

Norton

1963 ~ 1968

Dominator

88, 99, 650SS, Atlas

P11, G15, N15

Parts Catalogue



Norton

Spare Parts List For 1963 ~ 1965 Models

88SS, 650SS, 650/99 & Atlas

Also Covers

G15P "N", G15 CS "N"

G15P "M", G15CS "M"

INDEX

A	Page		Page
Air cleaner	50	Head steady stay	11
Air lever	31	Horn	45
Alternator	46		
Ammeter	45	I	
Axle sprocket	18	Inflator	48
B		K	
Battery	46	Kickstarter	21
Battery box and mounting	39	Knee grips	34
Big end bearing	18		
Brake lever	31	M	
Brake pedal	43	Main bearings	9
		Mudguards, front and rear	28 & 30
C		N	
Cable clip	32	Number plates	30
Camshaft bushes	6		
Carburettor	13	O	
Centre stand	24	Oil pump	10
Chains	17	Oil tanks and pipes	33 & 35
Clutch	20	Optional equipment	50
Clutch lever	32		
Connecting rods	5	P	
Control cables	33	Petrol tank	34
Crankcase fittings	5	Pillion footrests	36
Crankshaft	5	Pistons and rings	7
Crash bars	48	Power unit fixing studs	5
Crown and column	28	Pressure release valve	6
Cylinder, cylinder head	6	Push rods	9
D		R	
Dualseat	33	Rear chaincase	38
		Rear chainguard	37
		Rear suspension	24
		Rear wheels	42
		Rectifier	46
		Rockers and rocker covers	10
		Rotor	46
		Revolution counter and fittings	49
E		S	
Electrical equipment	47	Shock absorbers	24
Engine	5	Side prop stand	25
Engine sprocket	12	Silencers	15
Exhaust pipe	15	Sparkling plugs and covers	47
		Speedometers	44
		Stator	11
		Stop and tail lamp	45
		Swinging arm	22
		T	
F		Tappets	9
Footchange	18	Timing cover	6
Footrests	25	Timing gear	9
Frames	21	Tools	47
Front chaincase, inner and outer	36	Tool tray	38
Front forks	27	Twist grip	32
Front wheels	40		
		V	
G		Valves, guides, springs, etc.	7
Gasket sets	48		
Gearbox	17		
Gudgeon pin	8		
H			
Half time pinion	9		
Handlebars and controls	31		
Headlamps	34		

T/SIDE

D/SIDE

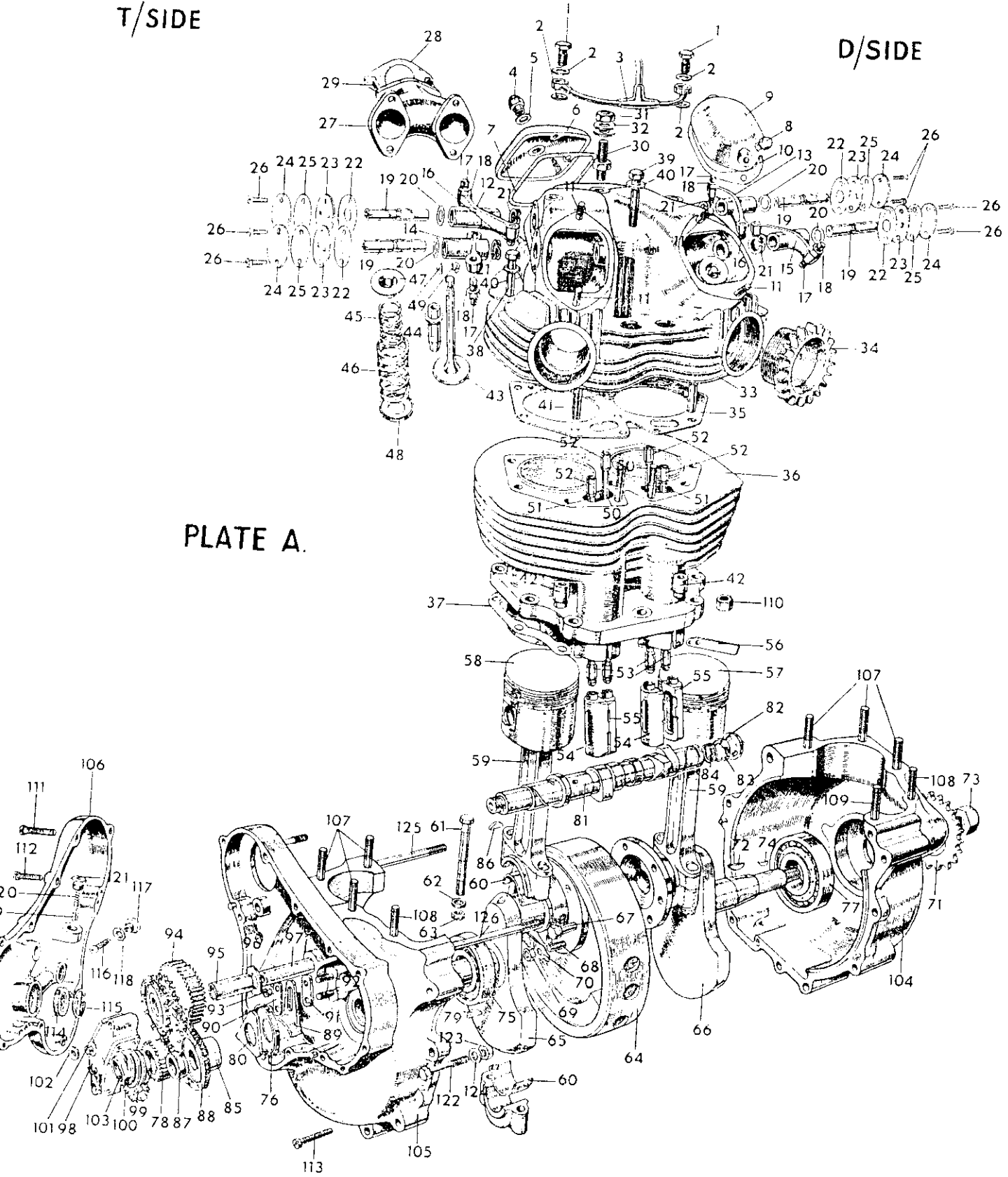


PLATE A.

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
CRANKSHAFT				
—	23742	Crankshaft, assembled, less connecting rods	1	88ss
—	23286	Crankshaft, assembled, less connecting rods	1	650ss and 99
—	24276	Crankshaft, assembled, less connecting rods	1	All 750
A65	23636	Crankcheek, timing side	1	88ss
A65	23262	Crankcheek, timing side	1	650ss and 750
A66	23637	Crankcheek, driving side	1	88ss
A66	23261	Crankcheek, driving side	1	650ss and 750
A64	23820	Flywheel, only	1	88ss
A64	23315	Flywheel, only	1	650ss and 99
A64	24248	Flywheel, only	1	All 750
—	T2105	Dowel, flywheel, crankcheek	1	All
A67	T2033	Bolt, crankcheek	4	All
—	T2086	Stud, crankcheek	2	All
A69	T2031	Nut, for stud and bolt	8	88ss
A70	T2032	Plate, retaining dowel	2	All
A69	T2031	Nut, for crankcheek stud	6	All except 88ss
—	23280	Nut, for crankcheek bolt	2	All except 88ss
—	E4591	Plug, crankshaft	1	All
CONNECTING ROD AND SHELLS				
A59	50023	Connecting rod, with cap	2	88ss
A59	23297	Connecting rod, with cap	2	650 and 750
A61	T2150	Bolt, connecting rod cap	4	88ss
A61	23254	Bolt, connecting rod cap	4	650 and 750
A63	17827	Nut, for cap bolt	4	88ss
A63	23253	Nut, for cap bolt	4	650 and 750
A62	T2152	Washer, for cap bolt	4	88ss
A60	17828	Shell, connecting rod (two halves)	2	88ss
A60	23255	Shell, connecting rod (two halves)	2	650 and 750
—	T2160	Bush, gudgeon pin	2	88ss
CONNECTING ROD SHELLS — OVERSIZE				
—	24914	Shell, connecting rod .005" (two halves)	2	88ss
—	24915	Shell, connecting rod .010" (two halves)	2	88ss
—	24916	Shell, connecting rod .020" (two halves)	2	88ss
—	24917	Shell, connecting rod .030" (two halves)	2	88ss
—	25165	Shell, connecting rod .010" (two halves)	2	650 and 750
—	25166	Shell, connecting rod .020" (two halves)	2	650 and 750
—	25167	Shell, connecting rod .030" (two halves)	2	650 and 750
—	25168	Shell, connecting rod .040" (two halves)	2	650 and 750
CRANKCASE				
—	25113	Crankcase, complete, with timing cover	1	88ss and 650
—	25109	Crankcase, complete, with timing cover	1	G15
—	25115	Crankcase, complete, with timing cover	1	Atlas
A104	21011	Crankcase, drive side, only	1	88ss and 650
A104	25043	Crankcase, drive side, only	1	G15
A104	24278	Crankcase, drive side, only	1	Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
A105	25111	Crankcase, timing side, only	1	88ss and 650
A105	25107	Crankcase, timing side, only	1	All 750
A106	18245/RC	Cover, timing gear	1	All
—	T2236	Gasket, timing cover	1	All
A107	T2018	Stud, cylinder barrel	6	88ss and 650
—	24251	Stud, cylinder barrel	6	All 750
A108	T2209	Stud, cylinder barrel (stepped)	2	All
A109	18943	Stud, cylinder barrel (front)	1	All
A111	10940	Screw, timing cover	6	All
A112	E6980	Screw, timing cover	6	All
—	20621A	Washer, timing cover screw	12	All
A113	10940	Screw, for sump	2	All
—	11775	Washer, for sump screw	2	All
—	T2036	Bush, camshaft, timing side	1	All
—	T2037	Bush, camshaft, driving side	1	All
A114	048023	Seal, oil, timing side shaft	1	All
A115	048079	Circlip, oil seal	1	All
—	16945	Body, sump filter	1	All
—	16949	Washer, filter body	1	All
—	16948	Circlip, filter body	1	All
—	16946	Gauze, sump filter	1	All
—	16947	Washer, filter gauze	1	All
—	E4591	Plug, oilway, timing cover	1	All
—	16902	Pin set, oilway	1	All
—	T1084	Washer, set pin	1	All
CRANKCASE BREATHER				
—	24313	Pipe, crankcase breather	1	88ss and 650
—	22240	Gasket, breather flange	1	88ss and 650
—	T2213	Screw, breather flange	1	88ss and 650
—	24309B	Pipe, rubber, breather	1	88ss and 650
—	24302	Pipe, rubber, breather	1	All 750
—	24300	Elbow, breather pipe	1	All 750
—	13786	Washer, elbow	1	All 750
—	24303	Nut, elbow	1	All 750
PRESSURE RELEASE				
—	T2059A	Body, assembled, pressure release	1	All
—	T2054	Piston, release body	1	All
—	T2061	Spring, release body piston	1	All
—	15404	Shim, packing	A/R	All
—	T2060	Nut, release body	1	All
—	T2058	Washer, release union	1	All
—	T2057	Washer, release union nut	1	All
CYLINDER BARREL AND HEAD				
A36	20712B	Barrel, cylinder	1	88ss
A36	23263	Barrel, cylinder	1	650ss and 99
A36	24237A	Barrel, cylinder	1	All 750
A37	T2093	Gasket, cylinder base	1	88ss and 650
A37	24249	Gasket, cylinder base	1	All 750
—	T2016	Nut, cylinder barrel stud, $\frac{3}{8}$ "	7	88ss and 650

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—				
—	T2016	Nut, cylinder barrel stud	1	All 750
—	24250	Nut, cylinder barrel stud	6	All 750
—	T2210	Nut, cylinder barrel stud, $\frac{5}{16}$ "	2	All
—	000011	Washer, cylinder barrel stud (stepped stud)	2	All
—	24252	Washer, cylinder barrel stud	6	All 750
A33	S650/136	Head, cylinder, with valve guides	1	88ss and 650
A33	25290	Head, cylinder, with valve guides	1	All 750
A35	T2141	Gasket, cylinder head	1	88ss and 650
A35	24255	Gasket, cylinder head	1	All 750
—	T2161	Stud, cylinder head to barrel, $\frac{5}{16}$ "	2	All
A41	18756	Stud, cylinder head to barrel	3	88ss and 650
A41	24389	Stud, cylinder head to barrel	3	All 750
A42	T2034	Nut, for stud	2	88ss and 650
—	24260	Nut, for stud	2	All 750
—	T2017	Nut, for stud, $\frac{5}{16}$ "	2	All
—	10637	Nut, for stud	1	88ss and 650
—	24250	Nut, for stud (rear)	1	All 750
A38	T2096	Bolt, cylinder head, long	4	88ss and 650
A38	24253	Bolt, cylinder head, long	4	All 750
A39	T2097	Bolt, cylinder head, short	1	All
A40	16213	Washer, for bolt	4	88ss and 650
A40	E5456	Washer, for bolt	4	All 750
VALVES, GUIDES AND SPRINGS				
—	25494	Aluminum ring, convert early head to late cylinder		
—	17221	Valve, inlet		88ss and 650
—	24330	Valve, inlet		All 750
A43	T2204	Valve, exhaust		All
A44	T2011	Guide, valve		All
—	23392	Washer, heat insulating		All
A48	T2073	Cup, valve spring		All
A45	22839	Spring, valve, inner		All
A46	22838	Spring, valve, outer		All
A47	T186	Collar, valve, spring		All
A49	T187	Cotter, valve pair		All
PISTONS AND RINGS, STANDARD				
A57	23185	Piston, complete, left hand		88ss
A57	24022	Piston, complete, left hand		650ss and 99
A57	24246	Piston, complete, left hand		All 750
A58	23186	Piston, complete, right hand		88ss
A58	24023	Piston, complete, right hand		650ss and 99
A58	24247	Piston, complete, right hand		All 750
—	23181	Ring, piston, top, chrome		88ss
—	23272	Ring, piston, top, chrome		650
—	24284	Ring, piston, top, chrome		All 750
—	22797	Ring, piston, plain		88ss
—	23273	Ring, piston, plain		650
—	24285	Ring, piston, plain		All 750
—	22509	Ring, piston, scraper		88ss
—	24024	Ring, piston, scraper		650
—	24286	Ring, piston, scraper		All 750

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	21580	Pin, gudgeon	2	88ss
—	23275	Pin, gudgeon	2	650
—	24287	Pin, gudgeon	2	All 750
—	22798	Circlip, gudgeon, pin	4	88ss
—	23276	Circlip, gudgeon, pin	4	All except 88ss
PISTONS, OVERSIZE				
—	25125	Piston, complete, left, .010"	1	88ss
—	25145	Piston, complete, left, .010"	1	650
—	25238	Piston, complete, left, .010"	1	All 750
—	25126	Piston, complete, left, .020"	1	88ss
—	25146	Piston, complete, left, .020"	1	650
—	25239	Piston, complete, left, .020"	1	All 750
—	25127	Piston, complete, left, .030"	1	88ss
—	25147	Piston, complete, left, .030"	1	650
—	25240	Piston, complete, left, .030"	1	All 750
—	25128	Piston, complete, left, .040"	1	88ss
—	25148	Piston, complete, left, .040"	1	650
—	25241	Piston, complete, left, .040"	1	All 750
—	25129	Piston, complete, right, .010"	1	88ss
—	25149	Piston, complete, right, .010"	1	650
—	25242	Piston, complete, right, .010"	1	All 750
—	25130	Piston, complete, right, .020"	1	88ss
—	25150	Piston, complete, right, .020"	1	650
—	25243	Piston, complete, right, .020"	1	All 750
—	25131	Piston, complete, right, .030"	1	88ss
—	25151	Piston, complete, right, .030"	1	650
—	25244	Piston, complete, right, .030"	1	All 750
—	25132	Piston, complete, right, .040"	1	88ss
—	25152	Piston, complete, right, .040"	1	650
—	25245	Piston, complete, right, .040"	1	All 750
—	25133	Ring, piston, top, chrome, .010"	2	88ss
—	25153	Ring, piston, top, chrome, .010"	2	650
—	25246	Ring, piston, top, chrome, .010"	2	All 750
—	25134	Ring, piston, top, chrome, .020"	2	88ss
—	25154	Ring, piston, top, chrome, .020"	2	650
—	25247	Ring, piston, top, chrome, .020"	2	All 750
—	25135	Ring, piston, top, chrome, .030"	2	88ss
—	25155	Ring, piston, top, chrome, .030"	2	650
—	25248	Ring, piston, top, chrome, .030"	2	All 750
—	25136	Ring, piston, top, chrome, .040"	2	88ss
—	25156	Ring, piston, top, chrome, .040"	2	650
—	25249	Ring, piston, top, chrome, .040"	2	All 750
—	25137	Ring, piston, plain, .010"	2	88ss
—	25157	Ring, piston, plain, .010"	2	650
—	25250	Ring, piston, plain, .010"	2	All 750
—	25138	Ring, piston, plain, .020"	2	88ss
—	25158	Ring, piston, plain, .020"	2	650
—	25251	Ring, piston, plain, .020"	2	All 750
—	25139	Ring, piston, plain, .030"	2	88ss
—	25159	Ring, piston, plain, .030"	2	650
—	25252	Ring, piston, plain, .030"	2	All 750
—	25140	Ring, piston, plain, .040"	2	88ss
—	25160	Ring, piston, plain, .040"	2	650
—	25213	Ring, piston, plain, .040"	2	All 750

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	25141	Ring, piston, scraper, .010"	2	88ss
—	25161	Ring, piston, scraper, .010"	2	650
—	25254	Ring, piston, scraper, .010"	2	All 750
—	25142	Ring, piston, scraper, .020"	2	88ss
—	25162	Ring, piston, scraper, .020"	2	650
—	25255	Ring, piston, scraper, .020"	2	All 750
—	25143	Ring, piston, scraper, .030"	2	88ss
—	25163	Ring, piston, scraper, .030"	2	650
—	25256	Ring, piston, scraper, .030"	2	All 750
—	25144	Ring, piston, scraper, .040"	2	88ss
—	25164	Ring, piston, scraper, .040"	2	650
—	25257	Ring, piston, scraper, .040"	2	All 750
MAIN BEARINGS				
A75	17822	Bearing, ball, timing side	1	All
A76	T2008	Washer, sealing, timing side bearing ...	1	All
A77	17824	Bearing, roller, driving side	1	All
—	T2187	Oil seal, driving side bearing	1	All
TIMING GEAR				
A78	T2035	Pinion, half-time	1	All
A79	E3683	Key, for pinion	1	All
A80	T2007	Plate, backing, for pinion	1	All
A81	22729	Camshaft	1	All
A82	T2078	Plate, stationary, for camshaft breather ...	1	All
A83	24301	Rotary plate, for breather	1	All
A84	T2108	Spring, for breather	1	All
A85	20829	Sprocket, camshaft	1	All
A86	E3683	Key, for sprocket	1	All
A87	17211	Nut, for sprocket and r/c drive	1	All
A88	17806	Chain, camshaft (38 link endless)	1	All
A89	T2217	Slipper, chain tension	1	All
A90	T2218	Plate, chain tensioner, thick	1	All
A91	T2218A	Plate, chain tensioner, thin	1	All
A92	T247	Stud, chain tensioner	2	All
A93	E3231	Nut, for stud	2	All
—	18202	Washer, for stud (fan disc $\frac{1}{4}$ ")	2	All
A94	23819	Gear, intermediate, with sprockets	1	88ss
A94	50008	Gear, intermediate, with sprockets	1	All except 88ss
A95	T2026	Bush, intermediate gear	1	All
A96	T2080	Washer, intermediate gear	1	All
A97	T2021	Spindle, intermediate gear	1	All
—	17823	Circlip, for spindle	1	All
TAPPETS AND PUSH RODS				
A55	22771	Tappet, left hand	2	All
A54	22772	Tappet, right hand	2	All
A56	T2142	Plate, locating tappet	2	All
—	T2143	Screw, for Plate	4	All
A50	88/ss-82 in	Push rod, complete, inlet	2	88ss
A50	S650-82 in	Push rod, complete, inlet	2	All except 88ss
A51	88/ss-82 ex	Push rod, complete, exhaust	2	88ss
A51	S650-82 ex	Push rod, complete, exhaust	2	All except 88ss

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23740	Push rod, tube only, inlet	2	88ss
—	23352	Push rod, tube only, inlet	2	All except 88ss
—	23741	Push rod, tube only, exhaust	2	88ss
—	23354	Push rod, tube only, exhaust	2	All except 88ss
A52	T2064	End, push rod, top	4	All
A53	T2182	End, push rod, bottom	4	All
ROCKERS, COVERS, ETC.				
A12	18249	Rocker, inlet, right hand	1	All
A13	18250	Rocker, inlet, left hand	1	All
A14	18251	Rocker, exhaust, right hand	1	All
A15	18252	Rocker, exhaust, left hand	1	All
A16	T2063	Ball end, rocker	4	All
A17	T2074	Adjuster, rocker	4	All
A18	T232	Nut, adjuster	4	All
A19	T2237	Shaft, rocker	4	All
A20	18102	Washer, thrust, for shaft	4	All
A21	18103	Washer, spring, for shaft	4	All
A22	T2083	Washer, joint, for shaft	4	All
A23	T2238	Plate, locking, for shaft	4	All
A24	T2239	Plate, retaining, for shaft	4	All
A25	T2240	Washer, joint, for plate	4	All
A26	T2256	Set pin, for retaining plate	8	All
A4	T2162	Nut, domed, rear cap	1	All
A5	T2082	Washer, domed nut	1	All
A6	18094	Cap, rocker, rear	1	All
A7	T2084	Washer, sealing, rear cap	1	All
—	18033	Stud, rear cap	1	All
—	000579	Dowel, rear cap	1	All
A8	T2085	Nut, front cap stud	4	All
A9	18093	Cap, rocker, front	2	All
A10	T2088	Washer, sealing, front cap	2	All
A11	T2252	Stud, front cap	4	All
A3	25192	Pipe, rocker box oil feed	1	All
—	22167	Hose, rocker feed pipe	1	All
A1	18101	Bolt, banjo, feed pipe	2	All
A2	T1084	Washer, fibre, banjo bolt	4	All
OIL PUMP				
A98	15522	Oil pump, complete	1	88ss
A98	23111	Oil pump, complete	1	All except 88ss
A99	15511A	Nut, oil pump spindle	1	All
A100	T2077	Worm gear wheel (on pump)	1	All
—	17697	Key, for gear wheel	1	All
A101	15515	Bush, feed, for pump	1	All
—	21146	Shim, packing, for feed bush	1	All
A102	T272	Washer, sealing feed bush	1	All
A103	T2076	Driving worm, on mainshaft	1	All
—	E4440	Stud, pump to crankcase	2	All
—	E3231	Nut, for stud	2	All
—	E4590	Grub screw, oil stop	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
STATOR HOUSING				
—	20885	Housing, for stator	1	88ss, 650 and Atlas
—	20693	Screw, for housing	3	88ss, 650 and Atlas
—	21411	Washer, for screw	3	88ss, 650 and Atlas
HEAD STEADY STAY				
—	23868	Plate, head steady	1	88ss, 650 and Atlas
A30	18032	Stud, for plate, in head	1	88ss, 650 and Atlas
A32	000010	Washer, for stud	1	88ss, 650 and Atlas
A31	E3224	Nut, for stud	1	88ss, 650 and Atlas
—	E3798	Bolt, steady plate to frame	2	88ss, 650 and Atlas
—	11796	Washer, for bolt	2	88ss, 650 and Atlas
—	18202	Washer, for bolt	2	88ss, 650 and Atlas
—	E3223	Nut, for bolt	2	88ss, 650 and Atlas
—	030420	Head steady, assembled	1	All G15 models
—	030424	Bolt, head steady	1	All G15 models
—	000010	Washer, for bolt	1	All G15 models
CRANKCASE BOLTS				
A122	13870	Bolt, crankcase, short	1	All
A124	E5456	Washer, for bolt	1	All
A123	E3223	Nut, for bolt	1	All
A125	T2013	Stud, crankcase, top, rear	1	All
—	E5376	Washer, for stud	1	All
—	E3224	Nut, for stud	1	All except 650/99 and Atlas
—	E3224A	Nut, for stud	1	650/99 and Atlas
A126	19077	Stud, crankcase, top, front	1	All
—	T2221	Washer, for stud	1	All
—	E3229	Nut, for stud	1	All
—	E3214	Stud, crankcase	1	88ss, 650 and Atlas
—	E3231	Nut, for stud	2	88ss, 650 and Atlas
ENGINE PLATES AND BOLTS				
H49	15621	Plate, engine, front	2	88ss, 650 and Atlas
H50	20999	Cover, front engine plate	1	88ss, 650 and Atlas
H1	T2012	Stud, crankcase/engine plate, top and centre, front	1	88ss, 650 and Atlas
—	000010	Washer, for stud	2	88ss, 650 and Atlas
H2	E3224A	Nut, for stud	2	88ss, 650 and Atlas
H5	22694	Stud, crankcase/engine plate and frame, bottom	1	88ss, 650 and Atlas
H6	000010	Washer, for stud	2	88ss, 650 and Atlas
H7	E3224	Nut, for stud	2	88ss, 650 and Atlas
—	T2012	Stud, crankcase/engine plate, top, rear	1	88ss, 650 and Atlas
—	000010	Washer, for stud	2	88ss, 650 and Atlas
—	E3224A	Nut, for stud	2	88ss, 650 and Atlas
H8	T2012	Stud, crankcase/engine plate, centre, rear	1	88ss, 650 and Atlas
H9	000010	Washer, for stud	2	88ss, 650 and Atlas
H10	E3224	Nut, for stud	2	88ss, 650 and Atlas
H3	E4261	Bolt, crankcase/engine plate, bottom, rear	1	88ss, 650 and Atlas
H4	E3223	Nut, for bolt	1	88ss, 650 and Atlas
—	000371	Bolt, engine plate/frame, bottom	2	88ss, 650 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	E5456	Washer, for bolt	4	88ss, 650 and Atlas
—	000004	Nut, for bolt	2	88ss, 650 and Atlas
H11	16317	Bolt, engine plate/frame, front and rear	6	88ss, 650 and Atlas
H12	000010	Washer, for bolt	12	88ss, 650 and Atlas
H13	E3224	Nut, for bolt	6	88ss, 650 and Atlas
H52	20700	Plate, engine, rear, left hand	1	88ss, 650 and Atlas
H51	50229	Plate, engine, rear, right hand	1	88ss, 650 and Atlas
H53	19100	Cover, rear engine plate	1	88ss, 650 and Atlas
—	19678	Bolt, rear engine plate, right hand	1	88ss, 650 and Atlas
—	E5456	Washer, for bolt	1	88ss, 650 and Atlas
—	E3223	Nut, for bolt	1	88ss, 650 and Atlas
ENGINE PLATES AND BOLTS				
—	030216	Plate, engine, front, assembled, left hand	1	All G15 models
—	030219	Plate, engine, front, assembled, right hand	1	All G15 models
—	000303	Stud, crankcase engine plate	2	All G15 models
—	000010	Washer, for stud	4	All G15 models
—	000003	Nut, for stud	4	All G15 models
—	010823	Stud, front engine plate to frame	1	All G15 models
—	000003	Nut, for stud	2	All G15 models
—	000010	Washer, for stud	2	All G15 models
—	000277	Stud, front engine plate to engine	1	All G15 models
—	000004	Nut, for stud	2	All G15 models
—	030221	Spacer, front engine plate	2	All G15 models
—	030227	Plate, engine, rear, left hand	1	All G15 models
—	030231	Plate, engine, rear, right hand	1	All G15 models
—	000304	Stud, rear engine plate, top	2	All G15 models
—	000288	Stud, rear engine plate, bottom	1	All G15 models
—	000010	Washer, for 000304 stud	4	All G15 models
—	000011	Washer, for 000288 stud	2	All G15 models
—	000003	Nut, for 000304 stud	4	All G15 models
—	000004	Nut, for 000288 stud	2	All G15 models
—	030238	Cover, engine plate	1	All G15 models
ENGINE SPROCKET				
A71	T2180A	Sprocket, 17 teeth (alternative)	1	All
A71	T2180B	Sprocket, 18 teeth, normal	1	88ss
A71	T2180C	Sprocket, 19 teeth (alternative)	1	All
A71	T2180D	Sprocket, 20 teeth (alternative)	1	All
A71	T2180E	Sprocket, 21 teeth (Home and Export), normal	1	650 and Atlas
A71	T2180E	Sprocket, 21 teeth (Export), normal	1	G15 CS "M" and G15 CS "N"
A71	T2180F	Sprocket, 22 teeth (Export), normal	1	G15 P "M" and G15 P "N"
A71	T2180G	Sprocket, 23 teeth (Home), normal	1	G15 P "M" and G15 P "N"
A72	E3682	Key, for sprocket	1	All
MAGNETO				
—	42379B	Magneto (Lucas K2F)	1	All
—	47508D	Sprocket, with auto advance	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	458865	Pick-up, with brush and spring, right hand	1	All
—	458866	Pick-up, with brush and spring, left hand	1	All
—	451260	Brush and spring, for pick-up	2	All
—	410600	Nut, H.T. cable	2	All
—	459269	Cover, contact breaker	1	All
—	455190	Brush and spring, ignition cut-out ...	1	All
—	492854	Contact breaker	1	All
—	54440888	Contact set	1	All
—	455191	Brush and spring, earthing, with holder	1	All
—	498157	Spring set, auto-advance	1	All
—	T2191	Washer, joint, magneto	1	All
—	T2245	Stud, fixing magneto	2	All
—	11796	Washer, fixing stud	2	All
—	E3231	Nut, fixing stud	2	All
—	25105	Bolt, fixing magneto	1	All
—	010706	Washer, fibre, for bolt	1	All
—	015306	Washer, shakeproof, for bolt	1	All
—	E3229	Nut, for bolt	1	All
—	14490	Clip, H.T. lead	1	All
—	18257	Chain, magneto	1	All
CARBURETTER				
—	23874	Sleeve, inlet port	2	88ss and 650
—	23358	Spacer, carburetter, thin	2	All
—	23872	Spacer, carburetter, thick	2	88ss, 650 and Atlas
—	030561	Spacer, carburetter	2	All G15
—	23873	Union, balance	2	All
—	11775	Washer, for union	2	All
—	23875	Hose, balance pipe, 5 $\frac{3}{4}$ "	1	All
—	23395	Screw, fixing carburetter	1	88ss, 650 and Atlas
—	030343	Screw, fixing carburetter	1	All G15
—	11796	Washer, for screw	1	All
—	23563	Stud, fixing carburetter	3	88ss, 650 and Atlas
—	21999	Stud, fixing carburetter	3	All G15
—	E3231	Nut, fixing stud	3	All
—	11796	Washer, shakeproof, for stud	3	All
—	000581	Gasket, carburetter	2	All G15
—	000952	Petrol pipe float chamber to carb., 2" ...	1	All
—	20000	'O' ring, sealing carburetter	1	All
—	24018	Carburetter, complete, less cables, left hand	1	88ss
—	25199	Carburetter, complete, less cables, left hand	1	650ss
—	23406	Carburetter, complete, less cables, left hand	1	650/99
—	25222	Carburetter, complete, less cables, left hand	1	Atlas
—	24598	Carburetter, complete, less cables, left hand	1	G15P
—	25121	Carburetter, complete, less cables, left hand	1	G15CS
—	24019	Carburetter, complete, less cables, right hand	1	88ss
—	25200	Carburetter, complete, less cables, right hand	1	650ss

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23407	Carburetter, complete, less cables, right hand	1	650,99
—	25223	Carburetter, complete, less cables, right hand	1	Atlas
—	25499	Carburetter, complete, less cables, right hand	1	G15P
—	25122	Carburetter, complete, less cables, right hand	1	G15CS
—	376-003	Body, only, left hand	1	88ss, 650ss & 650,99
—	389-002	Body, only, left hand	1	All 750
—	376-164	Body, only, right hand	1	88ss, 650ss & 650,99
—	389-028	Body, only, right hand	1	All 750
—	376-077	Cover, float chamber	2	All
—	376-078	Washer, side cover	2	All
—	376-079	Screw, side cover	6	All
—	376-083	Float, only	1	All
—	376-094	Bush, float spindle	1	All
—	376-089	Needle, float	1	All
—	376-088	Seating, float needle	1	All
—	376-065	Ring, mixing chamber cap	2	88ss, 650ss & 650,99
—	389-065	Ring, mixing chamber cap	2	All 750
—	4-235	Spring, for ring	2	88ss, 650ss & 650,99
—	29-201	Spring, for ring	2	All 750
—	4-241	Screw, for spring	2	All
—	376-064	Cap, mixing chamber	2	88ss, 650ss & 650,99
—	389-064	Cap, mixing chamber	2	All 750
—	4-035	Adjuster, control cables	4	All
—	376-062	Valve, air	2	88ss, 650ss & 650,99
—	389-062	Valve, air	2	All 750
—	6-047	Guide, air valve	2	88ss, 650ss & 650,99
—	29-057	Guide, air valve	2	All 750
—	376-060	Valve, throttle, size 3½	2	88ss, 650ss & 650,99
—	389-060	Valve, throttle, size 3	2	All 750
—	4-046	Spring, air valve	2	All
—	376-132	Spring, throttle valve	2	88ss, 650ss & 650,99
—	389-092	Spring, throttle valve	2	All 750
—	376-068	Screw, throttle stop	2	All
—	376-069	Spring, stop screw	2	All
—	332-017	Screw, pilot air adjusting	2	All
—	4-148	Spring, adjusting screw	2	All
—	376-063	Needle, jet, taper	2	88ss, 650ss & 650,99
—	389-063	Needle, jet, taper	2	All 750
—	4-230	Clip, jet needle	2	All
—	376-072	Jet, needle, size .1065	2	All
—	376-100	Jet, main, size 250	2	88ss and 650,99
—	376-100	Jet, main, size 270	2	650ss
—	376-100	Jet, main, size 350	2	Atlas
—	376-100	Jet, main, size 420	2	G15P
—	376-100	Jet, main, size 380	2	G15CS
—	376-073	Holder, main jet	2	All
—	376-074	Washer, jet holder	2	All
—	376-075	Cover, main jet	2	All
—	376-076	Jet, pilot, size 25	2	88ss, 650ss & 650,99
—	376-076	Jet, pilot, size 20	2	All 750
—	376-095	Nut, pilot jet cover	2	All
—	116-162	Washer, jet cover nut	2	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	376-057	Choke, or jet block, 1 $\frac{1}{16}$ " ...	2	88ss, 650ss & 650/99
—	389-056	Choke, or jet block, 1 $\frac{1}{8}$ " ...	2	All 750
—	376-067	Washer, jet block ...	2	All
—	376-070	Peg, locating jet block ...	2	All
—	376-097	Banjo, petrol feed, left hand ...	1	650/99 and all 750
—	244-1730	Banjo, petrol feed, left hand ...	1	88ss and 650ss
—	376-141	Banjo, petrol feed, right hand ...	1	All
—	376-091	Bolt, for banjo, left hand ...	1	All
—	376-140	Bolt, for banjo, right hand ...	1	All
—	376-092	Washer, banjo bolt ...	2	All
—	14-175	Washer, seating banjo bolt ...	2	All
—	373-093	Gauze, filter ...	2	All
—	343-011	Body, tickler ...	1	All
—	376-086	Plunger, tickler ...	1	All
—	376-087	Spring, tickler ...	1	All
—	376-066	Venturi, intake ...	1	88ss, 650ss & 650/99
—	389-066	Venturi, intake ...	1	All 750
EXHAUST PIPE				
—	24020	Pipe, only, left hand ...	1	88ss, 650ss, Atlas and 650/99
—	23432	Pipe, only, left hand ...	1	650/99 and Atlas (U.S.A. only)
—	24021	Pipe, only, right hand ...	1	88ss, 650ss, Atlas and 650/99
—	23433	Pipe, only, right hand ...	1	650/99 and Atlas (U.S.A. only)
—	030262	Pipe, only, left hand ...	1	G15P
—	030264	Pipe, only, left hand ...	1	G15CS
—	030266	Pipe, only, right hand ...	1	G15P
—	030268	Pipe, only, right hand ...	1	G15CS
A34	18092	Ring, locking exhaust pipe ...	2	All
—	T2166	Washer, locking ring ...	2	All
—	000363	Bolt, clamping ...	2	G15CS
—	000011	Washer, for bolt ...	4	G15CS
—	000004	Nut, for bolt ...	2	G15CS
—	000368	Bolt, support ...	2	G15CS
—	000011	Washer, for bolt ...	4	G15CS
—	000004	Nut, for bolt ...	2	G15CS
—	028247	Bracket, for silencer ...	2	G15CS
—	030449	Clip, exhaust pipe ...	2	G15CS
SILENCER				
—	23768	Silencer, left hand ...	1	88ss, 650 and Atlas
—	23767	Silencer, right hand ...	1	88ss, 650 and Atlas
—	22804	Bracket, silencer, left hand ...	1	88ss, 650 and Atlas
—	22805	Bracket, silencer, right hand ...	1	88ss, 650 and Atlas
—	22475	Bolt, for bracket ...	4	88ss, 650 and Atlas
—	18202	Washer, for bolt ...	8	88ss, 650 and Atlas
—	16255	Clip, silencer ...	2	88ss, 650 and Atlas
—	E3154	Bolt, for clip ...	2	88ss, 650 and Atlas
—	E3231	Nut, for clip bolt ...	2	88ss, 650 and Atlas
—	029727	Silencer, left hand ...	1	G15P
—	029728	Silencer, right hand ...	1	G15P

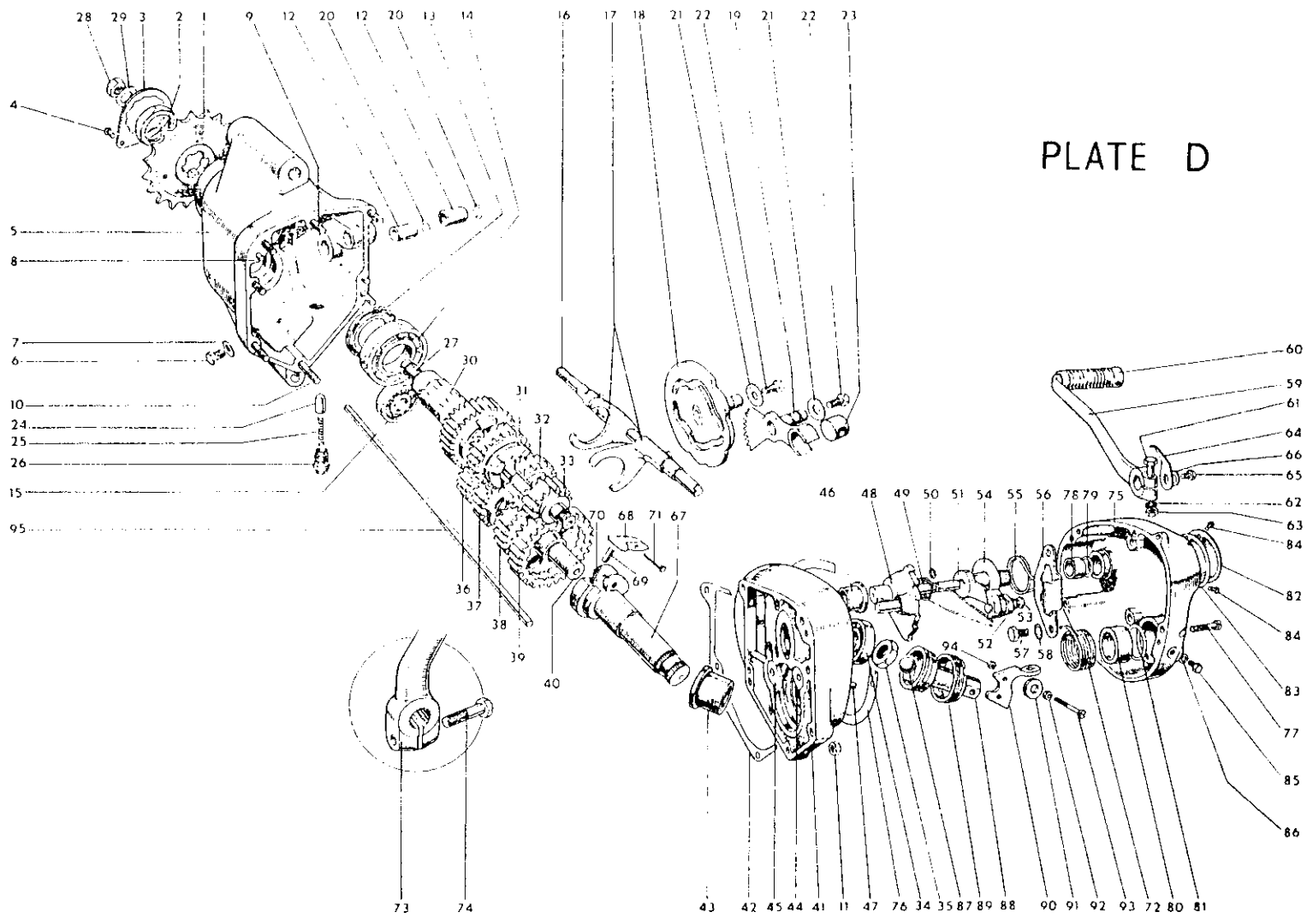


PLATE D

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	000347	Bolt, clamping silencer	2	G15P
—	024558	Washer, clamping bolt	4	G15P
—	000005	Nut, clamping bolt	2	G15P
—	000367	Bolt, fixing silencer	2	G15P
—	000011	Washer, plain, fixing bolt	2	G15P
—	000192	Washer, spring, fixing bolt	2	G15P
—	000004	Nut, fixing bolt	2	G15P
CHAINS				
—	18265	Chain, front, 75 link, $\frac{1}{2}$ " \cdot .305"	1	88ss
—	17835	Chain, front, 76 link, $\frac{1}{2}$ " \cdot .305"	1	650 and Atlas
—	022870	Chain, front, 68 link, $\frac{1}{2}$ " \cdot .305"	1	All G15
—	18563	Chain, rear, 97 link, $\frac{5}{8}$ " \cdot $\frac{1}{4}$ "	1	88ss, 650 and Atlas
—	022876	Chain, rear, 97 link, $\frac{5}{8}$ " \cdot $\frac{3}{8}$ "	1	All G15
GEARBOX FIXING PARTS				
H14	14367	Bolt, fixing, top	1	88ss, 650 and Atlas
H14	030234	Bolt, fixing, top	1	All G15
H15	15170	Nut, top fixing bolt	1	88ss, 650 and Atlas
H15	000002	Nut, top fixing bolt	1	All G15
—	000177	Washer, top fixing bolt	2	All G15
—	030250	Spacer, top fixing bolt	1	All G15
—	16410	Stud, pivot, bottom	1	88ss, 650 and Atlas
—	024276	Stud, pivot, bottom	1	All G15
—	000008	Washer, pivot stud	2	88ss, 650 and Atlas
—	E3227	Nut, pivot stud	2	88ss, 650 and Atlas
—	000002	Nut, pivot stud	2	All G15
H17	16997	Adjuster, gearbox	1	88ss, 650 and Atlas
—	023259	Adjuster, gearbox	1	All G15
H16	E3231	Nut, adjuster	2	88ss, 650 and Atlas
—	000004	Nut, adjuster	1	All G15
—	022504	Crosshead, adjuster	1	All G15
—	000402	Bolt, crosshead	1	All G15
—	000010	Washer, for bolt	1	All G15
GEARBOX SHELL				
D5	040097	Shell, with two bushes	1	88ss, 650 and Atlas
D5	040144	Shell, with two bushes	1	All G15
D41	028534	Case, inner, kickstart	1	All
D75	028535	Cover, outer, kickstart	1	All
D42	040030	Gasket, inner case	1	All
D76	040055	Gasket, outer cover	1	All
D6	040138	Plug, drain	1	All
D7	000200	Washer, for plug	1	All
D85	040137	Plug, oil level	1	All
D86	000203	Washer, for plug	1	All
D82	040053	Cover, inspection	1	All
D83	040057	Gasket, inspection cover	1	All
D84	000450	Screw, for cover	2	All
D8	000577	Dowel, kickstart case	2	All
D9	040064	Stud, kickstart case	2	All
D10	000271	Stud, kickstart case	5	All
D11	000004	Nut, for stud	7	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
D47	000577	Dowel, kickstart cover	2	All
D77	000482	Screw, kickstart cover	5	All
SHAFTS AND GEARS				
D27	040001	Mainshaft, gearbox	1	All
D40	040025	Layshaft, gearbox	1	All
D30	040422	Gear, driving, main, with bushes, 23 teeth	1	All
D33	040026	Gear, first, mainshaft	1	All
D32	040418	Gear, second, mainshaft	1	All
D31	040012	Gear, third, mainshaft	1	All
D39	040115	Gear, first, layshaft	1	All
D38	040019	Gear, second, layshaft	1	All
D37	040420	Gear, third, layshaft	1	All
D36	040284	Gear, pinion, top, layshaft	1	All
—	040062	Bush, main driving gear	2	All
—	040048	Bush, mainshaft second gear	1	All
—	040047	Bush, layshaft third gear	1	All
—	040046	Bush, layshaft first gear	1	All
GEARBOX BEARINGS AND SEALS				
D14	040098	Bearing, ball, main gear	1	All
D34	040099	Bearing, ball, mainshaft in kickstart case	1	All
D15	040100	Bearing, ball, layshaft in shell	1	All
D12	040056	Bush, in shell, camplate/quadrant	2	All
D13	040132	Seal, oil, main gear bearing	1	All
D20	040129	Seal "O" ring, quadrant and camplate ...	1	All
D43	040473	Bush, in kickstart case, for kickstart spindle	1	All
D46	040061	Bush, in kickstart case, for footchange spindle	1	All
D80	040472	Bush, in cover, for kickstart spindle ...	1	All
D78	040063	Bush, in cover, for footchange spindle ...	1	All
D50	040079	Seal, "O" ring, ratchet spindle	1	All
D79	040006	Seal, "O" ring, footchange spindle	1	All
D81	040005	Seal, "O" ring, kickstart	1	All
D26	040036	Bush, camplate plunger	1	All
GEARBOX SPROCKET				
D1	040451	Sprocket, gearbox, 17 teeth, $\frac{5}{8}'' \times \frac{3}{8}''$...	1	All G15
D1	040010	Sprocket, gearbox, 16 teeth, $\frac{5}{8}'' \times \frac{1}{4}''$...	1	88ss, 650 and Atlas
D2	040070	Nut, gearbox sprocket	1	All
D3	040076	Plate, locking nut	1	All
D4	000450	Screw, locking plate	1	All
—	040131	Spacer, for sprocket	1	All
FOOTCHANGE				
D18	040018	Camplate, only	1	All
D18	040015	Spindle, only	1	All
D19	040109	Quadrant assembly	1	All
D21	000174	Washer, for camplate and quadrant spindle	2	All
D22	040136	Screw, for camplate and quadrant spindle	2	All

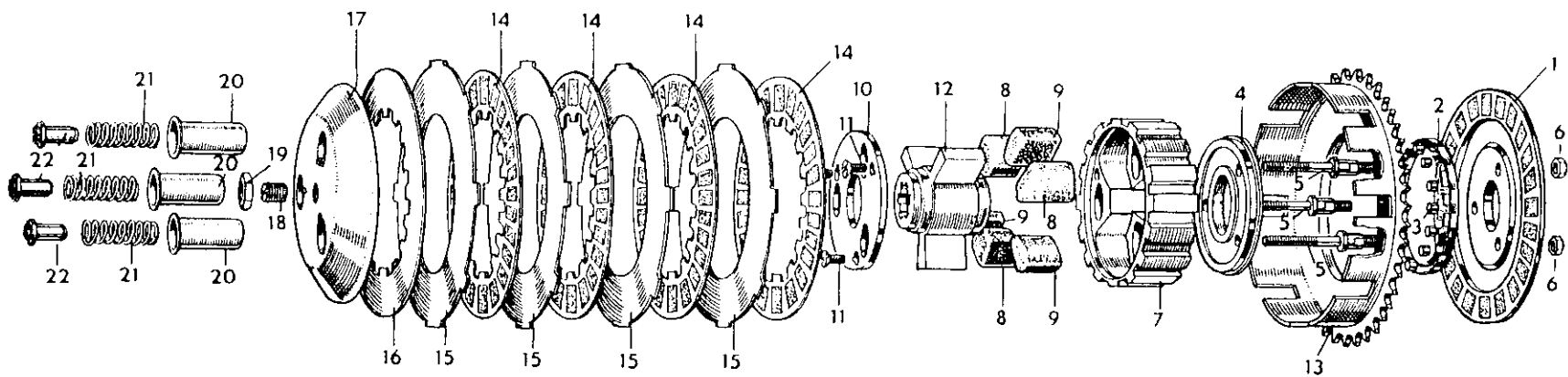


PLATE E

PLATE No.	PART No.	DESCRIPTION	QTY	MODEL
D17	040022	Fork, selector	2	All
D16	040035	Shaft, selector fork	1	All
D48	040111	Gear, ratchet assembly	1	All
D23	040078	Roller, knuckle pin	1	All
D49	040038	Spring, pawl, gear change	1	All
—	040110	Carrier, pawl assembly	1	All
D51	040002	Carrier, pawl, only	1	All
D53	040067	Pin, pawl carrier	1	All
D52	040024	Pawl, footchange	1	All
—	040049	Circlip, for pawl	1	All
—	040066	Spindle, ratchet	1	All
D55	040479	Spring, return, gear change	1	All
D54	040135	Washer, return spring	1	All
D56	040052	Plate, stop, gear change	1	All
D57	041400	Screw, stop plate	2	All
D58	014117	Washer, shakeproof, for screw	2	All
D59	041311	Pedal, footchange	1	All
D60	040086	Rubber, footchange pedal	1	All
D61	040105	Bolt, for pedal	1	All
D62	045062	Washer, for bolt	1	All
D63	000005	Nut, for bolt	1	All
D64	040051	Indicator, gear	1	All
D65	040137	Screw, gear indicator	1	All
D66	000012	Washer, indicator screw	1	All
D24	040034	Plunger, camplate	1	All
D25	040442	Spring, for plunger	1	All
CLUTCH				
—	040478	Clutch, complete	1	All
E7	040366	Centre, clutch	1	All
E1	040584	Plate, back, for clutch	1	All
E4	040351	Plate, race	1	All
E2	040367	Cage, roller	1	All
E3	000075	Roller, clutch $\frac{1}{2} \times \frac{1}{4}$... 42-3206 ...	15	All
E13	040359	Sprocket, clutch	1	All
E12	043443	Centre, shock absorber	1	All
E10	043445	Plate, cover, shock absorber centre	1	All
E11	043446	Screw, cover plate	3	All
E8	040386	Rubber, large, for centre	3	All
E9	040387	Rubber, small, for centre	3	All
E15	043191	Plate, clutch, plain	5	All
E14	043192	Plate, clutch, friction, double sided	5	All
E16	043193	Plate, clutch, friction, single sided	1	All
E17	043362	Plate, pressure, bare	1	All
E5	043441	Stud, clutch spring	3	All
E21	040358	Spring, clutch	3	All
E20	040388	Cup, clutch spring	3	All
E22	040389	Nut, clutch spring adjustment	3	All
E6	040356	Nut, clutch stud to centre	3	All
E18	040360	Adjuster, in pressure plate	1	All
E19	040376	Nut, locking adjuster	1	All
D28	040373	Nut, retaining clutch	1	All
D29	040374	Washer lock, clutch nut	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
CLUTCH OPERATING PARTS				
D95	040607	Rod, clutch	1	88ss, 650 and Atlas
D95	040084	Rod, clutch	1	All G15
D90	040029	Lever, operating	1	All
D88	040059	Body, operating lever	1	All
D89	040003	Ring, locking body	1	All
D87	040031	Ball, operating	1	All
D91	040060	Roller, operating	1	All
D92	040065	Sleeve, for roller	1	All
D93	000457	Screw, for roller	1	All
D94	011846	Nut, for screw	1	All
KICKSTART				
D67	040477	Axle, with bush	1	All
—	040146	Bush, for axle	1	All
D68	040017	Pawl, for axle	1	All
D71	040033	Pin, for pawl	1	All
D70	040044	Spring for pawl	1	All
D69	040069	Plunger, for pawl	1	All
D45	040042	Stop, for axle	1	All
D44	040071	Cam, for axle	1	All
—	040041	Rivet, for axle cam	1	All
—	040474	Rivet, for axle stop	1	All
D35	040023	Nut, mainshaft, kickstart end	1	All
D73	040101	Crank, kickstart, with integral pin (Home)	1	88ss and 650ss
—	040434	Crank, kickstart (folding type) assembly (Home)	1	650/99 and Atlas
—	040434	Crank, kickstart (folding type) assembly (Export)	1	All
—	040429	Crank, kickstart only (folding type)	1	All
—	040431	Pin, pedal, for folding crank	1	All
—	040432	Nut, domed, for pedal pin	1	All
—	040433	Washer, spring, for pedal pin	1	All
—	000010	Washer, plain, for pedal pin	1	All
D74	040102	Bolt, clamping crank to axle	1	All
D72	040475	Spring, return, kickstart	1	All
FRAME				
H54	24990	Frame, only	1	88ss, 650ss, 650/99 and Atlas
—	18940	Transfer, registered design	1	88ss, 650ss, 650/99 and Atlas
H62	20126	Cover, gusset plate	1	88ss, 650ss, 650/99 and Atlas
H63	15844	Tube assembly, rear engine fixing	1	88ss, 650ss, 650/99 and Atlas
H64	15893	Rod, engine tube assembly	1	88ss, 650ss, 650/99 and Atlas
H66	E5377	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H65	13459	Nut, for rod	2	88ss, 650ss, 650/99 and Atlas
H55	21099	Tube, distance, top, rear	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
H56	21134	Stud, distance tube	1	88ss, 650ss, 650/99 and Atlas
H57	000010	Washer, for stud	4	88ss, 650ss, 650/99 and Atlas
H58	E3224	Nut, for stud	2	88ss, 650ss, 650/99 and Atlas
—	030097	Race, frame head lug	2	88ss, 650ss, 650/99 and Atlas
—	000021	Ball, steering	36	88ss, 650ss, 650/99 and Atlas
—	17429	Washer, head lug bearing	2	88ss, 650ss, 650/99 and Atlas
—	030211	Frame, front only	1	All G15
—	000051	Nipple, grease	1	All G15
—	023250	Stud, seat lug	1	All G15
—	016873	Washer, seat lug stud	2	All G15
—	000292	Nut, seat lug stud	2	All G15
—	000306	Stud, rear engine lug, top and bottom	2	All G15
—	000004	Nut, engine lug stud	4	All G15
—	026161	Stud, rail junction lug	1	All G15
—	000010	Washer, junction stud	2	All G15
—	000003	Nut, junction stud	2	All G15
—	030315	Loop, rear frame	1	All G15
—	022248	Stud, frame loop, bottom	1	All G15
—	029833	Spacer, frame loop stud	1	All G15
—	000009	Washer, loop stud	1	All G15
—	000002	Nut, loop stud	1	All G15
SWINGING ARM				
H67	22586	Arm, swinging, only	1	88ss, 650ss, 650/99 and Atlas
H68	20083	Bearing, "Silent Bloc"	2	88ss, 650ss, 650/99 and Atlas
H70	15894	Rod, swinging arm	1	88ss, 650ss, 650/99 and Atlas
H72	000008	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H71	15356	Nut, for rod	2	88ss, 650ss, 650/99 and Atlas
—	19264	Adjuster, rear wheel	2	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, wheel adjuster	4	88ss, 650ss, 650/99 and Atlas
H69	18578	Tube, bearing spacer	2	88ss, 650ss, 650/99 and Atlas
—	030001	Arm, swinging, only	1	All G15
—	010096	Cap, bearing end, left hand	1	All G15
—	010095	Cap, bearing end, right hand	1	All G15
—	000485	Plug, oil screw	1	All G15
—	000203	Washer, for plug	1	All G15
—	010098	Gasket, bearing end cap	2	All G15
—	010094	Bearing, spoke	1	All G15
—	012472	Nipple, bearing spoke	1	All G15
—	010093	Washer, felt	2	All G15
—	010116	Tube, bearing	1	All G15

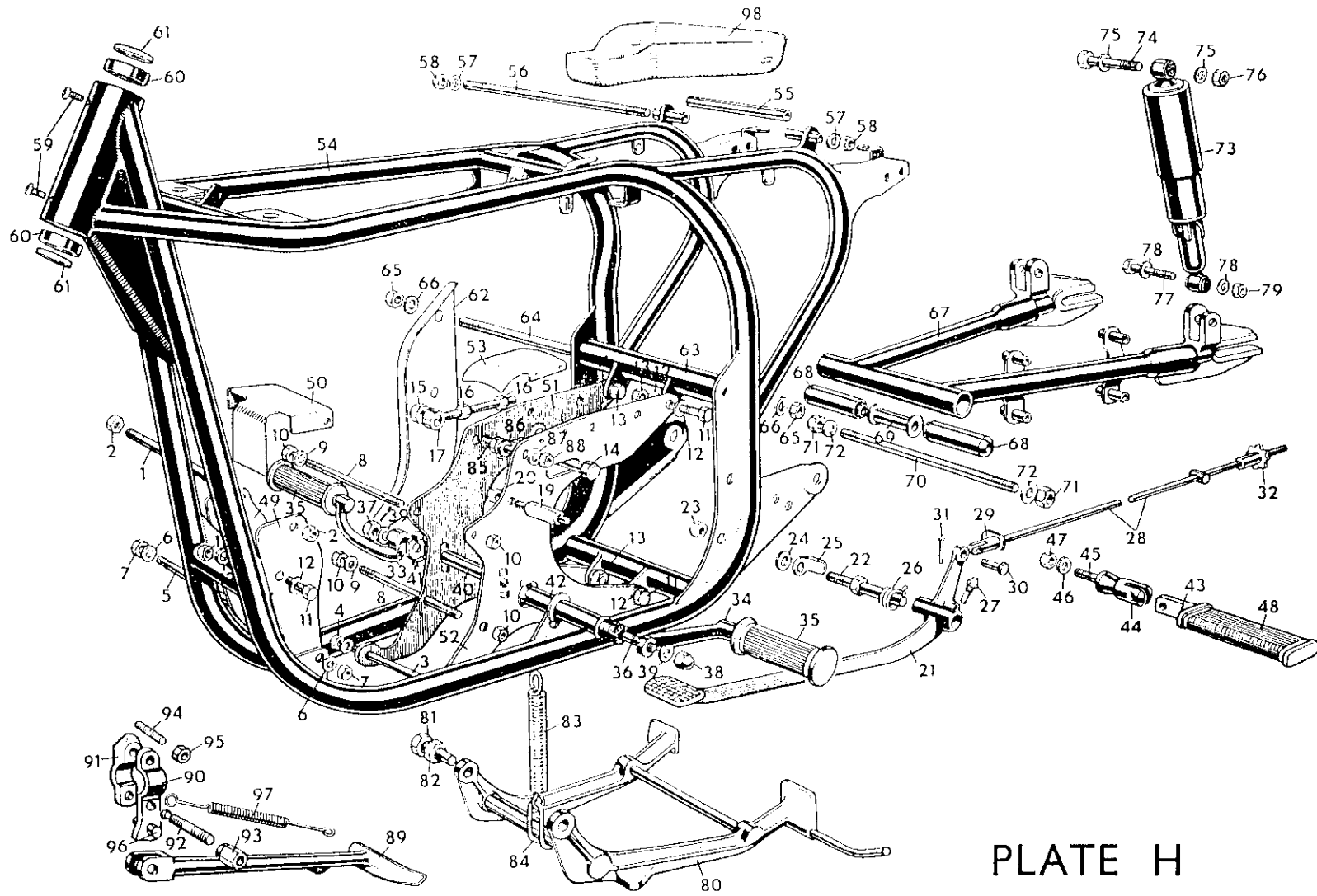


PLATE H

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	022879	Pin, cotter, for tube	1	All G15
—	014117	Washer, shakeproof, for cotter pin ...	1	All G15
—	000004	Nut, cotter pin	1	All G15
—	014746	Sleeve, assembly, bushed	2	All G15
—	21843	Adjuster, rear wheel	2	All G15
—	029245	Nut, for adjuster	2	All G15
REAR SUSPENSION UNIT				
H73	24036	Unit, rear suspension	2	88ss, 650ss, 650/99 and Atlas
—	043312	Spring, rear suspension, (solo)	2	88ss, 650ss, 650/99 and Atlas
—	023372	Spring, rear suspension, (sidecar)	2	88ss, 650ss, 650/99 and Atlas
H74	22674	Bolt, top, rear suspension	2	88ss, 650ss, 650/99 and Atlas
H75	000010	Washer, top bolt	4	88ss, 650ss, 650/99 and Atlas
H76	E3224	Nut, top bolt	2	88ss, 650ss, 650/99 and Atlas
H77	22655	Bolt, bottom, rear suspension	2	88ss, 650ss, 650/99 and Atlas
H78	11796	Washer, bottom bolt	4	88ss, 650ss, 650/99 and Atlas
H79	E3223	Nut, bottom bolt	2	88ss, 650ss, 650/99 and Atlas
H73	029612	Unit, rear suspension	2	All G15P only
H73	030248	Unit, rear suspension	2	G15CS
—	029786	Spring, rear suspension (solo)	2	All G15P only
—	029787	Spring, rear suspension (sidecar)... ..	2	All G15P only
H74	018648	Bolt, top, rear suspension	2	All G15P only
H74	012263	Bolt, top, rear suspension	2	G15CS only
H75	000010	Washer, top bolt	2	All G15
—	016712	Nut, top bolt	2	All G15P only
H77	029627	Bolt, bottom, rear suspension	2	All G15
H78	000010	Washer, bottom bolt	4	All G15
H79	000003	Nut, bottom bolt	2	All G15
—	22636	Washer, bottom bolt (outer)	2	G15CS only
CENTRE STAND				
H80	17175	Stand, assembled	1	88ss and 650ss
H80	23882	Stand, assembled	1	650/99 and Atlas
H81	16763	Bolt, centre stand	2	88ss, 650ss, 650/99 and Atlas
H82	16764	Nut, centre stand bolt	2	88ss, 650ss, 650/99 and Atlas
H83	24074	Spring, for stand	1	88ss, 650ss, 650/99 and Atlas
H84	24078	Clip, stand spring	1	88ss, 650ss, 650/99 and Atlas
—	17591	Stop, rubber, for stand	1	88ss, 650ss, 650/99 and Atlas
—	E5278	Pin, rubber, stop	1	88ss, 650ss, 650/99 and Atlas

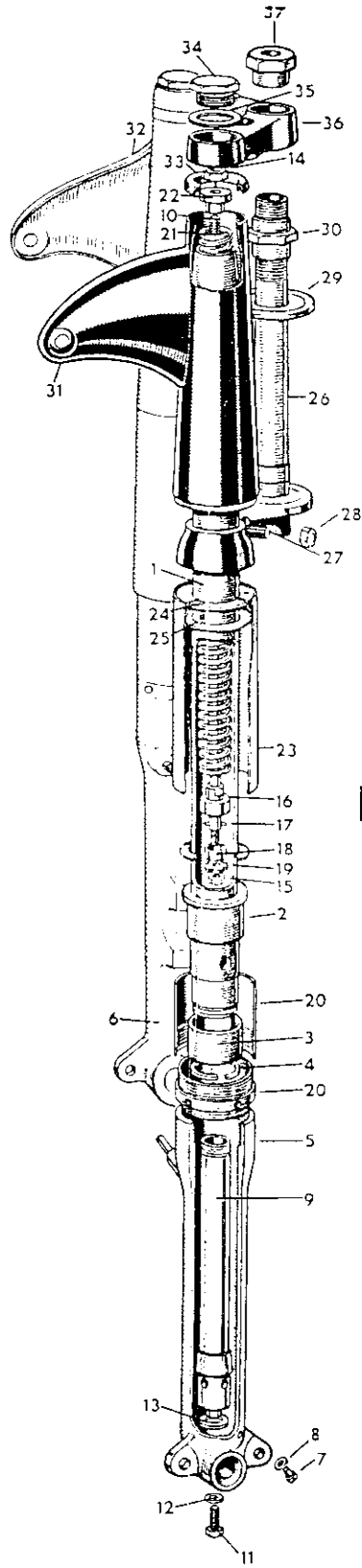


PLATE C

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
H42	20936	L/H Serrated Tube	1	
H39	E5377	Washer, for rod	2	88ss, 650ss, 650/99 and Atlas
H38	E3220	Nut, domed, for rod	1	88ss, 650ss, 650/99 and Atlas
H37	E3238	Nut, for rod	1	88ss, 650ss, 650/99 and Atlas
H41	18268	End, serrated (right hand, on engine plate)	1	88ss, 650ss, 650/99 and Atlas
—	018601	Arm, footrest, left and right hand ...	2	All G15
—	018604	Rod, footrest	1	All G15
—	000009	Washer, for rod	2	All G15
—	000002	Nut, for rod	2	All G15
—	030236	Spacer, outer, left hand	1	All G15
—	010911	Spacer, outer, right hand	1	All G15
—	030237	Spacer (engine plates)	1	All G15
H35	19983	Rubber, footrest	2	All
FRONT FORKS				
—	25258	Forks, complete	1	88ss, 650ss, 650/99 and Atlas
—	25291	Forks, complete	1	All G15P
—	25259	Forks, complete	1	G15CS only
C5	030031	Slider, fork, left hand	1	All
C6	030030	Slider, fork, right hand	1	All
C7	000485	Plug, drain, slider	2	All
C8	000203	Washer, for plug	2	All
—	16664	Stud, pinch, for slider	1	All
—	E3231	Nut, pinch stud	1	All
C9	20253	Tube, damper	2	All except G15CS
C9	030440	Tube, damper	2	G15CS
C10	15801	Rod, damper	2	All except G15CS
C10	017357	Rod, damper	2	G15CS
C11	14275	Bolt, damper tube	2	All
C12	T1009	Washer, damper tube	2	All
C13	T814	Washer, damper tube	2	All
C17	14119	Peg, locating piston	2	All except G15CS
C17	010721	Peg, locating piston	2	G15CS
C18	14118B	Cup, valve	2	All except G15CS
C18	016304	Cup, valve	2	G15CS
C19	030584	Ring, slotted, valve cup	2	All except G15CS
—	010719	Seat, damper valve	2	G15CS
C15	E3231	Nut, bottom, damper rod	2	All except G15CS
C15	000005	Nut, bottom, damper rod	2	G15CS
C16	14605	Cap, damper tube	2	All except G15CS
—	016072	Sleeve, damper plunger	2	G15CS
—	016339	Clip, plunger sleeve	2	G15CS
C1	18482	Tube, main	2	88ss, 650ss, 650/99 and Atlas
C1	030036	Tube, main	2	All G15P
C1	030457	Tube, main	2	G15CS
C34	16998	Bolt, top, fork inner tube	2	All except G15CS
C34	030446	Bolt, top, fork inner tube	2	G15CS
C35	T320	Washer, top bolt	2	All except G15CS
C3	T1048	Bush, main tube	2	All
C4	14298	Circlip, main tube bush	2	All except G15CS

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
C2	T1055	Bush, end fork	2	All
—	030456	Nut, bush retaining	2	G15CS
—	T1090	Washer, bush retaining nut	2	G15CS
—	17713	Seal, oil	2	All
—	T1049	Washer, locking, oil seal	2	All
C20	030454	Extension, slider	2	88ss, 650ss, 650/99 and Atlas
C20	030453	Extension, slider	2	All G15
C21	18813	Spring, main	2	All except G15CS
C21	021789	Spring, main	2	G15CS
C22	25003	Bush, locating fork spring	2	All
C23	19307	Tube, cover top, main spring	2	88ss, 650ss, 650/99 and Atlas
C23	030041	Tube, cover, top, main spring	2	All G15
—	021785	Washer, cover tube (leather)	2	G15CS
C24	T831	Washer, top cover tube	2	All
C25	T702	Screw, cover tube washer	6	All
C26	030026	Crown and column assembly	1	All
C27	16164	Stud, pinch fork crown	2	All
C28	16187	Nut, pinch stud	2	All
C29	15628	Cover, top bearing	1	All
C30	15630	Nut, bottom, steering column	1	All
C31	24994	Tube, top cover, left hand	1	All
C32	24995	Tube, top cover, right hand	1	All
—	25117	Transfer, "Roadholder"	2	88ss, 650ss, 650/99 and Atlas
C33	T597	Washer, rubber, top cover tube	2	All
C36	030027	Clip, head	1	All
—	15627	Washer, column tube	1	All
C37	19490	Nut, column tube	1	All
—	030517	Transfer (Made in England)	1	All
—	030175	Lock, steering, with two keys	1	All
—	030098	Race, fork stem	2	All
—	19021A	Clip, handlebar	2	All
—	19437	Screw, handlebar clip	4	All
HANDLEBAR				
—	030408	Handlebar, bare	1	88ss, 650ss and G15P
—	22460	Handlebar, bare	1	650/99 and Atlas
—	030398	Handlebar, bare	1	G15CS
FRONT MUDGUARD				
—	24985D	Mudguard, front, bare	1	88ss and 650ss
—	24986A	Mudguard, front, bare	1	650/99 and Atlas
—	030101	Mudguard, front, bare (Home)	1	G15P
—	030060	Mudguard, front, bare (Export)	1	G15P
—	030252	Mudguard, front, bare	1	G15CS
—	19291	Stay, front mudguard	4	88ss and 650ss
—	19291A	Stay, front mudguard (chrome)	4	650/99 and Atlas
—	030360	Stay, front mudguard, front position	1	15CS
—	029564	Stay, front mudguard, rear pos. (Home)	1	G15P
—	030065	Stay, front mudguard, rear pos. (Export)	1	G15P
—	030362	Stay, front mudguard, rear position	1	G15CS

PLATE No.	PART No.	DESCRIPTION	QTY	MODEL
---	24984	Bridge, front mudguard	1	88ss, 650ss, 650.99 and Atlas
---	030093	Bridge, front mudguard (Home)	1	G15P
---	14481	Bolt, mudguard stay	4	88ss, 650ss, 650.99 and Atlas
---	18711	Washer, stay bolt	4	88ss, 650ss, 650.99 and Atlas
---	E5379	Washer, stay bolt	4	88ss, 650ss, 650.99 and Atlas
---	13192	Washer, packing, stay bolt	4	88ss, 650ss, 650.99 and Atlas
---	E3229	Nut, stay bolt	4	88ss, 650ss, 650.99 and Atlas
---	E3798	Bolt, stay to fork end	4	88ss, 650ss, 650.99 and Atlas
---	11796	Washer, for end bolt	4	88ss, 650ss, 650.99 and Atlas
---	18709	Bolt, centre stay	2	88ss, 650ss, 650.99 and Atlas
---	18711	Washer, centre stay bolt	2	88ss, 650ss, 650.99 and Atlas
---	E5379	Washer, centre stay bolt	2	88ss, 650ss, 650.99 and Atlas
---	11796	Washer, centre stay bolt	2	88ss, 650ss, 650.99 and Atlas
---	E3229	Nut, centre stay bolt	2	88ss, 650ss, 650.99 and Atlas
---	T1085	Stud, stay to fork end	4	88ss, 650ss, 650.99 and Atlas
---	E5379	Washer, for stud	4	88ss, 650ss, 650.99 and Atlas
---	E3229	Nut, for stud	4	88ss, 650ss, 650.99 and Atlas
---	18854	Bolt, stay to slider	2	All G15P
---	18854	Bolt, stay to slider	4	G15CS
---	11796	Washer, for Bolt	2	All G15P
---	11796	Washer, for bolt	4	G15CS
---	000070	Bolt, stay to mudguard	2	All G15P
---	000070	Bolt, stay to mudguard	4	G15CS
---	000012	Washer, for bolt, plain	2	All G15P
---	000012	Washer, for bolt, plain	4	G15CS
---	000191	Washer, for bolt, spring	2	All G15P
---	000191	Washer, for bolt, spring	4	G15CS
---	000005	Nut, for bolt	2	All G15P
---	000005	Nut, for bolt	4	G15CS
---	022632	Bolt, mudguard bridge (Home)	2	G15P
---	022632	Bolt, mudguard bridge (Export)	8	G15P
---	021579	Washer, for bolt (Home)	2	G15P
---	021579	Washer, for bolt (Export)	8	G15P
---	000005	Nut, for bolt (Home)	2	G15P
---	000005	Nut, for bolt (Export)	8	G15P
---	T1085	Stud, bridge to slider	4	All G15
---	E5379	Washer, for stud	4	All G15
---	E3229	Nut, for stud	4	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
REAR NUMBER PLATE				
—	029431	Plate, assembled	1	88ss, 650ss, G15P (Home)
—	029427	Plate, assembled	1	650/99, Atlas, G15P (Export) & G15CS
—	000342	Bolt, rear number plate	1	All
—	000172	Washer, for bolt	1	All
—	014577	Bolt, number plate bracket	2	All
—	000172	Washer, for bolt	2	All
—	19429	Grommet for cable	2	88ss, 650ss, 650/99 and Atlas
FRONT NUMBER PLATE				
—	011835	Plate number	1	88ss and 650ss
—	18755	Beading, for plate	1	88ss and 650ss
—	011836	Stud, front plate	2	88ss and 650ss
—	000012	Washer, for stud	2	88ss and 650ss
—	000005	Nut, for stud	2	88ss and 650ss
—	000861	Screw, fixing number plate	2	88ss and 650ss
REAR MUDGUARD				
—	25060B	Mudguard, rear	1	88ss, 650ss, 650/99 and Atlas
—	029522	Mudguard, rear	1	G15P "M"
—	029523	Mudguard, rear	1	G15P "N"
—	029810	Mudguard, rear	1	G15CS "M", G15CS "N"
—	12342	Bolt, mudguard bottom	2	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	2	88ss, 650ss, 650/99 and Atlas
—	029533	Bracket, rear mudguard	2	G15P
—	022250	Bracket, rear mudguard	2	G15CS
—	000275	Stud, mudguard bracket	1	G15CS
—	000011	Washer, bracket stud	2	G15CS
—	000004	Nut, bracket stud	2	G15CS
—	000070	Bolt, bracket to mudguard	2	All G15
—	000012	Washer, small, for bolt	2	All G15
—	000172	Washer, large, for bolt	2	All G15
—	000005	Nut, for bolt	2	All G15
—	22673	Stud, support, mudguard	2	88ss, 650ss, 650/99 and Atlas
—	22635	Spacer, support stud	4	88ss, 650ss, 650/99 and Atlas
—	22636	Washer, for spacer	2	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, for Stud	4	88ss, 650ss, 650/99 and Atlas
—	E3224	Nut, for stud	4	88ss, 650ss, 650/99 and Atlas
—	22634	Handle, lifting, left hand	1	88ss and 650ss
—	22634A	Handle, lifting, left hand	1	650/99 and Atlas
—	22633	Handle, lifting, right hand	1	88ss and 650ss

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	22633A	Handle, lifting, right hand	1	650/99 and Atlas
—	029440	Tube, support, left hand	1	G15P
—	029441	Tube, support, right hand	1	G15P
—	029446	Spacer, support tube	2	G15P
—	14481	Bolt, fixing, lifting handle	4	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	8	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	030396	Spacer, support tube	2	G15CS
—	025117	Bolt, support tube	2	G15P
—	022549	Washer, support tube, plain	2	G15P
—	000191	Washer, support tube, spring	2	G15P
—	000005	Nut, support tube bolt	2	G15P
—	030394	Bridge, rear mudguard	2	G15CS
—	000070	Bolt, front, mudguard bridge	2	G15CS
—	000012	Washer, front bolt	4	G15CS
—	000005	Nut, front bolt	2	G15CS
—	022632	Screw, rear mudguard bridge	2	G15CS
—	000012	Washer, for screw	2	G15CS
—	000005	Nut, for screw	2	G15CS
—	030397	Stay, rear mudguard support	2	G15CS
—	000010	Washer, for stay bolt	2	G15CS
—	014807	Bolt, for stay	2	G15CS
—	029814	Clamp, rear mudguard	1	G15CS
—	029849	Packing, for clamp	1	G15CS
—	000070	Bolt, for clamp	2	G15CS
—	000012	Washer, for clamp bolt	2	G15CS
—	000005	Nut, for clamp bolt	2	G15CS
—	24671	Transfer, rear mudguard	1	88ss
—	24672	Transfer, rear mudguard	1	650ss
—	009189	Transfer, rear mudguard	1	G15P "M" and G15CS "M"
HANDLEBAR CONTROLS				
Brake and Air Lever				
—	026320	Lever, assembly, front brake and air	1	All except G15P
—	026238	Lever, assembly, front brake and air	1	G15P
—	022715	Lever, only, front brake	1	All except G15P
—	18-535	Lever, only, front brake	1	G15P
—	18-812	Body, for brake lever	1	All except G15P
—	18-816	Body, for brake lever	1	G15P
—	18-087	Screw, pivot, for lever	1	All
—	18-053	Nut, pivot screw	1	All
—	12-556	Lever, only, air	1	All
—	12-594	Body, air lever	1	All
—	12-607	Bolt, central, air lever	1	All
—	12-606	Cap, air lever	1	All
—	12-033	Washer, spring, air lever	1	All
—	11-013	Screw, clamping body	1	All
—	11-014	Screw, clamping body	1	All
—	023707	Trunnion, brake lever	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
		Clutch Lever		
—	026258	Lever, clutch assembly	1	All except G15P
—	026232	Lever, clutch assembly	1	G15P
—	022714	Lever, only	1	All except G15P
—	18-528	Lever, only	1	G15P
—	18-814	Body, only	1	All
—	18-087	Screw, pivot, for lever	1	All
—	18-053	Nut, pivot screw	1	All
—	12-595	Clamp, lever body	1	All
—	11-014	Screw, body clamp	2	All
—	023707	Trunnion, clutch lever	1	All
		Twist Grip		
—	016658	Twist grip, assembled	1	All
—	16-060	Body, top half	1	All
—	16-061	Body, bottom half	1	All
—	16-091	Rotor, only	1	All
—	11-013	Screw, long, clamping halves	1	All
—	11-014	Screw, short, clamping halves	1	All
—	16-008	Spring, friction	1	All
—	16-009	Screw, friction spring	1	All
—	16-010	Nut, lock, for screw	1	All
—	026476	Abutment, slotted	1	All
—	16-070	Grip, plastic, only	1	All
—	16-069	Grip, dummy, plastic (023740)	1	All
		BRAKE CABLE		
—	24987	Cable, assembled, front brake	1	88ss, 650ss and G15P (Home)
—	25038	Cable, assembled, front brake	1	650/99, Atlas, G15P (Export) & G15CS
—	25583	Adjuster, brake cable	1	All
—	25584	Nut, lock, for adjuster	1	All
—	14759	Clip, "U", for cable	1	All
—	042764	Plastic sleeve, 4 $\frac{3}{8}$ "	1	All
		CLUTCH CABLE		
—	25035	Cable, assembled, clutch	1	88ss and 650ss
—	25036	Cable, assembled, clutch	1	650/99 and Atlas
—	026250	Cable, assembled, clutch	1	G15P (Home)
—	023753	Cable, assembled, clutch	1	G15P (Export) and G15CS
—	042856	Adjuster, clutch cable	1	All
—	011373	Nut, lock, for adjuster	1	All
		AIR CABLE		
—	25033	Cable, assembled, air (carburetter end)... ..	2	All
—	25008	Cable, assembled, air (handlebar end)	1	88ss, 650ss and G15P (Home)
—	028239	Cable, assembled, air (handlebar end)	1	G15P (Export), G15CS, 650/99 and Atlas
—	019824	Box, junction, for cable	1	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	018956	Adjuster, midway, for cable	1	All
THROTTLE CABLE				
—	028238	Cable, assembled, throttle (carburetter end)	2	All
—	25008	Cable, assembled, throttle (handlebar end)	1	88ss, 650ss and G15P (Home)
—	028239	Cable, assembled, throttle (handlebar end)	1	650/99, Atlas, G15P (Export) and G15CS
—	019824	Box, junction, for cable	1	All
—	018956	Adjuster, midway, for cable	1	All
OIL PIPES				
—	19457	Junction block and oil pipes, assembled...	1	88ss, 650ss, 650/99 and Atlas
—	030300	Junction block and oil pipes, assembled...	1	All G15
—	T2100	Gasket, junction block	1	All
—	E5377	Washer, junction block stud	1	88ss, 650ss, 650/99 and Atlas
—	T2101	Nut, for stud	1	88ss, 650ss, 650/99 and Atlas
—	030448	Bolt, junction block	1	All G15
—	19452	Pipe, oil feed, and return	2	88ss, 650ss, 650/99 and Atlas
—	029845	Pipe, oil feed, engine end	1	All G15
—	000950	Hose, oil feed pipe, 11 $\frac{5}{8}$ "	1	All G15
—	023376	Ferrule, for hose	2	All G15
—	000950	Hose, oil return, 11"	1	All G15
—	023376	Ferrule, for hose	2	All G15
—	000951	Sleeve, plastic, for oil pipes, 5"	1	All G15
TWIN SEAT AND SINGLE SEAT				
—	23926	Twin seat, only	1	88ss, 650ss, 650/99 and Atlas
—	029449	Twin seat, only	1	G15CS
—	029826	Seat, single	1	G15P
—	029858	Bracket, single seat	2	G15P
—	000070	Bolt, for bracket	2	G15P
—	000012	Washer, bracket bolt	2	G15P
—	21851	Bush, rubber, for seat	2	88ss, 650ss, 650/99 and Atlas
—	21852	Button, rubber, for seat	2	88ss, 650ss, 650/99 and Atlas
—	23151	Washer, rubber, locating peg	A/R	88ss, 650ss, 650/99 and Atlas
—	23151A	Washer, rubber, locating peg	A/R	88ss, 650ss, 650/99 and Atlas
—	23265	Fastener, Dzus	1	88ss, 650ss, 650/99 and Atlas
—	23264	Grommet, for fastener	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23153	Washer, rubber, for fastener	1	88ss, 650ss, 650/99 and Atlas
—	023251	Screw, fixing seat, front	2	15CS
—	000011	Washer, for screw	2	15CS
—	022083	Nut, for screw	2	15CS
PETROL TANK				
—	22630A	Tank, bare	1	88ss, 650ss, 650/99 and Atlas
—	029655	Tank, bare	1	G15P "M"
—	030310	Tank, bare	1	G15P "N"
—	030365	Tank, bare	1	G15CS "M"
—	030368	Tank, bare	1	G15CS "N"
—	22714	Strip, styling, left hand	1	88ss, 650ss, 650/99 and Atlas
—	22713	Strip, styling, right hand	1	88ss, 650ss, 650/99 and Atlas
—	22755	Screw, fixing strip	6	88ss, 650ss, 650/99 and Atlas
—	028241	Motif, left hand	1	G15P "M"
—	028242	Motif, right hand	1	G15P "M"
—	027026	Motif, left hand and right hand	2	G15CS "M"
—	18486	Transfer, left hand and right hand	2	G15CS "N"
—	027027	Seating, for motif	2	G15CS "M"
—	028441	Screw, for motif, front	2	G15P "M"
—	028452	Screw, for motif, rear	2	G15P "M"
—	000153	Screw, for motif	4	G15CS "M"
—	22722	Knee grip, left hand	1	88ss, 650ss, 650/99 and Atlas
—	042889	Knee grip, left hand	1	G15P
—	22721	Knee grip, right hand	1	88ss, 650ss, 650/99 and Atlas
—	042890	Knee grip, right hand	1	G15P
—	013325	Cap, filler	1	All except G15CS
—	014034	Cap, filler	1	G15CS
—	013936	Pin, split, filler cap	1	G15CS
—	23305	Tap, petrol	1	88ss, 650ss, 650/99 and Atlas
—	048529	Tap, petrol, main and reserve	1	G15P
—	026566	Tap, petrol, main	1	G15CS
—	024201	Tap, petrol, reserve	1	G15CS
—	E5264	Washer, petrol tap	1	88ss, 650ss, 650/99 and Atlas
—	13786	Washer, petrol tap	A/R	88ss, 650ss, 650/99 and Atlas
—	021387	Adaptor, petrol tap	2	G15CS
—	000183	Washer, for adaptor	2	G15CS
—	22265	Pipe, petrol feed	1	88ss, 650ss, 650/99 and Atlas
—	000908	Pipe, petrol feed, 10"	1	G15P
—	000908	Pipe, petrol feed, 6½", left hand	1	G15CS
—	000908	Pipe, petrol feed, 9¾", right hand	1	G15CS
—	021844	"T" piece, petrol pipe	1	G15CS
—	000575	Plug, drain	1	G15P
—	000183	Washer, drain plug	1	G15P

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	22801	Bolt, fixing tank, front	1	88ss, 650ss, 650/99 and Atlas
—	22082	Washer, rubber, for bolt, top	2	88ss, 650ss, 650/99 and Atlas
—	E6743	Washer, rubber, for bolt, bottom	2	88ss, 650ss, 650/99 and Atlas
—	E6742	Cup, steel, for rubber	2	88ss, 650ss, 650/99 and Atlas
—	10914	Washer, steel, for cups	2	88ss, 650ss, 650/99 and Atlas
—	24979	Bolt, fixing tank, front	1	88ss, 650ss, 650/99 and Atlas
—	22764	Ring, rubber, rear fixing	1	88ss, 650ss, 650/99 and Atlas
—	16237	Rubber, frame mounting	1	88ss, 650ss, 650/99 and Atlas
—	027161	Bolt, fixing tank, front	2	All G15
—	021453	Washer, front bolt	2	All G15
—	021174	Rubber, front bolt	2	All G15
—	000177	Washer, inner, front bolt	2	All G15
—	014995	Rubber, buffer, front bolt	2	All G15
—	016845	Nut, front bolt	2	All G15
—	027138	Rubber, tank support, rear	1	All G15
—	026359	Rubber, tank support, rear, thin	1	All G15
—	018220	Clip, rubber, tank support, rear	2	All G15
—	027137	Strap, petrol tank fixing, rear	1	All G15
—	25101	Transfer, crossed flags	1	650/99 and Atlas
—	24298	Transfer, "750 Atlas"	1	Atlas
OIL TANK				
—	24304	Tank, only	1	88ss, 650ss, 650/99 and Atlas
—	030286	Tank, only	1	G15P
—	030287	Tank, only	1	G15CS "M"
—	030288	Tank, only	1	G15CS "N"
—	029593	Cover, oil tank	1	G15P
—	029594	Cover, oil tank	1	G15CS "M"
—	030289	Cover, oil tank	1	G15CS "N"
—	022632	Screw, for cover	2	All G15
—	000012	Washer, plain, for screw	2	All G15
—	000203	Washer, fibre, for screw	2	All G15
—	13765	Plug, drain	1	88ss, 650ss, 650/99 and Atlas
—	012019	Plug, drain	1	All G15
—	000200	Washer, drain plug	1	All
—	025352	Cap, filler, oil tank	1	All
—	21467	Transfer (Oil Level)	1	88ss, 650ss, 650/99 and Atlas
—	023277	Transfer (Top Level)	1	G15P
—	030352	Transfer (Top Level)	1	G15CS
—	023279	Transfer (Low Level)	1	G15P
—	030353	Transfer (Low Level)	1	G15CS
—	030461	Transfer (Oil Recommendation)	1	All G15
—	24309	Pipe, breather, oil tank	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	19379	Filter union, assembled	1	88ss, 650ss, 650/99 and Atlas
—	E6640	Washer, filter union	1	88ss, 650ss, 650/99 and Atlas
—	19380	Adaptor, oil return pipe	1	88ss, 650ss, 650/99 and Atlas
—	13786	Washer, for adaptor	2	88ss, 650ss, 650/99 and Atlas
—	000895	Hose, vent pipe, 18"	1	All G15
—	048515	Filter, feed pipe	1	All G15
—	016170	Washer, filter	1	All G15
—	22475	Bolt, tank fixing, top	1	88ss, 650ss, 650/99 and Atlas
—	22715	Grommet, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	22716	Spacer, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, top bolt	3	88ss, 650ss, 650/99 and Atlas
—	E3223	Nut, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	029832	Bolt, tank fixing, top, front	1	All G15
—	000011	Washer, for bolt	1	All G15
—	13053	Stud, fixing tank, bottom	2	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, for stud	2	88ss, 650ss, 650/99 and Atlas
—	E3223	Nut, for stud	2	88ss, 650ss, 650/99 and Atlas
PILLION FOOTRESTS				
H43	029333	Bar, pillion footrest	2	88ss, 650ss, 650/99 and Atlas
H44	000343	Bolt, pillion footrest bar	2	88ss, 650ss, 650/99 and Atlas
—	000005	Nut, for bolt	2	88ss, 650ss, 650/99 and Atlas
—	030321	Lug, pillion, footrest	2	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, footrest lug	2	88ss, 650ss, 650/99 and Atlas
—	23870	Nut, pillion lug	2	88ss, 650ss, 650/99 and Atlas
H45	22574	Stud, pillion rest and silencer fixing	2	88ss, 650ss, 650/99 and Atlas
H48	042569	Rubber, pillion footrest	2	88ss, 650ss, 650/99 and Atlas
FRONT CHAINCASE				
—	23250	Chaincase, inner, assembled	1	88ss, 650ss, 650/99 and Atlas
—	030242	Chaincase, inner, assembled	1	All G15
—	20914	Chaincase, outer, only	1	88ss and 650ss
—	20914A	Chaincase, outer, only	1	650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	024012	Chaincase, outer, only	1	All G15
—	20939	Washer, spigot, chaincase	1	88ss, 650ss, 650/99 and Atlas
—	20942	Pin, fixing	3	88ss, 650ss, 650/99 and Atlas
—	24945	Grommet, chaincase	1	88ss
—	24945	Grommet, chaincase	2	650ss, 650/99 & Atlas
H19	20937	Stud, support	1	88ss, 650ss, 650/99 and Atlas
—	000011	Washer, support stud	2	88ss, 650ss, 650/99 and Atlas
H20	E3223	Nut, support stud	1	88ss, 650ss, 650/99 and Atlas
—	16247	Nut, support stud	1	88ss, 650ss, 650/99 and Atlas
—	13185	Washer, sealing chaincase halves ...	1	88ss, 650ss, 650/99 and Atlas
—	042055	Washer, felt, footrest tube	1	88ss, 650ss, 650/99 and Atlas
—	13765	Plug, drain	1	88ss 650ss 650/99 and Atlas
—	000200	Washer, drain plug	1	88ss 650ss 650/99 and Atlas
—	14837	Cover, inspection	1	88ss 650ss 650/99 and Atlas
—	24320	Washer, inspection cover	1	88ss 650ss 650/99 and Atlas
—	E6055	Nut, attachment	1	88ss 650ss 650/99 and Atlas
—	E6056	Washer, attachment nut	1	88ss 650ss, 650/99 and Atlas
—	24322	Washer, sealing, outer	1	88ss, 650ss, 650/99 and Atlas
—	042040	Cap, inspection	2	All G15
—	042025	Washer, inspection cap	2	All G15
—	030243	Spacer (behind chaincase)	1	All G15
—	019226	Screw, fixing chaincase	3	All G15
—	000484	Screw, front half chaincase	14	All G15
—	025037	Gasket, chaincase outer cover	1	All G15
—	012019	Plug, drain	1	All G15
—	000200	Washer, drain plug	1	All G15
—	17731	Transfer, "Oil Bath"	1	88ss, 650ss, 650/99 and Atlas
—	030461	Transfer, "Oil Recommendation" ...	1	88ss, 650ss, 650/99 and Atlas
REAR CHAINGUARD				
—	21832	Chainguard (top run)	1	88ss, 650ss, 650/99 and Atlas
—	21832A	Chainguard (top run)	1	88ss, 650ss, 650/99 and Atlas
—	22022B	Bolt, fixing chainguard	1	88ss, 650ss, 650/99 and Atlas
—	19435	Washer, chainguard bolt	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	T2221	Washer, chainguard bolt (packing) ...	2	88ss, 650ss, 650/99 and Atlas
—	23574	Nut, chainguard bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	22022A	Bolt, chainguard ...	1	88ss, 650ss, 650/99 and Atlas
—	029469	Chainguard (top run) ...	1	All G15
—	000371	Bolt, fixing, front ...	1	All G15
—	000011	Washer, for bolt ...	1	All G15
—	000374	Bolt, fixing, rear ...	1	All G15
—	000011	Washer, for bolt ...	1	All G15
REAR CHAINCASE (OPTIONAL)				
—	19734K	Chaincase, top, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	19735K	Chaincase, bottom, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	22022B	Bolt, fixing, front ...	1	88ss, 650ss, 650/99 and Atlas
—	22022A	Bolt, fixing, rear ...	1	88ss, 650ss, 650/99 and Atlas
—	19435	Washer, fixing bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	T2221	Washer, fixing bolt (packing) ...	2	88ss, 650ss, 650/99 and Atlas
—	22135	Grommet, inspection ...	1	88ss, 650ss, 650/99 and Atlas
—	030009	Chaincase, top, assembled ...	1	All G15
—	030012	Chaincase, bottom, assembled ...	1	All G15
—	000371	Bolt, chaincase ...	1	All G15
—	000374	Bolt, chaincase ...	1	All G15
—	000011	Washer, chaincase bolt ...	2	All G15
TOOL BOX AND TOOL TRAY				
H98	22638A	Tool tray, assembled ...	1	88ss, 650ss, 650/99 and Atlas
—	12342	Bolt, fixing tool tray ...	3	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, tool tray bolt ...	5	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, tool tray bolt ...	1	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, tool tray bolt ...	3	88ss, 650ss, 650/99 and Atlas
—	029550	Tool box, less lid ...	1	G15P
—	029551	Tool box, less lid ...	1	G15CS "M"
—	030257	Tool box, less lid ...	1	G15CS "N"
—	048300	Lid, tool box ...	1	G15P
—	048301	Lid, tool box ...	1	G15CS "M"
—	048425	Lid, tool box ...	1	G15CS "N"
—	014511	Screw, tool box lid ...	1	All G15
—	000012	Washer, lid screw ...	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	011373	Nut, lid screw	2	All G15
—	029832	Bolt, top, fixing	1	All G15
—	000011	Washer, top bolt	1	All G15
—	000070	Bolt, rear fixing	1	All G15
—	000012	Washer, rear bolt	1	All G15
—	000005	Nut, rear bolt	1	All G15
BATTERY BOX AND CARRIER				
—	22594	Body, battery box, assembled	1	88ss, 650ss, 650/99 and Atlas
—	19189	Lid, battery box	1	88ss, 650ss, 650/99 and Atlas
—	19086	Platform, battery	1	88ss, 650ss, 650/99 and Atlas
—	19093	"U" bolt, battery	1	88ss, 650ss, 650/99 and Atlas
—	19101	Strap, retaining	1	88ss, 650ss, 650/99 and Atlas
—	17707	Washer, "U" bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3221	Nut, "U" bolt	2	88ss, 650ss, 650/99 and Atlas
—	19195	Knob, box lid	2	88ss, 650ss, 650/99 and Atlas
—	11796	Washer, for knob	2	88ss, 650ss, 650/99 and Atlas
—	17735	Pin, split, for knob	2	88ss, 650ss, 650/99 and Atlas
—	15689	Grommet, battery box	1	88ss, 650ss, 650/99 and Atlas
—	14481	Bolt, top, fixing	1	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, top bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, top bolt	1	88ss, 650ss, 650/99 and Atlas
—	19092	Bolt, bottom fixing	2	88ss, 650ss, 650/99 and Atlas
—	E5456	Washer, bottom bolt	2	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, shakeproof, bottom bolt	1	88ss, 650ss, 650/99 and Atlas
—	19201	Platform, battery box and oil tank	1	88ss, 650ss, 650/99 and Atlas
—	19212	Mat, for platform	1	88ss, 650ss, 650/99 and Atlas
—	14481	Bolt, fixing platform	4	88ss, 650ss, 650/99 and Atlas
—	E5379	Washer, for bolt	8	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for bolt	4	88ss, 650ss, 650/99 and Atlas
—	030094	Carrier, battery, assembled	1	All G15
—	014577	Bolt, carrier/tool box	1	All G15

PLATE No.	PART No.	© HDB 2001 ION	QTY.	MODEL	
—	045062	Washer, for bolt	2	All G15	
—	000005	Nut, for bolt	1	All G15	
—	000368	Bolt, fixing, top, rear	1	All G15	
—	000011	Washer, top, rear bolt	1	All G15	
—	000004	Nut, top, rear bolt	1	All G15	
—	024218	Bolt, fixing, front	2	All G15	
—	000012	Washer, front bolt	4	All G15	
—	000005	Nut, front bolt	2	All G15	
—	048454	Rubber, battery carrier	1	All G15	
—	030056	Strap, battery carrier	1	All G15	
—	028044	Pin, battery strap	1	All G15	
FRONT WHEEL					
—	25004	Wheel, complete, less tyre and tube ...	1	All except G15P	
—	030518	Wheel, complete, less tyre and tube ...	1	G15P (Home)	
—	25292	Wheel, complete, less tyre and tube ...	1	G15P (Export)	
—	S12-2/428	Wheel, bare	1	All except G15P	
—	030519	Wheel, bare	1	G15P (Home)	
—	25293	Wheel, bare	1	G15P (Export)	
—	18350	Rim, only, WM2-19	1	All except G15P	
—	24872	Rim, only, WM2-18	1	G15P (Home)	
—	23319	Rim, only, WM3-18	1	G15P (Export)	
—	20063	Spoke, long head	20	All except G15P	
—	23331	Spoke, long head	20	G15P	
—	20061	Spoke, short head	20	All except G15P	
—	23332	Spoke, short head	20	G15P	
—	17717	Nipple, for spoke	40	All	
F21	19664	Shell, only, front hub	1	All	
F22	040100	Bearing, right side	1	All	
F18	17721	Bearing, left side	1	All	
F23	16783	Spacer, for bearing	1	All	
F24	E6888	Ring, locking bearing	1	All	
F16	E6885	Washer, felt	2	All	
F17	E6889	Ring, retaining	1	All	
F15	19719	Washer, oil retaining	1	All	
F25	18551	Cover, dust	1	All	
F19	19646	Spacer, assembled, bearing	1	All	
F27	030055	Spindle, front hub	1	All	
F3	E4768	Nut, hub spindle	1	All	
F2	50257	Plate, cover, front brake	1	All	
F20	50249	Cam, brake shoe	1	All	
F8	18502	Shoe, front brake, with lining	2	All	
F10	16782	Lining, brake shoe	pair	All	
F9	E5061	Rivet, brake shoe lining	set	16	All
F14	E5832	Spring, return, brake shoe	2	All	
F11	14454	Plate, pivot retaining	1	All	
F12	14506	Washer, tab, for plate	1	All	
F13	12342	Bolt, for plate	2	All	
F4	20052	Lever, expanding	1	All	
—	E3255	Pin, clevis, for lever	1	All	
—	17735	Pin, split, for clevis	1	All	
F6	E5455	Washer, for lever	1	All	
F5	18942	Nut, for lever	1	All	
—	E5944A	Washer, packing, brake plate	A/R	All	

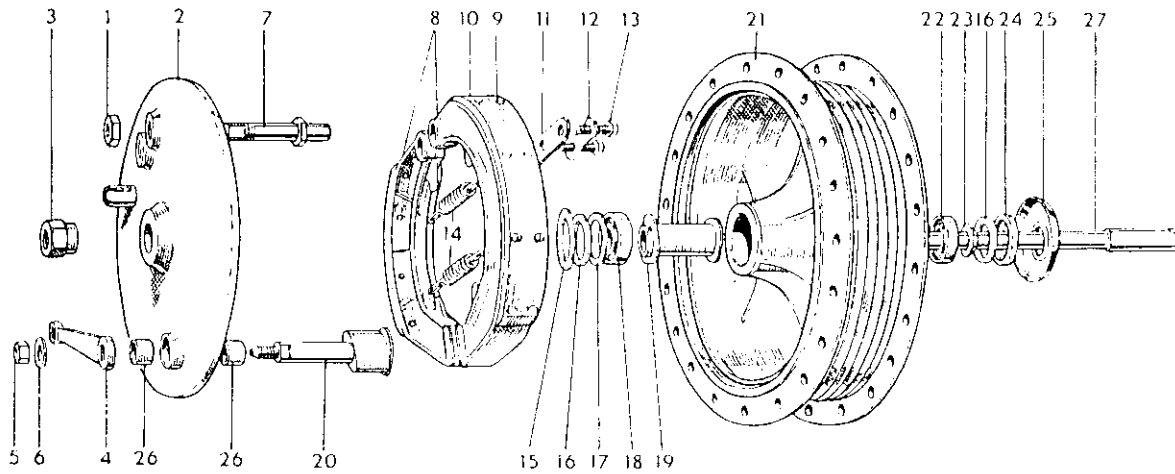


PLATE F

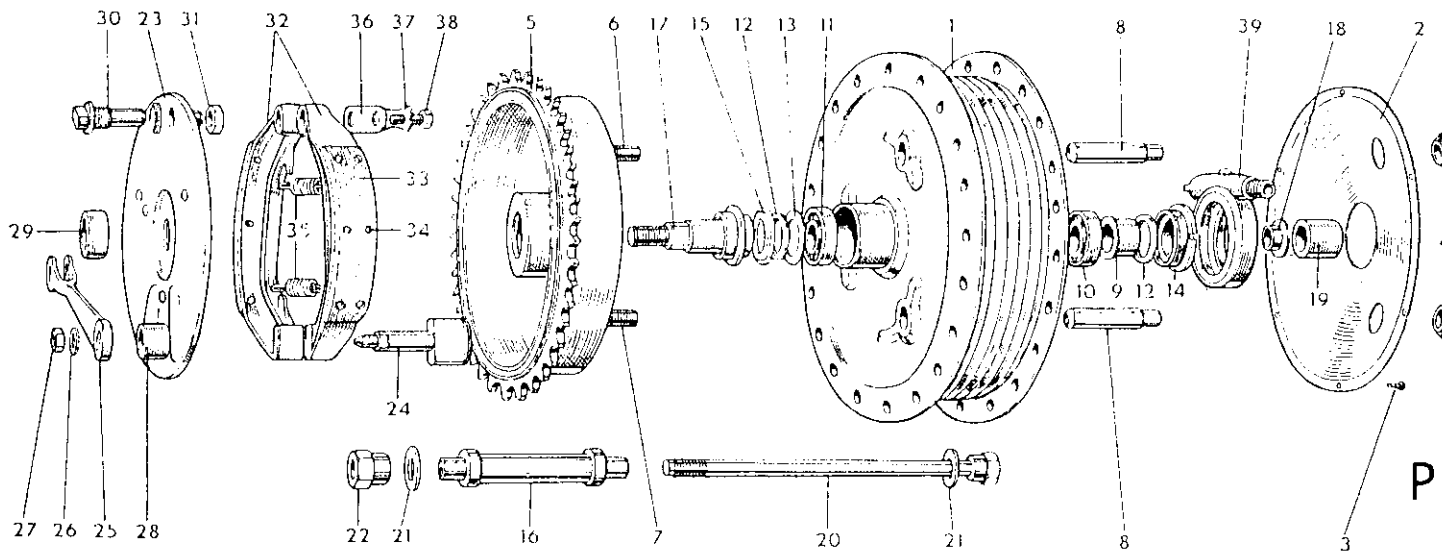


PLATE G

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
REAR WHEEL				
—	24152	Wheel, complete, with bearing and brake, less tyre	1	88ss and 650ss
—	24362	Wheel, complete, with bearing and brake, less tyre	1	650/99 and Atlas
—	25262	Wheel, complete, with bearing and brake, less tyre	1	G15P (Home)
—	25294	Wheel, complete, with bearing and brake, less tyre	1	G15P (Export)
—	25295	Wheel, complete, with bearing and brake, less tyre	1	G15CS
—	M12-2-649	Wheel, with hub shell only	1	88ss and 650ss
—	25296	Wheel, with hub shell only	1	650/99 and Atlas
—	030521	Wheel, with hub shell only	1	G15P (Home)
—	25297	Wheel, with hub shell only	1	G15P (Export)
—	25298	Wheel, with hub shell only	1	G15CS
—	18350	Rim, only, WM2-19	1	88ss and 650ss
—	23319	Rim, only, WM3-18	1	650/99, Atlas and G15P (Export)
—	24872	Rim, only, WM2-18	1	G15P (Home)
—	030432	Rim, only, WM3-18	1	G15CS
—	20063	Spoke, long head	20	88ss and 650ss
—	23331	Spoke, long head	20	650/99, Atlas & G15P
—	030433	Spoke, long head	20	G15CS
—	20061	Spoke, short head	20	88ss and 650ss
—	23332	Spoke, short head	20	650/99, Atlas & G15P
—	030434	Spoke, short head	20	G15CS
—	17717	Nipple, for spoke	40	All except G15CS
—	021694	Nipple, for spoke	40	G15CS
G1	19689	Shell, hub, with liner	1	All
G5	50245	Brake drum and sprocket	1	88ss, 650ss, 650/99 and Atlas
G5	030052	Brake drum and sprocket	1	All G15
G8	18233	Nut, sleeve, for brake drum	3	All
G10	040100	Bearing, right side	1	All
G11	17721	Bearing, left side	1	All
G9	18234	Spacer, bearing	1	All
G14	18232	Ring, locking bearing	1	All
G13	E6889	Washer, bearing	1	All
G12	E6885	Washer, felt	2	All
G15	19714	Ring, retaining, felt washer	1	All
G16	18231	Sleeve, inner	1	All
G17	E4760	Stud, retaining brake drum	1	All
G2	18348	Diaphragm, hub	1	All
G3	25100	Screw, hammer drive	6	All
G4	18731	Grommet, diaphragm	3	All
G20	19265	Spindle, hub	1	88ss, 650ss, 650/99 and Atlas
G20	24882	Spindle, hub	1	All G15
G21	19266	Washer, hub spindle	1	88ss, 650ss, 650/99 and Atlas
G21	030023	Washer, hub spindle	1	All G15
G22	19267	Nut, hub spindle	1	All
G19	18235	Spacer, spindle	1	88ss, 650ss, 650/99 and Atlas
G19	030018	Spacer, spindle	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
G23	19852	Plate, cover, brake	1	88ss, 650ss, 650/99 and Atlas
G23	030015	Plate, cover, brake	1	All G15
G24	50011	Cam, expander	1	All
G32	19584	Shoe, brake, with lining	2	All
G33	16547	Lining, brake shoe	pair	All
G34	E5061	Rivet, brake shoe lining	set	All
G35	E5832	Spring, brake shoe return	2	All
G25	23436	Lever, expander	1	All
G26	E5455	Washer, for lever	1	All
G27	18942	Nut, for lever	1	All
G36	14454	Plate, retaining pivot pin	1	All
G37	14506	Washer, tab, for plate	1	All
G38	12342	Bolt, for plate	2	All
G29	19268	Spacer, brake plate	1	88ss, 650ss, 650/99 and Atlas
G29	030017	Spacer, brake plate	1	All G15
—	E5276	Washer, brake plate	A/R	All
BRAKE OPERATING PARTS				
H21	19995	Pedal, rear brake	1	88ss, 650ss, 650/99 and Atlas
H26	19929	Spring, pedal, return	1	88ss, 650ss, 650/99 and Atlas
H27	19978	Nipple, grease and retaining pin	1	88ss, 650ss, 650/99 and Atlas
H22	19996	Spindle, brake pedal	1	88ss, 650ss, 650/99 and Atlas
—	000008	Washer, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H23	E3227	Nut, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H24	19997	Spacer, pedal spindle	1	88ss, 650ss, 650/99 and Atlas
H25	19976	Stop, for pedal	1	88ss, 650ss, 650/99 and Atlas
H28	15819A	Rod, rear brake	1	88ss, 650ss, 650/99 and Atlas
H29	23439	Yoke end, brake rod	1	88ss, 650ss, 650/99 and Atlas
H30	E3255	Pin, clevis, yoke end	1	88ss, 650ss, 650/99 and Atlas
H31	17735	Pin, split, for clevis pin	1	88ss, 650ss, 650/99 and Atlas
—	029559	Pedal, rear brake	1	All G15
—	021700	Spring, pedal return	1	All G15
—	000051	Nipple, grease	1	All G15
—	021699	Spindle, brake pedal	1	All G15
—	022609	Bolt, brake pedal	1	All G15
—	022314	Stop, brake pedal	1	All G15
—	022297	Rod, rear brake	1	All G15
—	023299	Yoke end, brake rod	1	All G15
—	000736	Pin, clevis, yoke end	1	All G15
—	000014	Pin, split, clevis pin	1	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	18929	Roller, brake cam lever	1	All
H32	022743	Nut, adjusting brake rod	1	All
SPEEDOMETER				
—	029602	Head, speedometer, only, m.p.h....	1	88ss and 650ss
—	030258	Head, speedometer, only, m.p.h....	1	650/99, Atlas and G15CS
—	029603	Head, speedometer, only, k.p.h. ...	1	88ss and 650ss
—	030259	Head, speedometer, only, k.p.h. ...	1	650/99, Atlas and G15CS
—	029717	Head, speedometer, only, k.p.h. ...	1	G15P
—	029718	Head, speedometer, only, k.p.h. ...	1	G15P
—	22888	Gearbox, speedometer drive	1	88ss, 650ss, 650/99 and Atlas
—	030207	Gearbox, speedometer drive	1	All G15
G18	13270	Spacer, speedometer gearbox	1	All
—	25030	Cable, complete, speedometer drive ...	1	88ss and 650ss
—	25087	Cable, complete, speedometer drive ...	1	650/99 and Atlas
—	030444	Cable, complete, speedometer drive ...	1	All G15
—	000178	Washer, spacing, speedometer head ...	1	G15P
—	000178	Washer, spacing, speedometer head ...	2	G15CS
—	030345	Lead, speedometer light	1	650/99 and Atlas
HEADLAMP				
—	59252A	Headlamp, complete, less harness (Home)	1	88ss, 650ss & G15P
—	59254A	Headlamp, complete, less harness (Europe not France)	1	88ss, 650ss & G15P
—	59253A	Headlamp, complete, less bulbs and harness (France)	1	88ss, 650ss & G15P
—	59281A	Headlamp, complete, less harness ...	1	650/99, Atlas and G15CS
—	553248	Rim, only	1	All
—	54522365	Shell, only (Home)	1	88ss, 650ss & G15P
—	54522377	Shell, only (Export)	1	88ss, 650ss & G15P
—	54521617	Shell, only	1	650/99, Atlas and G15CS
—	516798	Light unit (reflector and glass) (Home) ...	1	All
—	553275	Light unit (reflector and glass) (Europe not France)	1	All
—	516802	Light unit (reflector and glass) (France) ...	1	All
—	554602	Bulb holder, main (Home and Europe not France)	1	All
—	562303	Bulb holder, main (France)	1	All
—	552943	Back shell (France)	1	All
—	144921	Screw, fixing rim	1	All
—	534296	Plate, fixing rim	1	All
—	554710	Bulb holder, pilot	1	All
—	34289A	Switch, lighting	1	All
—	54330934	Knob, lighting switch	1	All
—	54934995	Harness, main (Home)	1	88ss, 650ss & G15P
—	54932248	Harness, main (Export)	1	88ss, 650ss & G15P
—	54935175	Harness, main	1	650/99 and Atlas
—	54935167	Harness, main	1	G15CS
—	54930007	Socket, with cables	1	88ss, 650ss & G15P

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	36296A	Ammeter	1	All
—	112201	Bolt, fixing headlamp	2	All
—	030057	Spacer, headlamp bolt	2	88ss, 650ss & G15P
—	030058	Spacer, headlamp bolt	2	650/99, Atlas and G15CS
—	446	Bulb, main, 12v., 50 × 40w. (Home) ...	1	All P. Tax 1/—
—	370	Bulb, main, 12v., 45 × 40w. (Europe except France)	1	All P. Tax 1/2
—	350	Bulb, main, 12v., 35 × 35w. (Europe except France)	1	All P. Tax 1/2
—	989	Bulb, pilot, 12v., 6w.	1	All P. Tax 4d.
REAR LAMP				
—	53454B	Lamp, complete (Lucas 564) (Home and Export not U.S.A.)	1	88ss, 650ss
—	53973A-B	Lamp, complete (Lucas 679) (U.S.A.) ...	1	88ss, 650ss
—	53973A B	Lamp, complete (Lucas 679)	1	650/99, Atlas and all G15
—	54576001	Lens, red (for Lucas 564)	1	88ss and 650ss
—	54572932	Lens, red (for Lucas 679)	1	All
—	575219	Nut, for lens (for Lucas 564)	2	88ss and 650ss
—	572289	Screw, for lens (for Lucas 679)	2	All
—	575208	Gasket, lens seating (for Lucas 564) (Home)	1	88ss and 650ss
—	54571677	Gasket, seating lamp (for Lucas 679) ...	1	All
—	575207	Grommet, bulb holder (for Lucas 564) (Home)	1	88ss and 650ss
—	57574348	Bulb holder, with reflector (for Lucas 679)	1	All
—	575209	Bulb holder (for Lucas 564) (Home) ...	1	88ss and 650ss
—	573825	Grommet, cable entry (for Lucas 564) (Home)	1	88ss and 650ss
—	380	Bulb, 12v., 216 × w.	1	All P. Tax 8d.
HORN				
—	030045	Horn, electric (Lucas 8H 70159 B/D) ...	1	All
—	23389	Screw, fixing horn	2	All
—	23410	Washer, fixing screw	2	All
—	E3221	Nut, fixing screw	2	All
—	000342	Bolt, fixing horn	2	All
—	000012	Washer, fixing bolt	2	All
—	000005	Nut, fixing bolt	2	All
—	030044	Bracket, for horn	1	All G15 only
STOP LIGHT				
—	029965	Kit, complete, stop light	1	All G15
—	029351	Switch, stop light (Lucas 31383 A/B) ...	1	All
—	22568	Bracket, stop switch	1	88ss, 650ss, 650/99 and Atlas
—	22807	Bolt, switch bracket	1	88ss, 650ss, 650/99 and Atlas
—	000010	Washer, switch bolt	2	88ss, 650ss, 650/99 and Atlas
—	E3224A	Nut, switch bolt	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	E5278	Pin, fixing	2	88ss, 650ss, 650/99 and Atlas
—	17904	Washer, fixing pin	4	88ss, 650ss, 650/99 and Atlas
—	E3221	Nut, fixing pin	2	88ss, 650ss, 650/99 and Atlas
—	029831	Screw, fixing switch	2	All G15
—	000039	Washer, fixing screw	2	All G15
—	20245	Lead, stop tail lamp	1	88ss, 650ss, 650/99 and Atlas
—	20248	Lead, brake switch	1	88ss and 650ss
—	028250	Cable, stop light	1	All G15
—	021595	Bolt, in brake pedal for stop light	1	All G15
—	029245	Nut, for brake pedal bolt	1	All G15
—	25228	Lead, brake switch	1	650/99 and Atlas
ALTERNATOR				
—	54021027	Alternator, rotor and stator	1	All
—	47162A	Stator, only	1	All
—	54213901	Rotor, only	1	All
—	21433	Stud, for stator	3	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, for stud	3	88ss, 650ss, 650/99 and Atlas
—	E3229	Nut, for stud	3	88ss, 650ss, 650/99 and Atlas
A74	20948	Key, for rotor	1	All
—	19147	Washer, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	20692	Nut, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	23738	Spacer, for rotor	1	88ss, 650ss, 650/99 and Atlas
—	011826	Stud, for stator	3	All G15
—	000012	Washer, for stud	3	All G15
—	011843	Nut, for stud	3	All G15
—	24948	Washer, for rotor	1	All G15
—	24947	Nut, for rotor	1	All G15
—	030251	Spacer, for rotor	1	All G15
BATTERY				
—	MKZ9E	Battery, with lid (charged but dry)	2	All
—	030351	Link, for batteries	1	All
—	000348	Bolt, battery-earth	1	All
—	000012	Washer, for bolt	1	All
RECTIFIER AND ZENER DIODE				
—	49072A	Rectifier (with nut)	1	All
—	000011	Washer, rectifier	1	88ss, 650ss, 650/99 and Atlas
—	17698	Washer, rectifier	1	88ss, 650ss, 650/99 and Atlas

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	015306	Washer, rectifier	2	All G15
—	49345A	Diode, Zener	1	All
—	026656	Bracket, for diode	1	88ss, 650ss, 650/99 and Atlas
—	030042	Plate, heat sink, for diode	2	All
—	030043	Spacer, for plate	1	All
—	000362	Bolt, for diode	1	88ss, 650ss, 650/99 and Atlas
—	014119	Washer, for diode (on tank bolt) ...	1	88ss, 650ss, 650/99 and Atlas
—	014779	Washer, diode bolt	1	88ss, 650ss, 650/99 and Atlas
—	000004	Nut, diode bolt	1	88ss, 650ss, 650/99 and Atlas
—	042554	Bolt, fixing diode	1	All G15
—	014515	Spacer, diode bolt	1	All G15
—	000011	Washer, diode bolt	1	All G15
ELECTRICAL SUNDRIES				
—	31563D	Switch, horn and dipping	1	All
—	380459	Packing, rubber, for switch	1	All
—	021299	Screw, for switch	2	All
—	762040	Switch, magneto cut-out	1	All
—	369218	Cable, for horn	R	All
—	369218	Cable, for cut-out switch	R	All
—	000543	Cable, H.T. sparking plug	R	All
—	000541	Terminal, H.T. cable	R	All
—	FE100	Plug, sparking	R	88ss, 650ss & 650/99
—	FE75	Plug, sparking	R	Atlas and all G15
—	18465	Cover, sparking plug (with suppressor)...	R	88ss, 650ss and G15P (Home)
—	15399	Cover, sparking plug	R	G15P (Export), Atlas and G15CS
TOOLS				
—	017253	Bag, for tools	1	All
—	021625	Screwdriver	1	All
—	017052	Spanner, $\frac{1}{4}'' \times \frac{3}{16}''$	1	All
—	017248	Pliers, sidecutting	1	All
—	LTU/07	Lever, tyre	2	All
—	SBU2/88	Spanner, sparking plug	1	All
—	SBU2/76	Spanner, box, $\frac{7}{16}'' \times \frac{1}{2}''$	1	All
—	030459	Bar, tommy, $\frac{7}{16}''$ diameter	1	All
—	SPU2/20	Spanner, rocker adjuster	1	All
—	017053	Spanner, $\frac{5}{16}'' \times \frac{3}{8}''$	1	All
—	SBU1/183	Spanner, box, wheel nut	1	All
—	023284	Spanner, shock absorber unit	1	All
—	015023	Spanner, magneto	1	All
—	SBU1/74	Spanner, cylinder head	1	All
—	SBU1/02	Spanner, cylinder head	1	All
—	19438	Key, Allen, handlebar clip	1	All G15 only
—	017257	Spanner, $\frac{1}{8}'' \times \frac{3}{16}''$	1	All G15 only
—	017254	Spanner, dynamo and clutch adjustment	1	All G15 only

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	TBU/01	Bar, tommy, $\frac{7}{16}$ " diameter	1	88ss, 650ss, 650/99 and Atlas
—	019869	Key, Allen	1	88ss, 650ss, 650/99 and Atlas
—	SPU1/01	Spanner, cable adjuster	1	650/99 and Atlas
TOOL KITS				
—	017114	Inflator, tyre	1	All
—	25299	Kit of tools, complete, less inflator	1	88ss and 650ss
—	25307	Kit of tools, complete, less inflator	1	650/99 and Atlas
—	25308	Kit of tools, complete, less inflator	1	All G15
GASKET SET				
—	25284	Set of decarbonising gaskets	1	88ss, 650ss & 650/99
—	25285	Set of decarbonising gaskets	1	Atlas
—	25286	Set of decarbonising gaskets	1	All G15
—	25287	Set, complete overhaul gaskets	1	88ss, 650ss & 650/99
—	25288	Set, complete overhaul gaskets	1	Atlas
—	25289	Set, complete overhaul gaskets	1	All G15
CRASHBAR, FRONT				
—	25280	Set, crashbar, front complete	1	88ss and 650ss
—	026855	Set, crashbar, front complete	1	All G15
—	25011	Bar, only, assembled	1	88ss and 650ss
—	20610	Plate, top fixing	1	88ss and 650ss
—	25012	Stud, fixing, top	1	88ss and 650ss
—	000010	Washer, top fixing stud	1	88ss and 650ss
—	E3224	Nut, top fixing stud	1	88ss and 650ss
—	026519	Bar, only, assembled	1	All G15
—	026523	Stud, frame uniting	1	All G15
—	010957	Bolt, top fixing	1	All G15
—	026525	Spacer, top bolt	2	All G15
—	000009	Washer, top bolt	2	All G15
—	000002	Nut, top bolt	1	All G15
—	029852	Stay, exhaust pipe	2	All G15
CRASHBAR, REAR				
—	RCBK/10R	Set crashbar rear, complete	1	88ss and 650ss
—	030606	Set, crashbar rear, complete	1	All G15
—	23016	Bar, only, left	1	88ss and 650ss
—	23017	Bar, only, right	1	88ss and 650ss
—	23114A	Stud, fixing, top	1	88ss and 650ss
—	23019	Spacer, crashbar	2	88ss and 650ss
—	23018	Stud, crashbar and pillion rest	2	88ss and 650ss
—	029946	Bar, only, assembled, left	1	All G15
—	029947	Bar, only, assembled, right	1	All G15
—	029950	Rear, footrest	2	All G15
—	042269	Bolt, footrest	2	All G15
—	000011	Washer, for bolt	2	All G15
—	029952	Rubber, footrest	2	All G15

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
STEERING DAMPER				
---	030331	Steering, damper, set of parts	1	All
---	017260	Knob, adjusting	1	All
---	030323	Sleeve, assembly	1	All
---	000195	Washer, spring, damper knob	1	All
---	000162	Washer, ratchet, damper knob	1	All
---	019559	Plate, anchor	1	All
---	014577	Bolt, anchor plate	1	All
---	000012	Washer, anchor plate bolt	3	All
---	000191	Washer, spring, for bolt	2	All
---	000812	Disc, friction	2	All
---	030326	Stud, draw	1	All
---	030327	Spacer, draw stud	1	All
---	000342	Bolt, friction plate	1	All
---	019780	Spacer, for bolt	1	All
---	030333	Nut, top fork stem	1	All
SIDECAR FORK CONVERSION				
---	030340	Crown, assembly, with stem	1	88ss, 650ss, 650/99 and Atlas
---	030402	Lug, handlebar	1	88ss, 650ss, 650/99 and Atlas
---	15906A	Spring, main, front fork	2	88ss, 650ss, 650/99 and Atlas
---	22811	Unit, rear suspension	2	88ss, 650ss, 650/99 and Atlas
---	T2180A	Sprocket, engine, 17 tooth	1	88ss
---	T2180C	Sprocket, engine, 19 tooth	1	650ss, 650/99 & Atlas
---	030331	Set of steering damper parts	1	88ss, 650ss, 650/99 and Atlas
REVOLUTION COUNTER				
---	030391	Head, only, revolution counter	1	88ss, 650ss, 650/99 and Atlas
---	030392	Cable, assembled	1	88ss, 650ss, 650/99 and Atlas
---	14490	Clip, for cable	1	88ss, 650ss, 650/99 and Atlas
---	030384	Bracket, for head	1	88ss and 650ss
---	030358	Bracket, for head	1	650/99 and Atlas
---	24563	Gearbox, revolution counter	1	88ss, 650ss, 650/99 and Atlas
---	23565	Gasket, for gearbox	1	88ss, 650ss, 650/99 and Atlas
---	030164	Lead, for light	1	88ss and 650ss
---	030435	Lead, for light	1	650/99 and Atlas
---	23453	Cover, blanking, gearbox	1	All
---	23649	Disc, sealing, for cover	1	All
---	030383	Plate, assembled, speedometer and light switch	1	All
---	23444	Screw, for revolution counter gearbox or blanking cover	2	All
---	23446	Washer, fibre, for screw	2	All
---	23447	Washer, metal, for screw	2	All

PLATE No.	PART No.	DESCRIPTION	QTY.	MODEL
—	23445	Nut, for screw	2	All
AIR CLEANER				
—	030337	Cleaner, air	1	All
—	23559	Grommet, air cleaner	2	All
—	23552	Plate, mounting	1	88ss, 650ss & 650/99
—	24572	Plate, mounting	1	All 750
—	23555	Sleeve, mounting plate	2	88ss, 650ss & 650/99
—	24571	Sleeve, mounting plate	2	All 750
—	22034	Bolt, mounting plate	2	All
—	17698	Washer, mounting plate bolt	2	All
OPTIONAL PARTS				
—	24985B	Mudguard, front, black	1	88ss and 650ss
—	25060A	Mudguard, rear, black	1	88ss and 650ss
—	23679	Handrail, pillion seat	2	650/99 and Atlas
—	22572	Stud, fixing handrail	2	650/99 and Atlas
—	20676	Rim, front, light alloy	1	88ss and 650ss
—	23842	Rim, rear, light alloy	1	88ss and 650ss
—	22971	Seat, single	1	88ss and 650ss
—	21183	Clip, spring, single seat	2	88ss and 650ss
—	14468	Bolt, single seat clip	2	88ss and 650ss
—	040434	Kickstart, folding type	1	88ss and 650ss
RACING FOOTCHANGE CONVERSION				
—	23772	Lever, gear change	1	88ss and 650ss
—	23774	Lever, toggle	1	88ss and 650ss
—	18450	Rubber, gear change lever	1	88ss and 650ss
—	15879	Rod, toggle	1	88ss and 650ss
—	17356	Yoke end, small	1	88ss and 650ss
—	15880	Yoke end, large	1	88ss and 650ss
—	E3231	Nut, lock, yoke end	2	88ss and 650ss
—	15882	Pin, clevis, yoke end	2	88ss and 650ss
—	10057	Washer, clevis pin	2	88ss and 650ss
—	18415	Pin, split, clevis pin	2	88ss and 650ss
—	16386A	Pedal, rear brake	1	88ss and 650ss
—	23773	Stop, adjuster	1	88ss and 650ss
—	E5456	Washer, for stop	1	88ss and 650ss
—	E3223	Nut, for stop	1	88ss and 650ss
—	13421	Screw, pedal adjuster	1	88ss and 650ss
—	E3229	Nut, adjuster screw	1	88ss and 650ss
—	15870	Footrest, left hand	1	88ss and 650ss
—	17162	Footrest, right hand (folding)	1	88ss and 650ss
—	15871B	Stud, footrest support, left hand	1	88ss and 650ss
—	17163	Stud, footrest support, right hand	1	88ss and 650ss
—	E5377	Washer, for stud	2	88ss and 650ss
—	15176	Nut, for stud	2	88ss and 650ss
—	000008	Washer, for stud, left hand	1	88ss and 650ss
—	E6706	Bolt, for right hand footrest	1	88ss and 650ss
—	12079	Nut, for bolt	1	88ss and 650ss

Norton

**Master Parts List For
1966 ~ 1968 Models**

**650SS, Atlas, N15CS,
P11, P11A,
G15 CS, G15CSR,
G15 Mk II**

INDEX

	Page		Page
Alternator	32	Kickstart	14
Air cable—Amal Monobloc carburettor	22	Magneto	8
Air filter—Amal Monobloc carburettor	35	Main bearings	5
Air filter—Amal Type 930 carburettor	36	Mudguard—front	19
Battery and fittings	33	Mudguard—rear	20
Battery box and carrier	27	Number plate—front	21
Bearing—main	5	Number plate—rear	21
Brake anchor—front	28	Oil pipes	23
Brake and air lever	21	Oil pump	6
Brake cable	22	Oil tank	24
Brake operating parts	30	Petrol tank	23
Cable clips	36	Pillion footrests	25
Carburettor	9	Pistons and rings—standard	4
Centre stand	16	Pistons and rings—oversize	5
Chaincase—front	25	Pressure release	4
Chaincase—rear	26	Prop stand	16
Chains	11	Rear lamp	31
Clutch	13	Rear suspension units	16
Clutch cable	22	Rectifier and Zener diode	33
Clutch lever	22	Revolution counter	35
Clutch operating parts	14	Rockers and covers	6
Connecting rod	3	Seat—twin	23
Crankcase	3	Sidecar fork conversion	35
Crankcase bolts	7	Silencers	11
Crankcase breather	4	Speedometer	31
Crankcase shield	35	Stator housing	7
Crankshaft	3	Steering damper	35
Crashbar—front	35	Stop-light	32
Crashbar—rear	35	Swinging arm	15
Cylinder barrel and head	4	Switches and electrical sundries	34
Chainguard—rear	26	Tappets and push rods	6
Engine plates and bolts	7	Throttle cable	23
Engine sprocket	8	Timing gear	5
Exhaust pipe	11	Toolbox and tool tray	26
Footrests	17	Tool kit	34
Frame	14	Tools	34
Front forks	18	Twin seat	23
Gasket sets	34	Twist grip	22
Gearbox bearings and seals	13	Valves, guides and springs	4
Gearbox fixing parts	12	Wheel—front	27
Gearbox shell	12	Wheel—rear	28
Gearbox sprocket	13	Zener diode, rectifier	33
Gearchange	13		
Gears and shafts	12		
Handlebar	19		
Handbrake and air lever	21		
Headlamp	31		
Head steady stay	7		
Horn	31		

Part No.	Description	Qty.	Models fitted to	Bin No.
CRANKSHAFT				
23286	Crankshaft assembly, less connecting rods	1	650SS	
24276	Crankshaft assembly, less connecting rods	1	ALL except 650SS	
23262	Crankcheek—timing side	1	ALL	
23261	Crankcheek—driving side	1	ALL	
23315	Flywheel only	1	650SS	
24248	Flywheel only	1	ALL except 650SS	
T.2105	Flywheel/crankcheek dowel	1	ALL	
T.2033	Crankcheek bolts	4	ALL	
T.2086	Crankcheek studs	2	ALL	
T.2032	Dowel retaining plates	2	ALL	
T.2031	Crankcheek—stud nuts	6	ALL	
23280	Crankcheek—bolt nuts	2	ALL	
E.4591	Crankshaft plug	1	ALL	

CONNECTING ROD

25369	Connecting rods, with cap	2	ALL	
23254	Connecting-rod cap bolts	4	ALL	
23253	Cap-bolts nuts	4	ALL	
25384	Con-rod bearing shell (top half)—standard	2	ALL	Pair
23255	Con-rod bearing shell (bottom half)—standard	2	ALL	Pair
25409	Con-rod bearing shell (top half)—010 in.	2	ALL	Pair
25410	Con-rod bearing shell (top half)—020 in.	2	ALL	Pair
25411	Con-rod bearing shell (top half)—030 in.	2	ALL	Pair
25413	Con-rod bearing shell (top half)—040 in.	2	ALL	Pair
25165	Con-rod bearing shell (bottom half)—010 in.	2	ALL	Pair
25166	Con-rod bearing shell (bottom half)—020 in.	2	ALL	Pair
25167	Con-rod bearing shell (bottom half)—030 in.	2	ALL	Pair
25168	Con-rod bearing shell (bottom half)—040 in.	2	ALL	Pair

CRANKCASE

25376	Crankcase complete with timing cover	1	650SS	
25377	Crankcase complete with timing cover	1	Atlas	
25378	Crankcase complete with timing cover	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	
25379	Crankcase complete with timing cover	1	G15CSR, P11	
25373	Crankcase halves assembled, less timing cover	1	650SS	
25374	Crankcase halves assembled, less timing cover	1	Atlas	
25375	Crankcase halves assembled, less timing cover	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
25187	Timing-gear cover	1	ALL	
25305	Timing-gear cover	1	G15CSR, P11	
21011	Crankcase (drive side)	1	650SS	
24280	Crankcase (drive side)	1	Atlas	
25043	Crankcase (drive side)	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
25371	Crankcase (timing side)	1	650SS	
25372	Crankcase (timing side)	1	ALL except 650SS	
T.2236	Timing-cover gasket	1	ALL	
T.2018	Cylinder-barrel studs	6	650SS	
24251	Cylinder-barrel studs	6	ALL except 650SS	
T.2209	Cylinder-barrel studs (stepped)	2	ALL	
18943	Cylinder-barrel studs (front)	1	ALL	
24689	Timing-cover screws	6	ALL	
E.6980	Timing-cover screws	6	ALL	
20621A	Timing-cover screw washers	12	ALL	
24689	Sump screws	2	ALL	
T.2036	Camshaft bush (timing side)	1	ALL	
T.2037	Camshaft bush (drive side)	1	ALL	
048023	Oil-seal (timing-side shaft)	1	ALL	
048079	Oil-seal circlip	1	ALL	
16945	Sump-filter body	1	ALL	
16949	Filter-body washer	1	ALL	
16948	Filter-body circlip	1	ALL	
16946	Sump-filter gauze	1	ALL	
16947	Filter-gauze washer	1	ALL	
E.4591	Timing-cover oilway plug	1	ALL	
16902	Oilway set pin	1	ALL	
T.1084	Set-pin washer	1	ALL	

CRANKCASE BREATHER

19629	Rubber breather pipe—26 $\frac{1}{8}$ in.	1	ALL except 650SS	
24300	Breather-pipe elbow	1	ALL except 650SS	
13786	Elbow washer	1	ALL except 650SS	
24303	Elbow nut	1	ALL except 650SS	
24313	Crankcase-breather pipe-assembled	1	650SS	
22240	Breather-flange gasket	1	650SS	
T.2213	Breather-flange screw	1	650SS	
19629	Rubber breather pipe—20 $\frac{5}{8}$ in.	1	650SS	

PRESSURE RELEASE

T.2059A	Pressure-release body assembly	1	ALL	
T.2054	Release-body piston	1	ALL	
T.2061	Release-body piston spring	1	ALL	
15404	Packing shim	AR	ALL	
T.2060	Release-body nut	1	ALL	
T.2058	Release-union washer	1	ALL	
T.2057	Release-union nut washer	1	ALL	

CYLINDER BARREL AND HEAD

25327	Cylinder barrel	1	650SS	
25323	Cylinder barrel	1	ALL except 650SS	
25358	Cylinder head, with valve guides	1	650SS	
25359	Cylinder head, with valve guides	1	ALL except 650SS	
25324	Cylinder-head gasket	1	650SS	
25318	Cylinder-head gasket	1	ALL except 650SS	
T.2016	Cylinder-barrel stud nut— $\frac{3}{8}$ in.	7	650SS	
T.2016	Cylinder-barrel stud nut— $\frac{9}{16}$ in.	1	ALL except 650SS	
24250	Cylinder-barrel stud nuts	6	ALL except 650SS	
T.2210	Cylinder-barrel stud nuts— $\frac{5}{16}$ in.	2	ALL	
000011	Cylinder-barrel stepped-stud washers	2	ALL	
24252	Cylinder-barrel stud washers	6	ALL except 650SS	
T.2093	Cylinder-base gasket	1	650SS	
24249	Cylinder-base gasket	1	ALL except 650SS	
T.2161	Head-to-barrel studs— $\frac{5}{16}$ in.	2	ALL	
18756	Head-to-barrel studs	3	650SS	
24389	Head-to-barrel studs	3	ALL except 650SS	
T.2034	Head-stud nuts	2	650SS	
24260	Head-stud nuts	2	ALL except 650SS	
T.2017	Head-stud nuts— $\frac{5}{16}$ in.	2	ALL	
10637	Head-stud nut	1	650SS	
000011	Cylinder-head stud washers	2	ALL	
24250	Head-stud nut (rear)	1	ALL except 650SS	
T.2096	Cylinder-head bolt—long	4	650SS	
24253	Cylinder-head bolts—long	4	ALL except 650SS	
25313	Cylinder-head bolt—short	1	ALL	
16213	Cylinder-head bolt washers	5	650SS	
16213	Cylinder-head bolt washer	1	ALL except 650SS	
E.5456	Cylinder-head bolt washers	4	ALL except 650SS	

VALVES, GUIDES AND SPRINGS

24592	Valve seat, inlet	2		
T2226	Valve seat, exhaust	2		
25499	Inlet valve (after engine No. 125871)	2	650SS	
17221	Inlet valves	2	650SS	
24330	Inlet valves	2	ALL except 650SS	
T.2204	Exhaust valves	2	ALL	
T.2011	Valve guides	4	ALL	
23392	Heat-resisting washers	4	ALL	
T.2073	Valve-spring cups	4	ALL	
22839	Valve-spring (inner)	4	ALL	
22838	Valve-spring (outer)	4	ALL	
T.186	Valve-spring collars	4	ALL	
T.187	Valve cotters	4	ALL	Pairs
25501	Inlet valve (after engine No. 125871)	2	ALL	
25500	Exhaust valve (after engine No. 125871)	2	ALL	

PISTONS AND RINGS (STANDARD)

25387	Piston complete (left hand)	1	650SS	
25389	Piston complete (left hand)	1	ALL except 650SS	
25388	Piston complete (right hand)	1	650SS	
25390	Piston complete (right hand)	1	ALL except 650SS	
23272	Piston rings (top)—chrome	2	650SS	

Part No.	Description	Qty.	Models fitted to	Bin No.
----------	-------------	------	------------------	---------

PISTONS AND RINGS (STANDARD)—continued

24284	Piston rings (top)—chrome ...	2	ALL except 650SS	
23273	Piston rings—plain ...	2	650SS	
24285	Piston rings—plain ...	2	ALL except 650SS	
25381	Piston rings—oil control ...	2	650SS	
25382	Piston rings—oil control ...	2	ALL except 650SS	
23275	Gudgeon pins ...	2	650SS	
24383	Gudgeon pins ...	2	ALL except 650SS	
23276	Gudgeon-pin circlips ...	4	ALL	

PISTONS AND RINGS (OVERSIZE)

25414	Piston complete (left hand)—+ .010 in.	1	650SS	
25415	Piston complete (left hand)—+ .010 in.	1	ALL except 650SS	
25417	Piston complete (left hand)—+ .020 in.	1	650SS	
25418	Piston complete (left hand)—+ .020 in.	1	ALL except 650SS	
25420	Piston complete (left hand)—+ .030 in.	1	650SS	
25421	Piston complete (left hand)—+ .030 in.	1	ALL except 650SS	
25423	Piston complete (left hand)—+ .040 in.	1	650SS	
25424	Piston complete (left hand)—+ .040 in.	1	ALL except 650SS	
25426	Piston complete (right hand)—+ .010 in.	1	650SS	
25427	Piston complete (right hand)—+ .010 in.	1	ALL except 650SS	
25429	Piston complete (right hand)—+ .020 in.	1	650SS	
25430	Piston complete (right hand)—+ .020 in.	1	ALL except 650SS	
25432	Piston complete (right hand)—+ .030 in.	1	650SS	
25433	Piston complete (right hand)—+ .030 in.	1	ALL except 650SS	
25435	Piston complete (right hand)—+ .040 in.	1	650SS	
25436	Piston complete (right hand)—+ .040 in.	1	ALL except 650SS	
25153	Piston ring (top)—chrome — .010 in.	2	650SS	
25246	Piston ring (top)—chrome — .010 in.	2	ALL except 650SS	
25154	Piston ring (top)—chrome — .020 in.	2	650SS	
25247	Piston ring (top)—chrome — .020 in.	2	ALL except 650SS	
25155	Piston ring (top)—chrome — .030 in.	2	650SS	
25248	Piston ring (top)—chrome — .030 in.	2	ALL except 650SS	
25156	Piston ring (top)—chrome — .040 in.	2	650SS	
25249	Piston ring (top)—chrome — .040 in.	2	ALL except 650SS	
25157	Piston ring—plain — .010 in.	2	650SS	
25250	Piston ring—plain — .010 in.	2	ALL except 650SS	
25158	Piston ring—plain — .020 in.	2	650SS	
25251	Piston ring—plain — .020 in.	2	ALL except 650SS	
25159	Piston ring—plain — .030 in.	2	650SS	
25252	Piston ring—plain — .030 in.	2	ALL except 650SS	
25160	Piston ring—plain — .040 in.	2	650SS	
25253	Piston ring—plain — .040 in.	2	ALL except 650SS	
25438	Piston ring—oil-control — .010 in.	2	650SS	
25439	Piston ring—oil-control — .010 in.	2	ALL except 650SS	
25441	Piston ring—oil-control — .020 in.	2	650SS	
25442	Piston ring—oil-control — .020 in.	2	ALL except 650SS	
25444	Piston ring—oil-control — .030 in.	2	650SS	
25445	Piston ring—oil-control — .030 in.	2	ALL except 650SS	
25447	Piston ring—oil-control — .040 in.	2	650SS	
25448	Piston ring—oil-control — .040 in.	2	ALL except 650SS	

MAIN BEARINGS

17822	Ball bearing (timing side)	1	ALL	
T.2008	Sealing washer (timing-side bearing)	1	ALL	
17824	Roller bearing (drive side)	1	ALL	
T.2187	Oil seal (drive-side bearing)	1	ALL	

TIMING GEAR

T.2035	Half-time pinion	1	ALL	
000572	Pinion key	1	ALL	
T.2007	Pinion backing plate	1	ALL	
22729	Camshaft	1	ALL	
T.2078	Camshaft-breather plate (stationary)	1	ALL	
24301	Breather plate (rotary)	1	ALL	
T.2108	Breather spring	1	ALL	
20829	Camshaft sprocket	1	ALL	
000572	Camshaft-sprocket key	1	ALL	
17211	Sprocket and rev. counter drive nut	1	ALL	
17806	Camshaft chain (38 link—endless)	1	ALL	
T.2217	Chain-tensioner slipper	1	ALL	
T.2218	Chain-tensioner plate (thick)	1	ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
TIMING GEAR—continued				
T.2218A	Chain-tensioner plate (thin)	1	ALL	
T.247	Chain-tensioner studs	2	ALL	
E.3231	Chain-tensioner stud nuts	2	ALL	
18202	Chain-tensioner stud washers (fan disc— $\frac{1}{2}$ in.)	2	ALL	
50008	Intermediate gear with sprockets	1	ALL	
T.2026	Intermediate-gear bush	1	ALL	
T.2080	Intermediate-gear washer	1	ALL	
T.2021	Intermediate-gear spindle	1	ALL	
17823	Intermediate-spindle circlip	1	ALL	
22771	Tappets (left hand)	2	ALL	

TAPPETS AND PUSH RODS

22772	Tappets (right hand)	2	ALL	
T.2142	Tappet locating plates	2	ALL	
T.2143	Locating-plate screws	2	ALL	
S650-82IN	Inlet push rod complete—long	2	ALL	
S650-82EX	Exhaust push rod complete—short	2	ALL	
25515	Inlet push rod complete (after engine No. 125871)	2	ALL	
25516	Exhaust push rod complete (after engine No. 125871)	2	ALL	
23352	Inlet push-rod less ends—long	2	ALL	
23354	Exhaust push-rod less ends—short	2	ALL	
T.2064	Push-rod ends (top)	4	ALL	
T.2182	Push-rod ends (bottom)	4	ALL	
25495	Inlet push-rod less ends (long—after engine No. 125871)	2	ALL	
25497	Exhaust push-rod less ends (short—after engine No. 125871)	2	ALL	

ROCKERS, COVERS, etc.

25332	Rocker-inlet (right hand)	1	ALL	
25330	Rocker-inlet (left hand)	1	ALL	
25336	Rocker-exhaust (right hand)	1	ALL	
25334	Rocker-exhaust (left hand)	1	ALL	
T.2063	Rocker ball ends	4	ALL	
T.2074	Rocker adjusters	4	ALL	
T.232	Rocker-adjuster nuts	4	ALL	
25350	Rocker shafts	4	ALL	
18102	Rocker-shaft thrust washers	4	ALL	
18103	Rocker-shaft spring washers	4	ALL	
T.2083	Rocker-shaft joint washers	4	ALL	
T.2238	Rocker-shaft locking plates	4	ALL	
T.2239	Rocker-shaft retaining plates	4	ALL	
T.2240	Rocker-shaft plate joint washers	4	ALL	
T.2256	Retaining-plate set pins	8	ALL	
T.2162	Rear-cap domed nut	1	ALL	
T.2082	Domed-nut washer	1	ALL	
18094	Rear-rocker cap	1	ALL	
T.2084	Rear-cap sealing washer	1	ALL	
18033	Rear-cap stud	1	ALL	
000579	Rear-cap dowel	1	ALL	
T.2085	Front-cap nuts	4	ALL	
18093	Front-rocker caps	2	ALL	
T.2088	Front-cap sealing washers	2	ALL	
T.2252	Front-cap studs	4	ALL	
25328	Rocker-box oil-feed pipe	1	ALL	
018155	Rocker-box oil-feed pipe clip	1	ALL	
18101	Rocker feed-pipe banjo bolts	3	ALL	
T.1084	Banjo-bolt fibre washers	6	ALL	

OIL PUMP

25396	Oil pump complete	1	ALL	
15511A	Oil-pump spindle nut	1	ALL	
24733	Worm gear wheel (on pump)	1	ALL	
17697	Gear-wheel key	1	ALL	
15515	Pump feed bush	1	ALL	
T.272	Feed-bush sealing washer	1	ALL	
24732	Driving worm on mainshaft and pinion nut	1	ALL	
E.4440	Pump-to-crankcase studs	2	ALL	
E.3231	Pump-stud nuts	2	ALL	
E.4590	Oil-stop grub screw	1	ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
----------	-------------	------	------------------	---------

STATOR HOUSING

20885	Stator housing	1	ALL except G15, G15CS, G15CSR	
25116	Housing screws	3	ALL except G15, G15CS, G15CSR	

HEAD STEADY STAY

23868	Head steady plate	1	650SS, Atlas	
18032	Plate stud (in head)	1	650SS, Atlas	
000010	Stud washer	1	650SS, Atlas	
E.3224	Stud nut	1	650SS, Atlas	
E.3798	Steady plate-to-frame bolts	2	650SS, Atlas	
11796	Bolt washers	2	650SS, Atlas	
18202	Bolt washers	2	650SS, Atlas	
E.3223	Bolt nuts	2	650SS, Atlas	
032284	Head steady-stay assembled	1	G15 Mark II, G15CS, NI5CS, G15CSR	
030424	Head steady-stay bolt	1	G15 Mark II, G15CS, NI5CS, G15CSR, P11, P11A	
000010	Head steady-stay bolt washer	1	G15 Mark II, G15CS, NI5CS, G15CSR, P11, P11A	
033091	Engine-steady-stay	1	P11, P11A	
026873	Stay-to-frame bolt	1	P11, P11A	
000011	Stay-to-frame bolt washer	1	P11, P11A	

CRANKCASE BOLTS

13870	Crankcase bolt—short	1	ALL	
E.5456	Crankcase-bolt washer	1	ALL	
E.3223	Crankcase-bolt nut	1	ALL	
T.2013	Crankcase stud (top rear)	1	ALL	
000010	Crankcase-stud washer	1	ALL	
E.3224A	Crankcase-stud nut	1	ALL	
19077	Crankcase-stud (top front)	1	ALL	
T.2221	Crankcase-stud washer	1	ALL	
E.3229	Crankcase-stud nut	1	ALL	
E.3214	Crankcase stud	1	650SS, Atlas	
E.3231	Stud nuts	2	650SS, Atlas	

ENGINE PLATES AND BOLTS

15621	Engine plates (front)	2	650SS, Atlas	
20999	Engine-plate cover	1	650SS, Atlas	
T.2012	Crankcase/engine-plate stud (top and centre front)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224A	Stud nuts	2	650SS, Atlas	
22694	Crankcase/engine-plate and frame stud (bottom)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224	Stud nuts	2	650SS, Atlas	
T.2012	Crankcase/engine-plate stud (top rear)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224A	Stud nuts	2	650SS, Atlas	
T.2021	Crankcase/engine-plate stud (centre rear)	1	650SS, Atlas	
014119	Stud washers	2	650SS, Atlas	
E.3224	Stud nuts	2	650SS, Atlas	
E.4261	Crankcase/engine-plate bolt (bottom rear)	1	650SS, Atlas 1966	
E.3223	Bolt nut	1	650SS, Atlas 1966	
000371	Engine plate/frame bolt (bottom)	1	650SS, Atlas	
014117	Bolt washers	4	650SS, Atlas	
000004	Bolt nuts	2	650SS, Atlas	
16317	Engine/plate frame bolts (front and rear)	6	650SS, Atlas	
014119	Bolt washers	12	650SS, Atlas	
E.3224	Bolt nuts	6	650SS, Atlas	
20760	Engine plate (rear left hand)	1	650SS, Atlas	
50229	Engine plate (rear right hand)	1	650SS, Atlas	
19100	Engine plate rear cover	1	650SS, Atlas	
030216	Front engine plate assembled (left hand)	1	ALL G15 Models	
030219	Front engine plate assembled (right hand)	1	ALL G15 Models	
000303	Crankcase/engine plate studs	2	ALL G15 Models	
014119	Stud washers	4	ALL G15 Models	
000003	Stud nuts	4	ALL G15 Models	
010823	Front engine-plate-to-frame stud	1	ALL G15 Models	
000003	Stud nuts	2	ALL G15 Models	
014119	Stud washers	2	ALL G15 Models	
000277	Front engine-plate-to-engine stud	1	ALL G15 Models	
000004	Stud nuts	2	ALL G15 Models	

Part No.	Description	Qty.	Models fitted to	Bin No.
030221	Front engine-plate spacers ...	2	ALL G15 Models	
032240	Rear engine plate (left hand) ...	1	ALL G15 Models	
033046	Rear engine plate (right hand) ...	1	ALL G15 Models	
000304	Rear engine-plate studs (top) ...	2	ALL G15 Models	
014119	Plain washers for 000304 stud ...	4	ALL G15 Models	
014117	Spring washers for 000304 stud ...	2	ALL G15 Models	
000003	Nuts for 000304 stud ...	4	ALL G15 Models	
000288	Rear engine-plate stud (bottom) ...	1	ALL G15 Models	
000011	Plain washers for 000288 stud ...	2	ALL G15 Models	
000004	Nuts for 000288 stud ...	2	ALL G15 Models	
030233	Engine-plate cover ...	1	ALL G15 Models	
033089	Engine plates (front) ...	2	P11, P11A	
033133	Front engine-to-frame stud ...	1	P11, P11A	
000010	Front engine-plate-to-frame-stud washers ...	2	P11, P11A	
000003	Front engine-plate-to-frame-stud nuts ...	2	P11, P11A	
000303	Front engine-plate-to-engine stud ...	1	P11, P11A	
014119	Front engine-plate-to-engine stud washer ...	2	P11, P11A	
000003	Front engine-plate-to-engine-stud nuts ...	2	P11, P11A	
033134	Front engine-plate-lug-scrapers ...	1	P11, P11A	
033135	Front engine-plate-lug-spacer (slimline side) ...	1	P11, P11A	
033134	Engine plate (rear left side) ...	1	P11, P11A	
033135	Engine plate (rear right side) ...	1	P11, P11A	
000304	Rear engine-plate stud (top) ...	2	P11, P11A	
014119	Rear engine-plate top-stud washers ...	2	P11, P11A	
000003	Rear engine-plate top-stud nuts ...	2	P11, P11A	
033137	Rear engine-plate top-stud spacer ...	1	P11, P11A	
000304	Rear engine-plate stud (centre) ...	1	P11, P11A	
014119	Rear engine-plate centre-stud washers ...	2	P11, P11A	
000003	Rear engine-plate centre-stud nuts ...	2	P11, P11A	
033137	Rear engine-plate centre-stud spacer ...	1	P11, P11A	
014736	Rear engine-plate stud (bottom) ...	1	P11, P11A	
014117	Rear engine-plate bottom-stud washers ...	2	P11, P11A	
000004	Rear engine-plate bottom-stud nuts ...	2	P11, P11A	
025054	Rear engine-plate bottom-stud spacer ...	1	P11, P11A	
000304	Rear engine-plate centre stud ...	1	G15	
000277	Crankcase engine stud ...	1	650SS, Atlas 67	
014117	Crankcase engine stud washer ...	1	650SS, Atlas 68	
000004	Crankcase engine stud nut ...	1	650SS, Atlas 67-68	

ENGINE SPROCKET

T.2180A	Sprocket—17 teeth (alternative) ...	R	ALL	
T.2180B	Sprocket—18 teeth (alternative) ...	R	ALL	
T.2180C	Sprocket—19 teeth (alternative) ...	R	ALL	
T.2180D	Sprocket—20 teeth (alternative) ...	R	ALL	
T.2180E	Sprocket—21 teeth (standard fitting) ...	R	650SS, Atlas, G15CS, N15CS, P11, P11A	
T.2180F	Sprocket—22 teeth (standard fitting) ...	R	G15, Mark 11, G15CSR	
T.2180G	Sprocket—23 teeth (alternative) ...	R	ALL	
E.3682	Engine-sprocket key ...	R	ALL	

MAGNETO

42453B	Magneto (Lucas K2F) ...	1		
47508D	Sprocket with auto advance ...	1		
458865	Pick-up with brush and spring (right hand) ...	1		
458866	Pick-up with brush and spring (left hand) ...	1		
451260	Brush and spring for pick-up ...	2		
410600	H.T. cable nuts ...	2		
459269	Contact-breaker cover ...	1		
492854	Contact breaker ...	1		
455191	Brush and spring (earthing) with holder ...	1		
54440888	Contact set ...	1		
498157	Auto-advance spring set ...	1		
T.2191	Magneto joint washer ...	1		
T.2245	Magneto fixing studs ...	2		
11796	Magneto fixing-stud washers ...	2		
E.3231	Fixing-stud nuts ...	2		
25105	Magneto fixing bolt ...	1		
01076	Fibre washer for bolt ...	1		
015306	Shakeproof washer for bolt ...	1		
E.3229	Bolt nut ...	1		
14490	H.T. lead clip ...	1		
18257	Magneto chain ...	1		

The majority of 1967 models are fitted with Lucas coil-capacity ignition systems. See parts list on page 00

Part No.	Description	Qty.	Models fitted to	Bin No.
----------	-------------	------	------------------	---------

CARBURETTOR

23874	Inlet port sleeves	2	650SS, 66-67	
23358	Carburettor spacers—thin	2	ALL	
23872	Carburettor spacers—thick	2	650SS, Atlas 1966	
030561	Carburettor spacers	2	ALL	
23873	Balance unions... ..	2	ALL	
11775	Balance-union washers	2	ALL	
23580	Balance pipe hose 5½ in.	1	ALL	
23395	Carburettor fixing screw	1	650SS, Atlas 1966	
030343	Carburettor fixing screw	1	ALL	
11796	Carburettor screw washer	1	ALL	
23563	Carburettor fixing studs	3	650SS, Atlas 1966	
21999	Carburettor fixing studs	3	ALL	
E.3231	Carburettor fixing-stud nuts	3	ALL	
11796	Carburettor-stud washers	3	ALL	
000952	Float-chamber-to-carburettor pipe—2 in.	1	ALL except P11, P11A, Atlas 67-68	
041014	Carburettor flange 'O' rings	2	ALL except P11, P11A, Atlas 67-68	
25199	Carburettor complete less cables (left hand)	1	650SS	
23405	Carburettor complete less cables (left hand) (389-236)	1	Atlas 1966	
25407	Carburettor complete less cables (left hand) (389-241)	1	G15 Mark II, 1966	
32279	Carburettor complete less cables (left hand) (389-237)	1	G15CS, N15CS, 1966	
032277	Carburettor complete less cables (left hand) (389-242)	1	G15CSR, 1966	
033077	Carburettor complete less cables (left hand) (L930-8)	1	P11, P11A, 1968, G15CS	
25200	Carburettor complete less cables (right hand)	1	650SS, 1966	
23406	Carburettor complete less cables (right hand) (689-236)	1	Atlas 1966	
25408	Carburettor complete less cables (right hand) (689-241)	1	G15 Mark II, 1966	
032230	Carburettor complete less cables (right hand) (689-237)	1	G15CS, N15CS, 1966	
032278	Carburettor complete less cables (right hand) (689-242)	1	G15CSR, 1966	
033078	Carburettor complete less cables (right hand) (R-930-7)	1	P11, P11A, G15CS, 1968	
033071	Carburettor complete (left hand) Amal L930/	1	650SS (without Air Filter)	
033073	Carburettor complete (left hand) Amal L930/	1	650SS (with Air Filter)	
033077	Carburettor complete (left hand) Amal L930-8	1	USA, Atlas, G15, Mark II, P11, P11A, G15CS, N15CS, Home Atlas (with Air Cleaner)	
033075	Carburettor complete (left hand) Amal L930/6	1	G15CSR, Home Atlas (without Air Filter)	
033072	Carburettor complete (right hand) Amal L930/	1	650SS (without Air Filter)	
033074	Carburettor complete (right hand) Amal L930/	1	650SS (with Air Filter)	
033078	Carburettor complete (right hand) Amal L930-7	1	USA, Atlas, G15, Mark II, P11, P11A, G15CS, N15CS, Home Atlas (with Air Cleaner)	
033076	Carburettor complete (right hand) Amal L930-5	1	G15CSR, Home Atlas (without Air Filter)	
930/002	Carburettor body only (left hand)	1	ALL	
930/001	Carburettor body only (right hand)	1	ALL	
376-003	Body only (left hand)	1	650SS	
389-002	Body only (left hand)	1	ALL except P11, P11A, 650SS	
L930-002	Body only (left hand)	1	P11, P11A, Atlas 1967-68	
376-164	Body only (right hand)	1	650SS	
689-028	Body only (right hand)	1	ALL except P11, P11A, 650SS	
R930-001	Body only (right hand)	1	P11, P11A, 67-68, Atlas	
376-077	Float-chamber covers... ..	2	ALL except P11, P11A, 67-68 Atlas	
376-078	Side-cover washers	2	ALL except P11, P11A, 67-68 Atlas	
376-079	Side-cover screws	6	ALL except P11, P11A, 67-68 Atlas	
376-083	Float only	1	ALL except P11, P11A, 67-68 Atlas	
376-094	Float-spindle bush	1	ALL except P11, P11A, 67-68 Atlas	
376-089	Float needle	1	ALL except P11, P11A, 67-68 Atlas	
376-088	Float-needle seating	1	ALL except P11, P11A, 67-68 Atlas	
376-065	Mixing-chamber cap rings	2	650SS	
389-065	Mixing-chamber cap rings	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
4-235	Springs for ring	2	650SS	
29-201	Springs for ring	2	ALL except P11, P11A, 67-68 Atlas	
4-241	Screws for spring	2	ALL except P11, P11A, 67-68 Atlas	
376-064	Mixing-chamber caps	2	650SS	
389-064	Mixing-chamber caps	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
4-035	Control-cable adjusters	4	ALL	
376-062	Air valves	2	650SS	
389-062	Air valves	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
6-047	Air-valve guides	2	650SS	
29-057	Air-valve guides	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
376-060	Throttle valves size 3½ in.	2	650SS	

Part No.	Description	Qty.	Models fitted to	Bin No.
CARBURETTOR — continued				
389-060	Throttle valves—size 3 (left hand)	1	1966 Atlas, G15 Mark II	
389-060	Throttle valves—size 3 (left hand)	1	G15CS, N15CS	
389-060	Throttle valves—size 3 (left hand)	1	G15CSR	
689-060	Throttle valves—size 3 (right hand)	1	ALL except P11, P11A, 650SS, 67-68 Atlas	
4-046	Air valve-springs	2	ALL except P11, P11A, 67-68 Atlas	
376-132	Throttle-valve springs	2	650SS	
389-092	Throttle-valve springs	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
376-068	Throttle-stop screws	2	ALL except P11, P11A, 67-68 Atlas	
376-069	Throttle-stop screw springs	2	ALL except P11, P11A, 67-68 Atlas	
332-017	Pilot air-adjusting screws	2	ALL except P11, P11A, 67-68 Atlas	
4-148	Adjusting-screw springs	2	ALL except P11, P11A, 67-68 Atlas	
376-063	Taper needle jets	2	650SS	
389-063	Taper needle jets	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
4-230	Jet-needle clips	2	ALL except P11, P11A, 67-68 Atlas	
376-072	Needle jets—size 1065	2	ALL except P11, P11A, 67-68 Atlas	
376-100	Main jets—size 270	2	650SS	
376-100	Main jets—size 350	2	Atlas 1966	
376-100	Main jets—size 420	2	G15 Mark II	
376-100	Main jets—size 380	2	G15CS, N15CS	
376-100	Main jets—size 360	2	G15CSR	
376-073	Main-jet holders	2	ALL except P11, P11A, 67-68 Atlas	
376-074	Jet-holder washers	2	ALL except P11, P11A, 67-68 Atlas	
376-075	Main-jet covers	2	ALL except P11, P11A, 67-68 Atlas	
376-076	Pilot jets size 25	2	650SS	
376-076	Pilot jets size 20	2	ALL except P11, P11A, 67-68 Atlas, 650SS	
376-095	Pilot-jet cover nuts	2	ALL except P11, P11A, 67-68 Atlas	
116-162	Jet cover-nut washers	2	ALL except P11, P11A, 67-68 Atlas	
376-057	Choke or jet block— $1\frac{1}{16}$ in.	2	650SS	
389-056	Choke or jet block— $1\frac{1}{8}$ in.	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
389-056	Choke or jet block (left hand)	1	1966 Atlas	
689-056	Choke or jet block (right hand)	1	1966 Atlas	
376-067	Jet block washers	2	ALL except P11, P11A, 67-68 Atlas	
376-070	Jet-block locating pegs	2	ALL except P11, P11A, 67-68 Atlas	
376-097	Petrol-feed banjo (left hand)	1	ALL except P11, P11A, 650SS, 67-68 Atlas	
244-1730	Petrol-feed banjo (left hand)	1	650SS	
376-141	Petrol-feed banjo (right hand)	1	ALL except P11, P11A, 67-68 Atlas	
376-091	Banjo bolt (left hand)	1	ALL except P11, P11A, 67-68 Atlas	
376-140	Banjo bolt (right hand)	1	ALL except P11, P11A, 67-68 Atlas	
376-092	Banjo-bolt washers	2	ALL except P11, P11A, 67-68 Atlas	
14-175	Banjo-bolt seating washers	2	ALL except P11, P11A, 67-68 Atlas	
376-093	Filter gauze	2	ALL except P11, P11A, 67-68 Atlas	
343-011	Tickler body	1	ALL except P11, P11A, 67-68 Atlas	
376-086	Tickler plunger	1	ALL except P11, P11A, 67-68 Atlas	
376-067	Tickler spring	1	ALL except P11, P11A, 67-68 Atlas	
376-066	Intake venturi (plastic)	2	650SS	
389-066	Intake venturi (plastic)	2	ALL except P11, P11A, 650SS, 67-68 Atlas	
622/050	Float-chamber bodies	2	P11, P11A, 67-68 Atlas	
928/060	Throttle valves—size 3 in.	2	P11, P11A, 67-68 Atlas	
928/062	Air valves	2	P11, P11A, 67-68 Atlas	
928/064	Mixing-chamber tops	2	P11, P11A, 67-68 Atlas	
622/061	Throttle-valve springs	2	P11, P11A, 67-68 Atlas	
622/065	Air-valve springs	2	P11, P11A, 67-68 Atlas	
622/067	Throttle-needle clips	2	P11, P11A, 67-68 Atlas	
928/063	Throttle needles	2	P11, P11A, 67-68 Atlas	
622/068	Float needles	2	P11, P11A, 67-68 Atlas	
622/069	Floats	2	P11, P11A, 67-68 Atlas	
622/071	Float spindles	2	P11, P11A, 67-68 Atlas	
622/073	Float-chamber washers	2	P11, P11A, 67-68 Atlas	
622/076	Pilot air-adjuster screws	2	P11, P11A, 67-68 Atlas	
622/077	Throttle stops	2	P11, P11A, 67-68 Atlas	
622/078	Banjo bolts	2	P11, P11A, 67-68 Atlas	
622/079	Needle jets—size 107...	2	P11, P11A, 67-68 Atlas	
622/080	Jet holders	2	P11, P11A, 67-68 Atlas	
376/100	Main jets—with air filter size 250	2	P11, P11A, 67-68 Atlas	
124/026	Pilot jets—size 25 c.c.	2	P11, P11A, 67-68 Atlas	
622/101	Flange "O" rings	2	P11, P11A, 67-68 Atlas	
14/032	Tickler springs	2	P11, P11A, 67-68 Atlas	

Part No.	Description	Qty.	Models fitted to	Bin No.
CARBURETTOR — continued				
622/086	Float-chamber and mixing-chamber top screws	4	P11, P11A, 67-68 Atlas	
033281	Carburettor flange "O" rings	2	P11, P11A, 67-68 Atlas	
376/097	Banjo unions	2	P11, P11A, 67-68 Atlas	
622/082	"O" rings	4	P11, P11A, 67-68 Atlas	
928/066	Air funnels	2	P11, P11A, 67-68 Atlas	
5/077	Cable adjuster lock nuts	4	P11, P11A, 67-68 Atlas	

EXHAUST PIPE

23432	Exhaust-pipe-bare (left) large bore	1	650SS, Atlas	
030262	Exhaust-pipe-bare (left)	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	
031583	Exhaust-pipe-bare (left)	1	G15CSR 1966-67	
033116	Exhaust-pipe-bare (left)	1	P11	
23433	Exhaust-pipe-bare (right) large bore	1	650SS, Atlas	
030266	Exhaust-pipe-bare (right)	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	
031585	Exhaust-pipe-bare (right)	1	G15CSR 1966-67	
033118	Exhaust-pipe-bare (right)	1	P11	
24020	Exhaust-pipe (left hand) small bore	1	650SS, Atlas	
24021	Exhaust-pipe (right hand) small bore	1	650SS, Atlas	
034025	Exhaust-pipe (left hand)	1	P11A	
034026	Exhaust-pipe (right hand)	1	P11A	
034044	Exhaust-pipe clip	2	P11A	
032246	Exhaust-pipe stays (right and left)	2	G15 Mark II, G15CSR	
18092	Exhaust-pipe lock rings	2	ALL	
T.2166	Exhaust-pipe lock-ring washers	2	ALL	
000367	Exhaust-pipe bolts	2	G15CS, N15CS	
000192	Exhaust-pipe bolt washers	2	G15CS, N15CS	
000004	Exhaust-pipe bolt nuts	2	G15CS, N15CS	
033277	Tail pipes assembled	2	P11	

SILENCERS

23768	Silencer (left hand)	1	650SS, Atlas, G15CS, N15CS	
23767	Silencer (right hand)	1	650SS, Atlas, G15CS, N15CS	
029727	Silencer (left hand)	1	G15 Mark II, G15CSR	
029728	Silencer (right hand)	1	G15 Mark II, G15CSR	
033151	Silencers only	2	P11	
034027	Silencer (left hand)	1	P11A	
034028	Silencer (right hand)	1	P11A	
034041	Silencer stays	2	P11A	
000363	Bolt for silencer stay	2	P11A	
022083	Nut for silencer stay bolt	4	P11A	
E.3154	Silencer clamping bolts	2	650SS, Atlas, G15CS, N15CS	
000349	Silencer clamping bolts	2	G15 Mark II, G15CSR	
16255	Silencer clips	2	650SS, Atlas, G15CS, N15CS	
025059	Silencer clips	2	P11	
E.3231	Silencer clamping-bolt nuts	2	650SS, Atlas, G15CS, N15CS	
024558	Silencer clamping-bolt washers	4	G15 Mark II, G15CSR	
000012	Silencer clamping-bolt washers	2	G15 Mark II, G15CSR	
25190	Silencer stays (right and left)	2	650SS, Atlas, G15CS, N15CS	
E.3135	Silencer-stay bolts	4	650SS, Atlas, G15CS, N15CS	
025239	Silencer-stay bolts	2	G15 Mark II, G15CSR, P11	
18202	Silencer-stay bolt washers	4	650SS, Atlas, G15CS, N15CS	
000011	Plain washers for clip bolt	2	P11	
000004	Clip-bolt nuts	2	P11	
000192	Silencer-stay-bolt spring washers	2	G15 Mark II, G15CSR, P11	
000004	Silencer stay-bolt nuts	2	G15 Mark II, G15CSR	
025239	Silencer/frame-bracket bolt	1	G15CSR 1966	
000192	Spring washer for bolt	1	G15CSR 1966	
000004	Bolt nut	1	G15CSR 1966	
22475	Silencer bolts	2	650SS, Atlas 1967	
18202	Silencer-bolt washers	2	650SS, Atlas	
000363	Silencer-stay bolts	4	P11	
000011	Silencer stay-bolt spacers	8	P11	
031589	Silencer stay-bolt spacers	2	P11	

CHAINS

17835	Front-chain-76 link, $\frac{1}{2}$ in. \times .305 in.	1	650SS, Atlas	
022870	Front-chain-68 link, $\frac{1}{2}$ in. \times .305 in.	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
022876	Rear chain—97 link, $\frac{5}{8}$ in. \times $\frac{3}{8}$ in.	1	ALL except G15 CSR	
017376	Rear chain—98 link, $\frac{5}{8}$ in. \times $\frac{3}{8}$ in.	1	G15CSR	

Part No.	Description	Qty.	Models fitted to	Bin No.
CHAINS—continued				
033156	Rear chain—100 link, $\frac{3}{8}$ in. \times .380 in.	1	P11, P11A	
18257	Contact-breaker chain—42 link (endless)	1	ALL	
17806	Camshaft chain	1	ALL	

GEARBOX FIXING PARTS

033152	Fixing bolt (top)	1	P11, P11A	
14367	Fixing bolt (top)	1	650SS, Atlas	
030234	Fixing bolt (top)	1	G15 Mark II, G15CS, N15CS, G15CSR	
15170	Fixing-bolt nut (top)	1	650SS, Atlas	
000002	Fixing-bolt nut (top)	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
000177	Fixing bolt washers (top)	2	G15 Mark II, G15CS, N15CS, G15CSR	
000009	Fixing-bolt washers (top)	2	P11, P11A	
030250	Fixing-bolt spacer (top)	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
16410	Pivot stud (bottom)	1	650SS, Atlas	
024276	Pivot stud (bottom)	1	G15 Mark II, G15CS, N15CS, G15CSR	
033153	Pivot stud (bottom)	1	P11, P11A	
000008	Pivot-stud washers	2	650SS, Atlas	
000009	Pivot-stud washers	2	P11, P11A	
041265	Pivot-stud nuts	2	650SS, Atlas	
000002	Pivot-stud nuts	2	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
030250	Pivot-stud spacer	1	P11, P11A	
16997	Gearbox adjuster assembled	1	650SS, Atlas	
023259	Gearbox adjuster bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
E.3231	Adjuster nuts	2	650SS, Atlas	
000004	Adjuster nut	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
022504	Adjuster crosshead	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
000402	Crosshead bolt	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
000010	Crosshead-bolt washer	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	

GEARBOX SHELL

040097	Shell with two bushes and studs	1	Atlas, 650SS	
040413	Shell with two bushes and studs	1	G15 Mark II, G15CS, N15CS, G15CSR, P11, P11A	
028534	Kickstart case (inner)	1	ALL	
028535	Kickstart case (outer)	1	ALL	
040030	Inner-case gasket	1	ALL	
040055	Outer-cover gasket	1	ALL	
040138	Drain plug	1	ALL	
000200	Drain plug washer	1	ALL	
040137	Oil-level plug	1	ALL	
000203	Oil-level plug washer	1	ALL	
040058	Inspection cover	1	ALL	
040057	Inspection-cover gasket	1	ALL	
000450	Inspection-cover screws	2	ALL	
000577	Kickstart-case dowels	2	ALL	
040064	Kickstart-case studs	2	ALL	
000271	Kickstart-case studs	5	ALL	
000004	Kickstart-case stud nuts	7	ALL	
000577	Kickstart-cover dowels	2	ALL	
000482	Kickstart-cover screws	5	ALL	

GEARS AND SHAFTS

040001	Gearbox mainshaft	1	ALL	
040025	Gearbox layshaft	1	ALL	
040422	Main gear with bushes	1	ALL	
040026	Mainshaft first gear	1	ALL	
040418	Mainshaft second gear	1	ALL	
040012	Mainshaft third gear	1	ALL	
040115	Layshaft first gear	1	ALL	
040019	Layshaft second gear	1	ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
----------	-------------	------	------------------	---------

GEARS AND SHAFTS—continued

040420	Layshaft third gear	1	ALL	...
040284	Layshaft top gear pinion	1	ALL	...
040062	Main driving-gear bushes	2	ALL	...
040084	Mainshaft second gear	1	ALL	...
040047	Layshaft third gear	1	ALL	...
040046	Layshaft first gear bush	1	ALL	...

GEARBOX BEARINGS AND SEALS

040098	Main-gear ball bearing	1	ALL	...
040099	Mainshaft ball bearing in kickstart case	1	ALL	...
040100	Layshaft ball bearing in shell	1	ALL	...
040056	Camplate/quadrant bushes in shell	2	ALL	...
040132	Main-gear bearing oil seal	1	ALL	...
040129	Quadrant and camplate 'O'-ring seal	1	ALL	...
040473	Kickstart-spindle bush in kickstart case	1	ALL	...
040061	Footchange-spindle bush in kickstart case	1	ALL	...
040472	Kickstart-spindle bush in cover	1	ALL	...
040063	Footchange-spindle bush in cover	1	ALL	...
040079	Ratchet-spindle 'O' ring	1	ALL	...
040006	Footchange spindle and pawl carrier 'O' rings	2	ALL	...
040005	Kickstart 'O' ring	1	ALL	...
040036	Camplate-plunger bush	1	ALL	...

GEARBOX SPROCKET

040480	Gearbox sprocket (final drive)—19 teeth $\frac{5}{16}$ in. × $\frac{1}{2}$ in.	1	650SS, Atlas, G15CSR, P11, P11A	...
040451	Gearbox sprocket (final drive)—17 teeth $\frac{5}{16}$ in. × $\frac{1}{2}$ in.	1	G15 Mark II, G15CS, N15CS	...
040131	Gearbox-sprocket spacer	1	ALL	...
040070	Gearbox-sprocket nut	1	ALL	...
040076	Gearbox-sprocket lock washer	1	ALL	...
000450	Gearbox-sprocket lock-washer screw	1	ALL	...

GEAR CHANGE

040018	Cam-plate only	1	ALL	...
040578	Cam-plate only	1	G15CSR 1966-67	...
040015	Spindle only	1	ALL	...
040109	Quadrant assembly	1	ALL	...
000174	Washer for cam-plate and quadrant spindle	2	ALL	...
040136	Screws for cam-plate and quadrant spindle	2	ALL	...
040022	Selector forks	2	ALL	...
040035	Selector-fork shaft	1	ALL	...
040111	Ratchet-gear assembly	1	ALL	...
040078	Knuckle-pin roller	1	ALL	...
040038	Gear-change pawl spring	1	ALL	...
040110	Pawl-carrier assembly	1	ALL	...
040002	Pawl carrier only	1	ALL	...
040067	Pawl-carrier pin	1	ALL	...
040024	Footchange pawl	1	ALL	...
040049	Circlip for pawl	1	ALL	...
040066	Ratchet spindle	1	ALL	...
040479	Gear-change return spring	1	ALL	...
040135	Return-spring washer	1	ALL	...
040052	Gear-change stop plate	1	ALL	...
041400	Stop-plate screws	2	ALL	...
014117	Stop-plate screw spring washers	2	ALL	...
041311	Footchange pedal	1	ALL	...
040632	Footchange pedal	1	G15CSR 1966-67	...
040086	Footchange-pedal rubber	1	ALL	...
040105	Footchange-pedal bolt	1	ALL	...
045062	Footchange pedal bolt washer	1	ALL	...
000005	Footchange-pedal bolt nut	1	ALL	...
040051	Gear indicator	1	ALL	...
040137	Gear-indicator screw	1	ALL	...
000012	Indicator-screw washer	1	ALL	...
040034	Cam-plate plunger	1	ALL	...
040442	Cam-plate plunger spring	1	ALL	...

CLUTCH

040478	Clutch complete	1	ALL	...
040366	Clutch centre	1	ALL	...
040584	Clutch back plate	1	ALL	...

Part No.	Description	Qty.	Models fitted to	Bin No.
CLUTCH—continued				
040351	Race plate	1	ALL	
040367	Roller cage	1	ALL	
000075	Clutch rollers	15	ALL	
040359	Clutch sprocket	1	ALL	
043443	Shock-absorber centre	1	ALL	
043445	Shock-absorber centre cover plate	1	ALL	
025552	Cover-plate screws	3	ALL	
040386	Centre rubbers—large	3	ALL	
040387	Centre rubbers—small	3	ALL	
043191	Plain-steel clutch plates	5	ALL	
043192	Double-sided friction plates	5	PII, PIIA	
043193	Clutch friction plate—single sided	1	ALL	
043362	Pressure plate—bare	1	ALL	
043441	Clutch spring studs	3	ALL	
043442	Clutch friction plates—double sided	5	ALL except PII PIIA	
040358	Clutch springs	3	ALL	
040388	Clutch-spring cups	3	ALL	
040389	Clutch-spring-adjustment nuts	3	ALL	
040356	Clutch stud-to-centre nuts	3	ALL	
040360	Adjuster pressure plate	1	ALL	
040376	Adjuster lock nut	1	ALL	
040373	Clutch retaining nut	1	ALL	
040374	Clutch nut lock washer	1	ALL	

CLUTCH OPERATING PARTS

040607	Clutch rod	1	ALL	
040029	Operating lever	1	ALL	
040059	Operating-lever body	1	ALL	
040003	Operating body locking ring	1	ALL	
040031	Operating ball	1	ALL	
040060	Operating roller	1	ALL	
040065	Roller-sleeve	1	ALL	
000457	Roller screw	1	ALL	
011846	Roller screw nut	1	ALL	

KICKSTART

040477	Kickstart axle with bush	1	ALL	
040032	Kickstart axle bush	1	ALL	
040017	Axle pawl	1	ALL	
040033	Pawl pin	1	ALL	
040044	Pawl spring	1	ALL	
040069	Pawl plunger	1	ALL	
040042	Axle stop	1	ALL	
040071	Axle cam	1	ALL	
040041	Axle-cam rivet	1	ALL	
040474	Axle-stop rivet	1	ALL	
040023	Mainshaft nut—kickstart end	1	ALL	
040636	Kickstart-crankcase assembly	1	PII, PIIA	
040637	Kickstart crank (folding)	1	PII, PIIA	
040101	Kickstart crank with integral pin	1	650	
040434	Kickstart-crank assembly—folding type	1	ALL except 650SS, PIIA	
040429	Kickstart-crank only—folding type	1	ALL except 650SS	
033218	Kickstart pedal rubber	1	ALL except G15CS, N15CS, PII, PIIA	
040431	Folding crank-pin pedal pin	1	ALL except 650SS	
040432	Pedal-pin domed nut	1	ALL except 650SS	
040433	Pedal-pin spring washer	1	ALL	
000010	Pedal-pin plain washer	1	ALL	
040102	Crank-to-axle clamping bolt	1	ALL	
040475	Kickstart-crank return spring	1	ALL	

FRAME

034014	Frame	1	PIIA	
033125	Frame	1	PII 1967	
000304	Rear engine-lug studs (top)	2	PII, PIIA	
014119	Rear engine-lug top-stud washers	4	PII, PIIA	
000003	Rear engine-lug top stud nuts	4	PII, PIIA	
033157	Rear engine-lug stud spacers	2	PII, PIIA	
033154	Engine-to-frame stud (bottom)	1	PII, PIIA	
031589	Front engine-stud spacer	1	PII, PIIA	
000011	Engine-to-frame bottom-stud washer	2	PII, PIIA	

Part No.	Description	Qty.	Models fitted to	Bin No.
FRAME—continued				
000004	Engine-to-frame bottom-stud nuts	2	P11, P11A	
012620	Handlebar-lug race	1	P11, P11A	
000806	Frame headlug top and bottom races	2	P11, P11A	
000805	Fork-crown race	1	P11, P11A	
000072	Steering-head balls	set 56	P11, P11A	
25301	Frame only	1	650SS, Atlas, 1966-67	
18940	Transfer—registered design	1	650SS, Atlas	
25302	Gusset-plate cover	1	650SS, Atlas	
12342	Gusset-plate bolt (upper)	1	650SS, Atlas	
000012	Gusset-plate bolt washers	2	650SS, Atlas	
25502	Frame	1	650SS, Atlas 1968	
000806	Rear engine lug stud	1	P11, P11A	
000513	Rear engine lug stud nut	1	P11, P11A	
E.3229	Gusset-plate bolt nut	1	650SS, Atlas	
21099	Distance tube (top rear)	1	650SS, Atlas	
21134	Distance-tube stud	1	650SS, Atlas	
000010	Distance-tube stud washers	4	650SS, Atlas	
E.3224	Distance-tube stud nuts	2	650SS, Atlas	
030097	Frame ball races (top and bottom)	2	ALL except P11, P11A	
030098	Crown ball races (top and bottom)	1	ALL except P11, P11A	
000021	Steering-head balls	36	ALL except P11, P11A	
17429	Ball-race washers	2	ALL except P11, P11A	
15628	Bearing dust cover	1	ALL except P11, P11A	
030211	Front frame only	1	ALL except 650SS, Atlas, P11, P11A	
000306	Rear engine-lug stud (top)	1	G15 Mark II	
22610	Rear engine-lug stud (top)	1	G15CS, N15CS, G15CSR	
000306	Rear engine-lug stud (bottom)	1	ALL except 650SS, Atlas, P11, P11A	
014119	Rear engine-lug-stud washers	3	ALL except 650SS, Atlas	
000003	Rear engine-lug stud nuts	4	G15 Mark II	
000003	Rear engine-lug stud nuts	2	G15CS, N15CS, G15CSR	
E.3224	Rear engine-lug stud nuts	2	G15CS, N15CS, G15CSR	
026161	Rail junction-lug stud	1	ALL except 650SS, Atlas, P11, P11A	
000010	Rail junction-stud washers	2	ALL except 650SS, Atlas, P11, P11A	
000003	Rail junction-stud nuts	2	ALL except 650SS, Atlas, P11, P11A	
023250	Seat-lug stud	1	G15 Mark II	
026282	Seat-lug stud	1	G15CS, N15CS, G15CSR	
016873	Seat-lug stud washers	2	G15 Mark II	
000176	Seat-lug stud washers	2	G15CS, N15CS, G15CSR	
000292	Seat-lug stud nuts	2	ALL except 650SS, Atlas, P11, P11A	
030315	Rear frame loop	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	
031603	Rear frame loop	1	G15CSR 1966-67	
032266	Frame-loop stud (bottom)	1	ALL except 650SS, Atlas, P11, P11A	
029833	Frame-loop stud spacer	1	ALL except 650SS, Atlas, P11, P11A	
000009	Frame-loop stud washer	1	G15 Mark II, G15CS, N15CS	
000009	Frame-loop stud washers	2	G15CSR	
000002	Frame-loop stud nut	1	G15 Mark II, G15CS, N15CSR	
000002	Frame-loop stud nuts	2	G15CSR	

SWINGING ARM

22586	Swinging arm only	1	650SS, Atlas	
20083	Silent bloc bearing	1	650SS, Atlas	
18578	Bearing spacer tube	1	650SS, Atlas	
15894	Swinging-arm rod	1	650SS, Atlas	
000008	Swinging-arm rod washers	2	650SS, Atlas	
15356	Swinging-arm rod nuts	2	650SS, Atlas	
19264	Rear-wheel adjusters	2	650SS, Atlas	
E.3229	Rear-wheel adjuster nuts	2	650SS, Atlas	
030001	Swinging arm only	1	ALL except 650SS, Atlas, P11, P11A	
010096	Bearing end cap (left hand)	1	ALL except 650SS, Atlas, P11, P11A	
010095	Bearing end cap (right hand)	1	ALL except 650SS, Atlas, P11, P11A	
000485	Oil-screw plug	1	ALL except 650SS, Atlas, P11, P11A	
000203	Fibre washer for oil-plug screw	1	ALL except 650SS, Atlas, P11, P11A	
010098	Paper gasket for bearing-end cap	2	ALL except 650SS, Atlas, P11, P11A	
010094	Bearing spoke	1	ALL except 650SS, Atlas, P11, P11A	
012472	Bearing-spoke nipple	1	ALL except 650SS, Atlas, P11, P11A	
010093	Felt washers for bearing end cap	2	ALL except 650SS, Atlas, P11, P11A	
010116	Bearing tube	1	ALL except 650SS, Atlas, P11, P11A	
022879	Bearing-tube cotter pin	1	ALL except 650SS, Atlas, P11, P11A	
014117	Shakeproof-washer for cotter pin	1	ALL except 650SS, Atlas, P11, P11A	
000004	Cotter-pin nut	1	ALL except 650SS, Atlas, P11, P11A	
014746	Sleeve assemblies-bushed	2	ALL except 650SS, Atlas, P11, P11A	
19264	Rear-wheel adjusters	2	650SS, Atlas	

Part No.	Description	Qty.	Models fitted to	Bin No.
SWINGING ARM—continued				
030510	Rear-wheel adjusters	2	G15 Mark II	
030500	Rear-wheel adjusters	2	G15CS, N15CS, G15CSR	
029245	Rear-wheel adjuster nuts	2	ALL except P11	
033053	Swinging arm	1	P11	
032184	Swinging-arm bearings	4	P11, P11A	
032183	Swinging-arm spindle	1	P11, P11A	
000176	Spindle washers	2	P11, P11A	
000292	Spindle nuts	2	P11, P11A	
032196	Bearing-spindle tube	1	P11, P11A	
032097	Rear-chain adjusters	2	P11, P11A	
014734	Rear-chain adjuster nuts	2	P11, P11A	
034031	Swinging arm	1	P11A	

REAR SUSPENSION UNITS

24036	Rear-suspension units	2	650SS, Atlas	
043312	Rear-suspension-unit spring—solo	2	650SS, Atlas	
023372	Rear-suspension-unit spring—sidecar	2	650SS, Atlas	
22674	Rear-suspension-unit top bolts	2	650SS, Atlas	
000010	Top-bolt washers	4	650SS, Atlas	
E.3224	Top-bolt nuts	2	650SS, Atlas	
22655	Rear-suspension-unit bottom bolts	2	650SS, Atlas	
01796	Bottom-bolt washers	4	650SS, Atlas	
E.3223	Bottom-bolt nuts	2	650SS, Atlas	
029612	Rear-suspension units	2	G15 Mark II	
030248	Rear-suspension units	2	G15CS, N15CS, P11, P11A	
031578	Rear-suspension units	2	G15CSR	
029786	Rear-suspension-unit spring—solo	2	G15 Mark II	
029787	Rear-suspension-unit springs—sidecar	2	G15 Mark II	
018648	Rear-suspension-unit top bolts	2	G15 Mark II	
016359	Rear-suspension-unit top bolts	2	G15CS, N15CS	
029627	Rear-suspension-unit top bolts	2	G15CSR	
025248	Rear-suspension-unit top bolts	2	P11, P11A	
000010	Top-bolt washers	2	G15 Mark II, N15CS, G15CS, P11, P11A	
23298	Top-bolt washers	4	G15CSR	
016712	Top-bolt sleeve nuts	2	G15 Mark II	
000003	Top-bolt nuts	2	G15CS, N15CS, G15CSR, P11, P11A	
029627	Rear-suspension-unit bottom bolts	2	ALL except 650SS, Atlas	
000010	Bottom-bolt washers	4	G15 Mark II	
000010	Bottom-bolt washers	2	G15CS, N15CS, G15CSR	
22636	Bottom-bolt washers	2	G15CS, N15CS, G15CSR, P11, P11A	
000003	Bottom-bolt nuts	2	ALL except 650SS, Atlas	

CENTRE STAND

17175	Stand assembled	1	650SS	
23882	Stand assembled	1	Atlas	
16763	Centre-stand bolts	2	650SS, Atlas	
16764	Centre-stand bolt nuts	2	650SS, Atlas	
24074	Return spring for stand	1	650SS, Atlas	
24078	Stand spring clip	1	650SS, Atlas	
17591	Stand rubber stop	1	650SS, Atlas	
E.5278	Stand rubber stop pin	1	650SS, Atlas	
24151	Spring-anchor stud	1	650SS, Atlas	
000011	Anchor-stud washer	1	650SS, Atlas	
E.5456	Anchor-stud washer	1	650SS, Atlas	
E.3223	Anchor-stud nut	1	650SS, Atlas	
029490	Stand assembled	1	G15 Mark II	
032253	Stand assembled	1	G15CS, N15CS	
031606	Stand assembled	1	G15CSR	
014629	Centre-stand rod	1	ALL except 650SS, Atlas, P11, P11A	
000009	Centre-stand-rod washers	2	ALL except 650SS, Atlas, P11, P11A	
000002	Centre-stand rod nuts	2	ALL except 650SS, Atlas, P11, P11A	
014626	Centre-stand bushes	2	ALL except 650SS, Atlas, P11, P11A	
014630	Centre-stand spacer	1	ALL except 650SS, Atlas, P11, P11A	
014627	Stand return spring	1	ALL except 650SS, Atlas, P11, P11A	
029488	Stand stop spring plate	1	ALL except 650SS, Atlas, P11, P11A	
012565	Stop-spring bolts	2	ALL except 650SS, Atlas, P11, P11A	
000039	Stop-spring-bolt washers	2	ALL except 650SS, Atlas, P11, P11A	

PROP STAND

18750	Prop-stand leg	1	650SS	
034048	Prop-stand leg	1	Atlas, P11, 1966-67	
25175	Prop-stand leg lug	1	650SS, Atlas, P11, P11A	

PROP STAND—continued

034070	Prop-stand leg	1	1968 Atlas, P11A	
033278	Fulcrum pin	1	1968 Atlas, P11A	
033279	Fulcrum pin circlip	1	1968 Atlas, P11A	
033158	Bolt	1	P11A	
25176	Prop-stand leg back lug	1	650SS, Atlas, P11, P11A	
25179	Lug and spring stud	1	650SS, Atlas, P11, P11A	
11824	Stud nut	1	650SS, Atlas, P11, P11A	
033158	Prop stand clip-lug bolt	1	P11, P11A	
16374	Lug stud	1	650SS, Atlas	
E.3224	Lug-stud nut	1	650SS, Atlas	
16174	Fulcrum pin	1	1966-67 650SS, Atlas, P11	
16176	Prop-stand return spring	1	650SS, Atlas, P11, P11A	
014719	Prop-stand leg	1	ALL except 650SS, Atlas, P11, P11A	
014713	Prop-stand leg pivot bolt	1	ALL except 650SS, Atlas, P11, P11A	
014139	Pivot-bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
000014	Pivot-bolt split pin	1	ALL except 650SS, Atlas, P11, P11A	
021261	Prop-stand leg return spring	1	ALL except 650SS, Atlas, P11, P11A	

FOOTRESTS

18149A	Footrest hanger assembled (left hand)	1	650SS, Atlas	
18772	Footrest hanger assembled (right hand)	1	650SS, Atlas	
14366	Footrest rod	1	650SS, Atlas	
15641	Footrest-rod spacer	1	650SS, Atlas	
E.5377	Footrest-rod washer	1	650SS, Atlas	
E.3220	Footrest-rod nut-domed	1	650SS, Atlas	
E.3238	Footrest-rod nut-plain	1	650SS, Atlas	
18268	Serrated end on engine plate (right hand)	1	650SS, Atlas	
20936	Footrest tube assembled	1	650SS, Atlas	
042055	Footrest-tube felt washer	1	650SS, Atlas	
018601	Footrest arm (left and right hand)	2	G15 Mark II, 1968 G15CSR	
018604	Footrest rod	1	G15 Mark II, G15CS, N15CS, 1968 G15CSR	
000009	Footrest-rod washers	2	G15 Mark II, G15CS, N15CS, G15CSR	
000002	Footrest-rod nuts	2	G15 Mark II, G15CS, N15CS, G15CSR	
030236	Outer spacer (left hand)	1	G15 Mark II, G15CSR	
010911	Outer spacer (right hand)	1	G15 Mark II, G15CSR	
030237	Engine-plates spacer	1	G15 Mark II, G15CSR, 1968 G15CS	
030474	Footrest hanger assembled (left hand)	1	G15CS, N15CS	
030475	Footrest hanger assembled (right hand)	1	G15CS, N15CS	
029859	Footrest folding arms	2	G15CS, N15CS, P11A	
011599	Footrest-arm bolts	2	G15CS, N15CS, P11A	
000073	Footrest-arm bolt nuts	2	G15CS, N15CS, P11A	
030235	Footrest outer spacers	2	G15CS, N15CS	
031579	Footrest yokes (left and right hand)	2	G15CSR 1966-67	
18254	Footrest folding arms	2	G15CSR 1966-67	
16248	Footrest arm bolts	2	G15CSR 1966-67	
16250	Footrest-arm bolt washers	2	G15CSR 1966-67	
18202	Footrest-arm bolt washers	2	G15CSR 1966-67	
16247	Footrest-arm bolt nuts	2	G15CSR 1966-67	
017015	Footrest rod	1	G15CSR 1966-67	
000010	Footrest-yoke washers	2	G15CSR 1966-67	
000003	Footrest-yoke nuts	2	G15CSR 1966-67	
19983	Footrest rubbers	2	ALL except G15CS, N15CS, P11, P11A	
033092	Footrest assembled (left hand)	1	P11, P11A	
033096	Footrest assembled (right-hand)	1	P11, P11A	
033098	Footrest-support spacer (left hand)	1	P11, P11A	
000010	Footrest-support washer	1	P11, P11A	
000003	Footrest-support nut	1	P11, P11A	
032206	Footrest-mounting studs	2	P11, P11A	
016213	Footrest-mounting-stud washers	4	P11, P11A	
032305	Footrest-mounting-stud nuts	4	P11, P11A	
031913	Footrest-support bolt (right hand)	1	P11, P11A	
000010	Footrest support-bolt washer	1	P11, P11A	
029859	Footrest arms (folding)	2	P11, P11A, G15CS	
011599	Footrest-arm bolts	2	P11, P11A	
000073	Footrest-arm bolt nuts	2	P11, P11A	
033097	Footrest-support stud (right hand)	1	P11, P11A	
000010	Footrest-support stud washer	1	P11, P11A	
031800	Footrest-support stud nut	1	P11, P11A	
033211	Footrest stud spacer	1	P11, P11A	

Part No.	Description	Qty.	Models fitted to	Bin No.
FRONT FORKS				
031642	Forks complete	1	650SS, Atlas	
030555	Forks complete	1	G15 Mark II	
032321	Forks complete	1	G15CS, N15CS	
031644	Forks complete	1	G15CSR	
030031	Fork slider (left hand)	1	ALL except P11, P11A	
030030	Fork slider (right hand)	1	ALL except P11, P11A	
000485	Slider drain plugs	2	ALL	
000203	Drain-plug fibre washers	2	ALL	
16664	Slider pinch stud	1	ALL except P11, P11A	
E.3231	Slider pinch-stud nut	1	ALL except P11, P11A	
20253	Damper tubes	2	650SS, Atlas	
030037	Damper tubes	2	ALL except 650SS, Atlas, P11, P11A	
15801	Damper rods	2	ALL except P11, P11A	
E.3224A	Damper-rod lock nuts	2	ALL except P11, P11A	
14275	Damper-tube anchor bolts	2	ALL except P11, P11A	
T.1009	Damper-tube anchor bolt washers	2	ALL except P11, P11A	
T.814	Damper-tube anchor bolt washers	2	ALL except P11, P11A	
14119	Damper-valve stop pins	2	ALL except P11, P11A	
14118B	Damper valves	2	ALL except P11, P11A	
80584	Damper-valve seat	2	ALL except P11, P11A	
13231	Damper-valve seat nuts	2	ALL except P11, P11A	
14605	Damper-tube caps	2	ALL except P11, P11A	
B482	Main inner tubes	2	650SS, Atlas	
030036	Main inner tubes	2	ALL except 650SS, Atlas, P11, P11A	
16998	Fork-inner-tube top bolts	2	ALL except P11, P11A	
T.320	Inner-tube top-bolt washers	2	ALL except P11, P11A	
T.1048	Main-tube bushes	2	ALL except P11, P11A	
14298	Main-tube bush circlips	2	ALL except P11, P11A	
T.1055	Fork-end bushes	2	ALL except P11, P11A	
17713	Oil seals	2	ALL except P11, P11A	
T.1049	Oil-seal washers	2	ALL except P11, P11A	
030454	Slider extensions	2	650SS, Atlas	
030453	Slider extensions	2	ALL except 650SS, Atlas, P11, P11A	
18813	Main springs	2	ALL except P11, P11A	
25003	Fork spring locating bushes	2	ALL except P11, P11A	
19307	Bottom cover tubes	2	650SS, Atlas	
030531	Bottom cover tubes	2	ALL except 650SS, Atlas, P11, P11A	
T.831	Bottom cover tubes washers	2	ALL except P11, P11A	
T.702	Cover-tube washer screws	6	ALL except P11, P11A	
030041	Bottom cover tube	2	G15 Mark II	
026725	Crown and head stem	1	P11, P11A	
010715	Head stem circlip	1	P11, P11A	
016947	H/Bar clip allen screw	3	P11, P11A	
012620	H/bar lug ball race	1	P11, P11A	
030026	Crown-and-column assembly	1	ALL except G15CS, N15CS, P11, P11A	
030499	Crown-and-column assembly	1	G15CS, N15CS	
16164	Fork-crown pinch studs	2	ALL except P11, P11A	
16187	Pinch-stud nuts	2	ALL except P11, P11A	
15628	Top-bearing cover	1	ALL except P11, P11A	
15630	Steering-column bottom nut	1	ALL except P11, P11A	
031544	Top cover tube (left hand)	1	ALL except P11, P11A	
031545	Top cover tube (right hand)	1	ALL except P11, P11A	
T.597	Top cover-tube rubber spigots	2	ALL except P11, P11A	
030027	Head clip	1	ALL except P11, P11A	
15627	Column-tube washer	1	ALL except P11, P11A	
19490	Column-tube top nut	1	ALL except P11, P11A	
19021A	Handlebar clip	1	ALL except P11, P11A	
19437	Handlebar-clip screws	4	ALL except P11, P11A	
030098	Fork-stem race	1	ALL except P11, P11A	
020463	Front-fork gaiters	2	G15CS, N15CS, G15CSR, P11, P11A	
042775	Front-fork gaiter clips	4	G15CS, N15CS, G15CSR, P11, P11A	
030175	Steering lock with two keys	1	ALL except G15CS, N15CS, P11, P11A	
033193	Fork assembly	1	P11, P11A	
026322	Crown-and-stem assembly	1	P11	
026529	Fork stops (pinch bolt)	2	P11, P11A	
000003	Fork-stop nuts...	2	P11, P11A	
000193	Fork-stop washers	1	P11, P11A	
033262	Handlebar lug	1	P11, P11A	
000051	Grease nipple (handlebar lug)	1	P11, P11A	
021741	Fork-crown stem adjusting nut	1	P11, P11A	
021811	Fork-crown stem lock nut	1	P11, P11A	
022823	Fork inner tubes	2	P11, P11A	

FRONT FORKS—continued

016148	Inner-tube rubber sleeves	6	P11, P11A	...
021495	Fork inner-tube bottom bushes	2	P11, P11A	...
021651	Bottom-bush circlip	4	P11, P11A	...
027047	Inner-tube top bolts	2	P11, P11A	...
014355	Inner-tube top-bolt sealing rings	2	P11, P11A	...
022216	Inner-tube top-bolt grommets	2	P11, P11A	...
022794	Slider with cap, studs and nuts	2	P11, P11A	...
022799	Fork-slider caps	2	P11, P11A	...
010713	Fork slider-cap studs	4	P11, P11A	...
000011	Fork slider cap-stud washers	4	P11, P11A	...
000004	Fork slider cap-stud nuts	4	P11, P11A	...
028051	Fork-slider extensions	2	P11, P11A	...
022700	Fork inner tube plastic bushes	2	P11, P11A	...
022699	Fork inner-tube oil seal	2	P11, P11A	...
022369	Main springs—for road use	2	P11, P11A	...
016782	Main-springs—cross-country use only	2	P11, P11A	...
021785	Leather washers (top)	2	P11, P11A	...
021786	Leather washers (bottom)	2	P11, P11A	...
031546	Cover tube (top left)	1	P11, P11A	...
031547	Cover tube (top right)	1	P11, P11A	...
021742	Top cover-tube spigot rings	2	P11, P11A	...
021912	Top cover-tube housings	2	P11, P11A	...
028046	Cover tubes (bottom)—silver	2	P11, P11A	...
021910	Bottom cover-tube rubber seats	2	P11, P11A	...
000485	Slider drain screws	2	P11, P11A	...
000203	Drain-screw washers	2	P11, P11A	...
022890	Fork damper-tubes for road use	2	P11, P11A	...
022079	Buffer-springs—for road use	2	P11, P11A	...
022021	Buffer-spring collars—for road use	2	P11, P11A	...
028048	Fork-damper tubes—cross country use only	2	P11, P11A	...
010697	Damper-tube-to-slider bolts	2	P11, P11A	...
010706	Damper-tube-bolt fibre washers	2	P11, P11A	...
017357	Fork-damper rods	2	P11, P11A	...
000004	Damper-rod nuts (top end)	2	P11, P11A	...
016072	Damper plunger sleeves	2	P11, P11A	...
016339	Damper-rod sleeve clips	2	P11, P11A	...
016304	Damper valves	2	P11, P11A	...
010721	Damper-valve stop pins	2	P11, P11A	...
010719	Damper-valve seats	2	P11, P11A	...
000005	Damper valve-seat nuts	2	P11, P11A	...
020463	Fork-extension gaiters	2	P11, P11A	...
042775	Fork-gaiter clips—top	2	P11, P11A	...
033217	Fork-gaiter clips—bottom	2	P11, P11A	...
022213	Damper rod adaptor	2	P11, P11A	...

HANDLEBAR

030408	Handlebar, bare	1	650SS, Atlas (Home)
22460	Handlebar, bare	1	Atlas (U.S.A.)
031664	Handlebar, bare	1	G15 Mark II
031651	Handlebar, bare	1	G15CS, N15CS, P11, P11A
031604	Handlebar, bare	1	G15CSR
021978	Handlebar, half clip	1	P11, P11A
016947	Handlebar half-clip screws	3	P11, P11A

FRONT MUDGUARD

24985D	Front mudguard assembled	1	650SS, Atlas
030060	Front mudguard assembled	1	G15 Mark II
031667	Front mudguard assembled	1	G15CS, N15CS
031591	Front mudguard assembled	1	G15CSR
24984	Mudguard bridge	1	650SS, Atlas
030062	Mudguard bridge-stays	2	G15 Mark II
030479	Mudguard bridge-stay screws	8	G15 Mark II
000012	Mudguard bridge-stay screw washers	8	G15 Mark II
22886	Mudguard bridge-stay screw nuts	8	G15 Mark II
12342	Mudguard bridge/mudguard bolts	2	650SS, Atlas
000012	Mudguard bridge/mudguard bolt washer	2	650SS, Atlas
11796	Mudguard bridge/mudguard bolt washer	4	650SS, Atlas
E.3229	Mudguard bridge/mudguard bolt nuts	2	650SS, Atlas
T.1085	Mudguard bridge/slider studs	4	ALL except P11, P11A
000012	Mudguard bridge/slider stud washers	4	ALL except P11, P11A
E.3229)	Mudguard bridge/slider stud nuts	4	ALL except P11, P11A
031653	Mudguard stay (front position)	1	G15CS, N15CS

Part No.	Description	Qty.	Models fitted to	Bin No.
FRONT MUDGUARD—continued				
031595	Mudguard stay (front position)	1	G15CSR	
031655	Mudguard stay (rear position)	1	G15CS, N15CS	
031595	Mudguard stay (rear position)	1	G15CSR	
030065	Mudguard stay (rear position)	1	G15 Mark II	
19291	Mudguard stay (front position)	2	650SS, Atlas	
E.3798	Mudguard stay-to-slider bolts	4	ALL except P11, P11A	
11796	Mudguard stay-to-slider bolt washers	4	ALL except P11, P11A	
14481	Mudguard stay-to-mudguard bolts	4	650SS, Atlas	
000012	Mudguard stay-to-mudguard bolt washer	8	650SS, Atlas	
13192	Mudguard stay-to-mudguard bolt washer	4	650SS, Atlas	
E.3229	Mudguard stay-to-mudguard bolt nuts	4	650SS, Atlas	
000070	Mudguard stay-to-mudguard bolts	2	G15 Mark II	
000012	Mudguard stay-to-mudguard bolt washer	2	G15 Mark II	
000191	Mudguard stay-to-mudguard bolt spring washers	2	G15 Mark II	
000005	Mudguard stay-to-mudguard bolt nuts	2	G15 Mark II	
012565	Mudguard stay-to-mudguard bolts	8	G15CS, N15CS, G15CSR, P11, P11A	
000039	Mudguard stay/mudguard bolt washer—small	8	G15CS, N15CS, G15CSR, P11, P11A	
024236	Mudguard stay/mudguard bolt washer—large	8	G15CS, N15CS, G15CSR, P11, P11A	
000190	Mudguard stay-to-mudguard bolt spring washers	8	G15CS, N15CS, G15CSR, P11, P11A	
000080	Mudguard stay-to-mudguard bolt nuts	8	G15CS, N15CS, G15CSR, P11, P11A	
027025	Front mudguard assembled	1	P11, P11A	
010624	Mudguard bridge-to-slider studs	2	P11, P11A	
014117	Mudguard-bridge-stud washers	2	P11, P11A	
000004	Mudguard-bridge-stud nuts	2	P11, P11A	
010795	Mudguard bridge-to-slider bolts	2	P11, P11A	
000192	Mudguard-bridge bolt washers	2	P11, P11A	
013928	Mudguard stay (front position)	1	P11, P11A	
013929	Mudguard stay (rear position)	1	P11, P11A	
010795	Stay-to-slider bolts	4	P11, P11A	
000011	Stay-to-slider bolt plain washers	2	P11, P11A	
000192	Stay-to-slider bolt spring washers	4	P11, P11A	

REAR MUDGUARD

25060B	Rear mudguard	1	650SS, Atlas	
029522	Rear mudguard	1	G15 Mark II	
031633	Rear mudguard	1	G15CS, N15CS	
031588	Rear mudguard	1	G15CSR	
12342	Mudguard bottom-bracket bolts	2	650SS, Atlas	
000012	Mudguard bottom-bracket bolt washers	4	650SS, Atlas	
E.3229	Mudguard bottom-bracket bolt nuts	2	650SS, Atlas	
22634A	Lifting handle (left hand)	1	650SS, Atlas	
22633A	Lifting handle (right hand)	1	650SS, Atlas	
14481	Lifting-handle bolts	4	650SS, Atlas	
000012	Lifting-handle bolt washers	8	650SS, Atlas	
E.3229	Lifting-handle bolt nuts	4	650SS, Atlas	
22673	Mudguard-support studs	2	650SS, Atlas	
22635	Mudguard support-stud spacers	4	650SS, Atlas	
22636	Mudguard support-stud washers	2	650SS, Atlas	
000010	Mudguard support-stud washers	4	650SS, Atlas	
E.3224	Mudguard support-stud nuts	4	650SS, Atlas	
029533	Mudguard bottom-fixing brackets	2	G15 Mark II	
000275	Bottom-bracket stud	1	G15 Mark II	
000011	Bottom-bracket stud washers	2	G15 Mark II	
000004	Bottom-bracket stud nuts	2	G15 Mark II	
000070	Bottom-bracket bolts	2	G15 Mark II	
000012	Bottom-bracket bolt washers	2	G15 Mark II	
000172	Bottom-bracket bolt washers	2	G15 Mark II	
000005	Bottom-bracket bolt nuts	2	G15 Mark II	
029440	Lifting handle (left hand)	1	G15 Mark II	
029441	Lifting handle (right hand)	1	G15 Mark II	
029446	Lifting-handle spacers	2	G15 Mark II	
025117	Lifting-handle bolts	2	G15 Mark II	
022549	Lifting-handle bolt washers	2	G15 Mark II	
000191	Lifting-handle bolt-spring washers	2	G15 Mark II	
000005	Lifting-handle bolt nuts	2	G15 Mark II	
024236	Mudguard-fixing washers	2	G15CS, N15CS, G15CSR	
031597	Mudguard bottom-fixing bracket	1	G15CS, N15CS, G15CSR	
014577	Bottom-bracket bolt	1	G15CS, N15CS, G15CSR	
000012	Bottom-bracket bolt washer	1	G15CS, N15CS, G15CSR	
000172	Bottom-bracket bolt washer	1	G15CS, N15CS, G15CSR	
000005	Bottom-bracket bolt nut	1	G15CS, N15CS, G15CSR	
031590	Mudguard-support spacer	1	G15CS, N15CS, G15CSR	
000004	Mudguard-support nut	1	G15CS, N15CS, G15CSR	

Part No.	Description	Qty.	Models fitted to	Bin No.
----------	-------------	------	------------------	---------

REAR MUDGUARD—continued

000370	Mudguard-support bolt	1	G15CS, N15CS, G15CSR	
029814	Mudguard clamp	1	G15CS, N15CS, G15CSR	
029849	Mudguard-clamp packing	2	G15CS, N15CS, G15CSR	
000343	Mudguard-clamp bolts	2	G15CS, N15CS, G15CSR	
000012	Mudguard clamp-bolt washers	4	G15CS, N15CS, G15CSR	
000005	Mudguard clamp-bolt nuts	2	G15CS, N15CS, G15CSR	
032256	Mudguard-support tube	1	G15CS, N15CS, 1968 G15CSR	
031586	Mudguard-support tube	1	G15CSR 1967	
012565	Support-bridge bracket bolts	2	G15CS, N15CS, G15CSR	
000039	Support-bridge bracket bolt washers—small	2	G15CS, N15CS, G15CSR	
000190	Support-bridge bracket-bolt spring washers	2	G15CS, N15CS, G15CSR	
000080	Support-bridge bracket-bolt nuts	2	G15CS, N15CS, G15CSR	
033138	Rear mudguard only polished	1	PII, PIIA	
034075	Accessory cover	1	PIIA	
034019	Mudguard stay	1	PIIA	
034039	Mudguard polished	1	PIIA	
034072	Grommet	2	PII, PIIA	
000012	Washer	1	PII, PIIA	
014357	Screw	1	PII	
14481	Mudguard fixing bolts	4	PII, PIIA	
000012	Mudguard fixing bolt washers	8	PII, PIIA	
018160	Mudguard fixing-bolt nuts	4	PII, PIIA	
011094	Mudguard fixing-bolt grommets	4	PII, PIIA	
033127	Rear-mudguard stay	1	PII	
032213	Mudguard-stay sleeves	2	PII, PIIA	
000342	Mudguard-stay bolts	2	PII, PIIA	
000012	Mudguard stay-bolt washers	2	PII, PIIA	
033150	Accessory cover complete	1	PII	
033257	Accessory cover/coil fixing bolt	1	PII, PIIA	
000191	Washers	2	PII, PIIA	

FRONT NUMBER PLATE

011835	Front number plate	1	G15CSR, 650SS, Atlas	
031605	Front number plate	1	G15CSR	
18755	Number-plate beading	1	650SS, Atlas	
011836	Number-plate stanchions	2	650SS, Atlas, G15CSR	
000012	Number-plate stud washers	2	650SS, G15CSR, Atlas	
000005	Number-plate stud nuts	2	650SS, G15CSR, Atlas	
000861	Number plate-to-stud fixing screws	2	650SS, G15CSR, Atlas	

REAR NUMBER PLATE

029431	Rear number plate	1	650SS, G15CSR, Atlas	
029427	Rear number plate	1	ALL except 650SS, G15CSR, PII, PIIA	
000342	Number-plate bolt	1	ALL except PII, PIIA	
000172	Number-plate bolt washer	1	ALL except PII, PIIA	
13192	Number-plate bolt spacer	1	G15CSR	
014577	Number-plate bracket bolts	2	ALL except PII, PIIA	
000172	Number-plate bracket-bolt washers	2	ALL except PII, PIIA	
209760	Rear number plate only—bare	1	PII	
034007	Rear number plate fairing	1	PIIA	
034009	Rear number plate bracket	1	PIIA	
000070	Rear number plate bracket bolt	2	PIIA	
034011	Side reflector rear	2	PIIA	
034012	Side reflector spire fastener	4	PIIA	
034013	Side reflector front	2	PIIA	
034010	Side reflector front bracket	2	PIIA	
000070	Number-plate bolts	2	PII	
000012	Number-plate bolt washers	4	PII	
000005	Number-plate bolt nuts	2	PII	
011094	Number-plate bolt grommet	1	PII	
033264	Number-plate bracket	1	PII	
000012	Number-plate bracket-bolt washers	2	PII	
018160	Number-plate bracket nut	1	PII	

HAND BRAKE AND AIR LEVER

026320	Front-brake and air-lever assembly	1	ALL except G15 Mark II	
026238	Front-brake and air-lever assembly	1	G15 Mark II	
022715	Front-brake lever only	1	G15 Mark II	
18-535	Front-brake lever only	1	G15 Mark II	
18-812	Front-brake lever body	1	ALL except G15, Mark II	

HAND BRAKE AIR LEVER—continued

18-816	Front-brake lever body	1	G15 Mark II	
18-087	Lever pivot screw	1	ALL	
18-053	Pivot-screw nut	1	ALL	
12-556	Air lever only	1	ALL	
12-594	Air-lever body	1	ALL	
12-607	Air-lever central body	1	ALL	
12-606	Air-lever cap	1	ALL	
12-033	Air-lever spring washer	1	ALL	
11-013	Body clamping screw	1	ALL	
11-014	Body clamping screw	1	ALL	
023707	Brake-lever trunnion	1	ALL	

CLUTCH LEVER

026258	Clutch lever assembly	1	ALL except G15 Mark II	
026232	Clutch lever assembly	1	G15 Mark II	
022714	Lever only	1	ALL except G15 Mark II	
18-528	Lever only	1	G15 Mark II	
18-814	Body only	1	ALL	
18-087	Lever pivot screw	1	ALL	
18-053	Pivot-screw nut	1	ALL	
12-595	Lever-body clamp	1	ALL	
11-014	Body-clamp screws	2	ALL	
023707	Clutch-lever trunnion	1	ALL	

TWIST GRIP

016658	Twist grip assembled	1	ALL	
16-060	Body (top half)	1	ALL	
16-061	Body (bottom half)	1	ALL	
16-091	Rotor only	1	ALL	
11-013	Clamping screw—long	1	ALL	
11-014	Clamping screw—short	1	ALL	
16-008	Friction spring	1	ALL	
16-009	Friction-spring screw	1	ALL	
16-010	Screw lock nut	1	ALL	
16-070	Plastic rotor, grip	1	ALL	
023740	Dummy grip	1	ALL	
026476	Slotted abutment	1	ALL	

BRAKE CABLE

031615	Front-brake cable assembled	1	G15CSR	
032287	Front brake cable assembled	1	PII, PIIA	
24987	Front brake cable assembled	1	650SS, 1968 Atlas	
25220	Front brake cable assembled	1	G15 Mark II, G15CS	
025583	Cable adjuster	1	ALL	
025584	Cable adjuster lock nut	1	ALL	
042856	Cable adjuster	1	PII	
011373	Cable adjuster lock nut	1	PII	
042764	Plastic brake-cable sleeve—12 $\frac{1}{8}$ in.	1	PII	

CLUTCH CABLE

25035	Clutch cable assembled	1	650SS, Atlas	
25036	Clutch cable assembled	1	G15 Mark II, G15CS, N15CS	
026250	Clutch cable assembled	1	G15CSR	
023753	Clutch cable assembled	1	PII, PIIA	
042856	Cable adjuster	1	PII, PIIA	
011373	Cable-adjuster lock nut	1	PII, PIIA	

AIR CABLE

25033	Air cables assembled—carburettor end	2	650SS	
031613	Air cables assembled—carburettor end	2	ALL except 650SS, PII	
031614	Air cable assembled—handlebar end	1	650SS, G15CSR	
031612	Air cable assembled—handlebar end	1	Atlas, G15 Mark II, G15CS, N15CS, PII	
033216	Air cable assembled—handlebar end	1	PIIA	
033143	Air cable assembled—carburettor end	2	1968 650SS	
033144	Air cable assembled—carburettor end	2	ALL 1968 except 650SS, PIIA	
033144	Air cable complete—carburettor end	1	PII, PIIA	
018956	Midway adjuster	1	PII, PIIA	
019824	Junction box for control cables	1	ALL	

Part No.	Description	Qty.	Models fitted to	Bin No.
----------	-------------	------	------------------	---------

THROTTLE CABLE

028238	Throttle cables assembled—carburettor end	2	ALL except P11, P11A	
031614	Throttle cable assembled—handlebar end	1	650SS, G15CSR	
031612	Throttle cable assembled—handlebar end	1	ALL except 650SS, G15CSR	
031612	Throttle cable assembled—handlebar end	1	P11, P11A	
033145	Throttle cables assembled—carburettor end	2	P11, all 1968	
018956	Midway adjuster	1	P11, P11A	

OIL PIPES

029845	Oil feed-pipe assembly—tank end	1	ALL except 650SS, Atlas, P11, P11A	
032047	Junction block and oil pipes	1	650SS, Atlas	
032046	Junction block and oil pipes	1	ALL except 650SS, Atlas, P11, P11A	
032044	Junction-block gasket	1	ALL	
030448	Junction-block bolt	1	ALL	
000950	Oil feed and return pipe hose—12 in.	2	650SS, Atlas	
023376	Oil feed and return pipe hose ferrules	4	ALL except 650SS, Atlas	
000950	Oil feed hoses—1 $\frac{3}{8}$ in.	2	ALL except 650SS, Atlas, P11, P11A	
000950	Oil return pipe—11 in.	1	ALL except 650SS, Atlas, P11, P11A	
000950	Feed-pipe hose—12 $\frac{1}{2}$ in.	1	P11, P11A	
000950	Return-pipe hose—11 $\frac{1}{4}$ in.	1	P11, P11A	
000951	Plastic sleeve for oil-pipe hose—5 in.	1	ALL except 650SS, Atlas	
25349	Oil return-pipe adaptor	1	650SS, Atlas	
13786	Oil return-pipe adaptor washers	2	650SS, Atlas	
18101	Oil pipe banjo bolts	3	ALL	
T.1084	Oil pipe banjo bolt washers	6	ALL	
033165	Junction block and oil pipes assembled	1	P11, P11A	
000951	Plastic sleeve for oil-pipes—5 in.	1	P11, P11A	
033213	Oil pipe clips	2	P11, P11A	

TWIN SEAT

23926	Twin seat only	1	650SS, Atlas	
029449	Twin seat only	1	G15 Mark II	
032271	Twin seat only	1	G15CS, N15CS, G15CSR 1968	
031528	Twin seat only	1	G15CSR 1967	
026536	Twin seat fixing nuts	2	G15CS, N15CS, G15CSR, P11A	
000176	Twin seat fixing-nut washer	1	G15CS, N15CS, G15CSR, P11A	
21851	Twin seat rubber bushes	2	650SS, Atlas	
21852	Twin seat rubber buttons	2	650SS, Atlas	
23265	Twin seat 'DZUS' fastener	1	650SS, Atlas	
23264	'DZUS'-fastener grommet	1	650SS, Atlas	
23153	Rubber 'DZUS'-fastener washers	3	650SS, Atlas	
023251	Twin seat fixing screws	2	G15 Mark II	
000192	Twin seat fixing-screw washers	2	G15 Mark II	
000004	Twin seat fixing-screw nuts	2	G15 Mark II	
032134	Seat-only—single	1	P11	
21851	Rubber bushes for seat	2	P11	
034021	Twin seat only	1	P11A	
000012	Twin seat fixing washers	2	P11A	
000005	Twin seat fixing nuts	2	P11A	

PETROL TANK

033061	Petrol tank, bare—Candy Apple Red	1	P11	
22630A	Petrol tank, bare—Silver	1	650SS	
22630A	Petrol tank, bare—Candy Apple Red	1	Atlas	
22630A	Petrol tank, bare—Flamboyant Green	1	Atlas	
031508	Petrol tank, bare—Red and Chrome	1	G15 Mark II	
033004	Petrol tank, bare—Candy Apple Red	1	G15CS, N15CS, P11A, 1968 G15CSR	
031508	Petrol tank, bare—Candy Apple Red and Chrome	1	G15CSR 1967	
24298	"Atlas" transfer	1	Atlas	
25101	"Crossed Flags" transfer	1	Atlas	
009195	"Reserve" transfer	1	G15CS, N15CS, P11, P11A	
034058	Green ball transfer Norton	1	650SS, Atlas, N15	
034059	Green ball transfer Matchless	1	G15, P11, P11A	
031553	Tank-motif screws	4	P11, P11A	
033001	Tank filler cap	1	P11, P11A, 1968 G15CSR	
17735	Tank-cap split pin	1	P11, P11A	
23305	Petrol tap-main and reserve	1	650SS, Atlas	
E.5264	Tap washer	1	650SS, Atlas	
033155	Main tap with tube in filter	1	G15CS, N15CS, P11, P11A	
031746	Reserve tap without tube in filter	1	G15CS, N15CS, P11, P11A	
000183	Tap washers	2	ALL except 650SS, Atlas	
19402	Petrol feed-pipe-rubber (left hand)—3 $\frac{1}{2}$ in.	1	650SS, Atlas, G15 Mark II, G15CSR	

PETROL TANK — continued

19402	Petrol feed-pipe-rubber (right hand)—6 $\frac{3}{4}$ in.	1	650SS, Atlas, G15 Mark II, G15CSR	
19402	Petrol feed-pipes-rubber (left hand)—4 in.	2	G15CS, N15CS, P11, P11A	
19402	Rubber pipe for "T" piece—2 $\frac{3}{4}$ in.	1	650SS, Atlas, G15 Mark II, G15CSR	
19402	Petrol feed-pipes-rubber (right hand)—2 in.	2	G15CS, N15CS, P11, P11A	
19402	Rubber pipe for "T" piece—8 in.	1	G15CS, N15CS, P11, P11A	
22017	Petrol-pipe nipples	2	P11, P11A	
000513	Petrol-pipe union nuts	2	P11, P11A	
22714	Styling strip (left hand)	1	650SS, Atlas	
22713	Styling strip (right hand)	1	650SS, Atlas	
22755	Styling-strip screws	6	650SS, Atlas	
048499	Tank motifs	2	G15 Mark II, G15CS, G15CSR	
048500	Motif rubbers	2	G15 Mark II, G15CS, G15CSR	
031553	Motif screws	4	G15 Mark II, G15CS, G15CSR, P11, P11A	
25217	Tank motifs	2	N15CS	
25197	Motif rubbers	2	N15CS	
000873	Motif screws	4	N15CS	
22722	Rubber grip (left hand)	1	650SS, Atlas	
22721	Rubber grip (right hand)	1	650SS, Atlas	
042889	Rubber grip (left hand)	1	G15 Mark II, G15CSR	
041844	Petrol pipe "T" piece	2	G15CS, P11A	
043325	Petrol-tank filler cap	1	650SS, Atlas, G15 Mark II, G15CS, 1968...	
042890	Rubber grip (right hand)	1	G15 Mark II, G15CSR	
043325	Petrol-tank filler cap	1	ALL 1967 except P11	
042401	"Reserve" petrol cap	1	G15CS, N15CS, 1966 only	
048529	Main and "reserve" petrol tap	1	G15 Mark II, G15CSR	
000183	Petrol-tap washer	1	G15CS, N15CS	
021387	Petrol-tap adaptors	2	G15CS, N15CS	
000183	Petrol-tap adaptor washers	2	G15CS, N15CS	
22265	Petrol feed pipe	1	650SS, Atlas 1966	
000908	Petrol feed hose—10 in.	1	G15 Mark II, G15CSR, 1966	
000908	Petrol feed hose (left hand)—1 $\frac{3}{4}$ in.	1	G15CS, N15CS, 1966	
000908	Petrol feed hose (right hand)—1 $\frac{3}{2}$ in.	1	G15CS, N15CS 1966...	
021844	Petrol-pipe "T" piece	1	G15CS, N15CS, P11, 1966-67	
000575	Drain plug	1	G15 Mark II, G15CSR	
000183	Drain-plug washer	1	G15 Mark II, G15CSR	
16237	Frame-mounting rubber	1	650SS, Atlas	
027138	Tank-support rubber (rear)	1	ALL except 650SS, Atlas	
026359	Tank-support rubber (rear)—thin	1	ALL except 650SS, Atlas	
22764	Rear-fixing rubber ring	1	650SS, Atlas	
027137	Rear-fixing rubber ring	1	ALL except 650SS, Atlas	
22081	Tank bolt	1	650SS, Atlas	
24979	Tank bolt	1	650SS, Atlas	
22082	Tank-bolt rubbers	2	650SS, Atlas	
E.6743	Tank-bolt rubbers	2	650SS, Atlas	
014999	Tank rubber washers	2	650SS, Atlas	
E.6742	Tank-bolt cups	2	650SS, Atlas	
027161	Tank bolts	2	ALL except 650SS, Atlas	
021174	Tank-bolt rubbers	2	ALL except 650SS, Atlas	
014996	Tank-bolt buffer rubbers	2	ALL except 650SS, Atlas	
021453	Tank-bolt washers	2	ALL except 650SS, Atlas	
000177	Tank-bolt washers (inner)	2	ALL except 650SS, Atlas	
016845	Tank-bolt nuts	2	ALL except 650SS, Atlas	
032229	Tank support-rubber (thin)	1	G15 Mark II, G15CS, G15CSR, P11A	

COLOUR MUST BE QUOTED WHEN ORDERING PETROL TANKS

OIL TANK

034123	Oil tank	1	P11A	
033148	Oil tank only, bare—black	1	P11	
24304	Oil tank only, bare—black	1	650SS, Atlas	
032054	Oil tank only, bare—state colour	1	G15 Mark II, G15CSR, G15CS	
032054	Oil tank only, bare—Candy Apple Red	1	N15CS	
21467	"Top level" transfer	1	650SS, Atlas	
029593	Tank cover—state colour	1	G15 Mark II	
029593	Tank cover—Candy Apple Red	1	G15CS, N15CS, G15CSR	
023277	"Top level" transfer	1	G15 Mark II, G15CSR, P11	
030352	"Top level" transfer	1	G15CS, N15CS	
023279	"Low level" transfer	1	G15 Mark II, G15CSR	
030353	"Low level" transfer	1	G15CS, N15CS	
022632	Tank-cover screws	2	ALL except 650SS, Atlas, P11, P11A	
000012	Cover-screw washers	2	ALL except 650SS, Atlas, P11, P11A	
000203	Cover-screw fibre washers	2	ALL except 650SS, Atlas, P11, P11A	
030461	"Oil recommendation" transfer	1	ALL	

OIL TANK—continued

22475	Tank-fixing bolt (top)	1	650SS, Atlas	
22715	Top fixing-bolt grommet	1	650SS, Atlas	
22716	Top fixing-bolt sleeve	1	650SS, Atlas	
E.5456	Top fixing-bolt washers	2	650SS, Atlas	
E.3223	Top fixing-bolt nut	1	650SS, Atlas	
13053	Tank studs	2	650SS, Atlas	
E.5456	Tank-stud washers	2	650SS, Atlas	
E.3223	Tank stud nuts	2	650SS, Atlas	
000364	Tank fixing bolt (top)	1	G15 Mark II	
031537	Top fixing-bolt sleeve	1	G15 Mark II	
000011	Top fixing-bolt washer	1	G15 Mark II	
000367	Tank fixing bolt	1	G15 Mark II	
000011	Fixing bolt washers	2	G15 Mark II	
000004	Fixing bolt nut	1	G15 Mark II	
029832	Tank fixing bolt (top)	1	G15CS, N15CS, G15CSR	
000011	Top fixing-bolt washer	1	G15CS, N15CS, G15CSR	
000371	Tank fixing bolt	1	G15CS, N15CS, G15CSR	
000011	Fixing-bolt washers	2	G15CS, N15CS, G15CSR	
000004	Fixing-bolt nut	1	G15CS, N15CS, G15CSR	
031590	Tank bolt sleeve	1	G15CS, N15CS, G15CSR	
025352	Filler cap	1	ALL except P11, P11A	
13765	Drain plug	1	ALL except P11, P11A	
000200	Drain-plug washer	1	ALL except P11, P11A	
25348	Oil feed-pipe filter	1	650SS, Atlas, P11, P11A	
048515	Oil feed-pipe filter	1	ALL except 650SS, Atlas, P11, P11A	
E.6640	Filter washer	1	650SS, Atlas, P11, P11A	
016170	Filter washer	1	ALL except 650SS, Atlas, P11, P11A	
19629	Tank breather hose—13 ³ / ₄ in.	1	650SS, Atlas	
000895	Vent-pipe hose—18 in.	1	ALL except 650SS, Atlas, P11, P11A	
19629	Tank breather hose—24 in.	1	P11, P11A	
021282	Tank filler cap	1	P11, P11A	
021329	Tank filler-cap washer	1	P11, P11A	
033264	Tank fixing bolts	2	P11	
042272	Tank fixing-bolt washers	4	P11	
014995	Tank fixing-bolt rubbers—thick	4	P11	
014996	Tank fixing-bolt rubbers—thin	4	P11	
033263	Oil tank studs	2	P11	
022083	Oil-tank nuts	2	P11	
014998	Fixing-bolt sleeves	4	P11	
034104	Oil tank clamping bracket (top lower)	1	P11A	
034105	Oil tank clamping bracket (top upper)	1	P11A	
034114	Oil tank mounting rubber	1	P11A	
034111	Oil tank bolt plate	1	P11A	
022083	Oil tank bolt	2	P11A	
042272	Oil tank bolt washer	2	P11A	
034106	Oil tank clamping bracket (bottom)	1	P11A	
034127	Oil tank clamping bracket assembly	1	P11A	
034129	Oil tank clamping bracket nut	2	P11A	
042272	Oil tank clamping bracket washer	2	P11A	
034115	Oil tank mounting rubber	1	P11A	

COLOUR MUST BE QUOTED WHEN ORDERING OIL TANKS AND OIL TANK COVERS

PILLION FOOTRESTS

029333	Footrest bars	2	650SS, Atlas, G15 Mark II	
034037	Pillion footrest	2	P11A	
16249	Pillion footrest rubbers	2	P11A	
23018	Pillion footrest studs	2	P11A	
E.3224A	Pillion footrest nuts	2	P11A	
000343	Footrest-bar bolts	2	650SS, Atlas, G15 Mark II, P11A	
000005	Footrest-bar bolt nuts	2	650SS, Atlas, G15 Mark II, P11A	
030321	Footrest lugs	2	650SS, Atlas, G15 Mark II, P11A	
000010	Footrest-lug washers	2	650SS, Atlas, G15 Mark II, P11A	
23870	Footrest-lug nuts	2	650SS, Atlas, G15 Mark II, P11A	
22574	Footrest and silencer fixing studs	2	650SS, Atlas, G15 Mark II	
042569	Footrest rubbers	2	650SS, Atlas, G15 Mark II	

FRONT CHAINCASE

033130	Inner chaincase assembled	1	P11, P11A	
25178	Inner chaincase assembled	1	650SS, Atlas	
032238	Inner chaincase assembled	1	ALL except 650SS, Atlas, P11, P11A	
20939	Chaincase-spigot washer	1	650SS, Atlas	
20942	Inner-chaincase fixing screws	3	650SS, Atlas, P11, P11A	

Part No.	Description	Qty.	Models fitted to	Bin No.
FRONT CHAINCASE—continued				
031541	Inner-chaincase fixing screws	3	ALL except 650SS, Atlas, P11, P11A	
030243	Spacer behind chaincase	1	ALL except 650SS, Atlas	
20937	Chaincase-support stud	1	650SS, Atlas	
032241	Chaincase-support-stud	1	ALL except 650SS, Atlas, P11, P11A	
000011	Chaincase support-stud washers	2	ALL except P11, P11A	
E.3223	Chaincase support-stud nut	1	650SS, Atlas	
000214	Chaincase support-stud nut	1	ALL except 650SS, Atlas, P11, P11A	
16247	Chaincase support-stud nut	1	650SS, Atlas	
019882	Chaincase support-stud nut	1	ALL except 650SS, Atlas, P11, P11A	
25223	Outer chaincase only—black	1	650SS	
25225	Outer chaincase only—chrome	1	Atlas	
025021	Outer chaincase only—polished	1	ALL except 650SS, Atlas, P11, P11A	
14837	Inspection cover	1	650SS, Atlas	
042040	Inspection covers	2	ALL except 650SS, Atlas	
24320	Inspection-cover gasket	1	650SS, Atlas	
042025	Inspection-cover gaskets	2	ALL except 650SS, Atlas	
25341	Clutch adjustment rubber plug	1	650SS, Atlas	
13185	Chaincase halves joint washer	1	650SS, Atlas	
025037	Chaincase halves joint washer	1	ALL except 650SS, Atlas	
000484	Chaincase halves joint screws	14	ALL except 650SS, Atlas	
13765	Drain plug	1	ALL	
000200	Drain-plug washer	1	ALL	
E.6055	Chaincase attachment nut	1	650SS, Atlas	
E.6056	Chaincase attachment-nut washer	1	650SS, Atlas	
24322	Sealing chaincase washer	1	650SS, Atlas	
17731	"Oil bath" transfer	1	650SS, Atlas	
033270	Spacer for inside chaincase halves	1	P11, P11A	
000010	Washer behind chaincase	1	P11, P11A	
033120	Chaincase centre stud	1	P11, P11A	
000010	Centre-stud washer	1	P11, P11A	
031800	Centre-stud nut	1	P11, P11A	
033135	Outer chaincase only	1	P11, P11A	

REAR CHAINGUARD

21832	Chainguard assembled (top)—black	1	650SS	
21832A	Chainguard assembled (top)—chrome	1	Atlas	
029469	Chainguard assembled (top)—black	1	G15 Mark II, G15CS, N15CS	
029469	Chainguard assembled (top)—chrome	1	G15CSR	
034033	Chainguard—black	1	P11A	
000070	Chainguard front bolt	1	P11A	
000012	Chainguard front bolt washer	2	P11A	
000005	Chainguard rear bolt nut	1	P11A	
22022B	Chainguard fixing bolt (front)	1	650SS, Atlas	
000371	Chainguard fixing bolt (front)	1	ALL except 650SS, Atlas, P11, P11A	
22022A	Chainguard fixing bolt (rear)	1	650SS, Atlas	
000374	Chainguard fixing bolt (rear)	1	ALL except 650SS, Atlas, P11, P11A	
T.2221	Chainguard-bolt washers	2	650SS, Atlas	
000011	Chainguard-bolt washers	2	ALL except 650SS, Atlas, P11, P11A	
19435	Chainguard front-bolt washer	1	650SS, Atlas	
23574	Chainguard rear-bolt nut	1	650SS, Atlas	

REAR CHAINCASE (OPTIONAL) 1966-1967

19734K	Chaincase (upper half)	1	650SS, Atlas	
19735K	Chaincase (lower half)	1	650SS, Atlas	
22022B	Chaincase fixing bolt (front)	1	650SS, Atlas	
22022A	Chaincase fixing bolt (rear)	1	650SS, Atlas	
T.2221	Chaincase fixing-bolt washers	2	650SS, Atlas	
19435	Chaincase fixing-bolt washers	2	650SS, Atlas	
23574	Chaincase fixing-bolt nut	1	650SS, Atlas	
030009	Rear chaincase (upper half)	1	G15 Mark II	
030012	Rear chaincase (lower half)	1	G15 Mark II	
024449	Chaincase fixing bolt (front)	1	G15 Mark II	
014522	Chaincase fixing bolt (rear)	1	G15 Mark II	
000012	Chaincase fixing-bolt washers	2	G15 Mark II	
042378	Inspection rubber plug	1	ALL except P11, P11A	

TOOL BOX AND TOOL TRAY

25462	Tool tray assembled	1	650SS, Atlas	
12342	Tool-tray bolts	3	650SS, Atlas	
000012	Tool-tray bolt plain washers	5	650SS, Atlas	
021579	Tool-tray washer	1	650SS, Atlas	
E.3229	Tool-tray bolt nuts	3	650SS, Atlas	

TOOL BOX AND TOOL TRAY—continued

031520	Tool box less lid—state colour	1	G15 Mark II	
031520	Tool box less lid—Candy Apple Red	1	G15CS, N15CS, G15CSR	
048300	Tool-box-lid—state colour	1	G15 Mark II	
048300	Tool-box-lid—Candy Apple Red	1	G15CS, N15CS, G15CSR	
014511	Tool-box lid screw	1	ALL except 650SS, Atlas, P11, P11A	
000012	Tool-box lid-screw washer	1	ALL except 650SS, Atlas, P11, P11A	
011373	Tool-box lid-screw nuts	2	ALL except 650SS, Atlas, P11, P11A	
000070	Tool-box bolt	1	ALL except 650SS, Atlas, P11, P11A	
000012	Tool-box bolt washer	1	ALL except 650SS, Atlas, P11, P11A	
000005	Tool-box bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
000342	Tool box-to-channel bolt	1	ALL except 650SS, Atlas, P11, P11A	
031521	Tool box/channel bolt spacer	1	ALL except 650SS, Atlas, P11, P11A	
000012	Tool box/channel bolt washers	2	ALL except 650SS, Atlas, P11, P11A	
000005	Tool box/channel bolt nut	1	ALL except 650SS, Atlas, P11, P11A	

BATTERY AND BOX CARRIER

033006	Battery-box body assembled	1	650SS, Atlas	
19189	Battery-box lid	1	650SS, Atlas	
19086	Battery-box platform	1	650SS, Atlas	
19093	Battery "U" bolt	1	650SS, Atlas	
19101	Retaining strap	1	650SS, Atlas	
000190	"U"-bolt washers	2	650SS, Atlas	
E.3221	"U"-bolt nuts	2	650SS, Atlas	
19195	Battery-box lid knobs	2	650SS, Atlas	
11796	Knob washers	2	650SS, Atlas	
17735	Knob split pins	2	650SS, Atlas	
15689	Battery-box grommet	1	650SS, Atlas	
14481	Top fixing bolt	1	650SS, Atlas	
000012	Top fixing-bolt washers	2	650SS, Atlas	
E.3229	Top fixing-bolt nut	1	650SS, Atlas	
19092	Bottom fixing bolts	2	650SS, Atlas	
E.5456	Bottom fixing-bolt washers	2	650SS, Atlas	
19201	Battery-box and oil-tank platform	1	650SS, Atlas	
19212	Platform mat	1	650SS, Atlas	
14481	Platform fixing bolts	4	650SS, Atlas	
000012	Platform fixing-bolt washers	8	650SS, Atlas	
E.3229	Platform fixing-bolt nuts	4	650SS, Atlas	
030094	Battery carrier assembled	1	ALL except 650SS, Atlas, P11, P11A	
014577	Carrier/tool-box bolt	1	ALL except 650SS, Atlas, P11, P11A	
045062	Carrier/tool-box bolt washers	2	ALL except 650SS, Atlas, P11, P11A	
000005	Carrier/tool-box bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
000368	Top fixing bolt (rear)	1	ALL except 650SS, Atlas, P11, P11A	
000011	Top fixing-bolt washer	1	ALL except 650SS, Atlas, P11, P11A	
000004	Top fixing-bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
024218	Front fixing bolts	2	ALL except 650SS, Atlas, P11, P11A	
000012	Front fixing-bolt washers	4	ALL except 650SS, Atlas, P11, P11A	
000005	Front fixing bolt nuts	2	ALL except 650SS, Atlas, P11, P11A	
048454	Battery-carrier rubber	1	ALL except 650SS, Atlas, P11, P11A	
030056	Battery-carrier strap	1	ALL except 650SS, Atlas, P11, P11A	
028044	Battery-strap pin	1	ALL except 650SS, Atlas, P11, P11A	
033184	Battery pad	1	P11, P11A	
034075	Battery box lid	1	P11, P11A	
034072	Grommets	2	P11, P11A	
014387	Thumb screw	1	P11, P11A	
033256	Nut	1	P11, P11A	
000191	Washer	1	P11, P11A	

FRONT WHEEL

25004	Wheel complete, less tyre and tube	1	ALL except G15 Mark II, P11, P11A	
25292	Wheel complete, less tyre and tube	1	G15 Mark II	
512-2-428	Wheel, bare, less fittings	1	ALL except G15 Mark II, P11, P11A	
24293	Wheel, bare, less fittings	1	G15 Mark II	
18350	Rim only—WM2-19	1	ALL except G15, Mark II, P11, P11A	
23319	Rim only—WM3-18	1	G15 Mark II	
20063	Spokes—long head	20	ALL except G15 Mark II, P11, P11A	
23331	Spokes—long head	20	G15 Mark II	
20061	Spokes—short head	20	ALL except G15 Mark II, P11, P11A	
23332	Spokes—short head	20	G15 Mark II	
021693	Spoke nipples	40	ALL except P11, P11A	
19664	Front-hub shell only	1	ALL except P11, P11A	
040100	Bearing (right side)	1	ALL except P11, P11A	
17721	Bearing (left side)	1	ALL except P11, P11A	
16783	Bearing spacer	1	ALL except P11, P11A	

Part No.	Description	Qty.	Models fitted to	Bin No.
FRONT WHEEL—continued				
E.6888	Bearing locking ring ...	1	ALL except P11, P11A	
E.6885	Bearing felt washers ...	2	ALL except P11, P11A	
E.6889	Retaining ring ...	1	ALL except P11, P11A	
19719	Oil-retaining washer ...	1	ALL except P11, P11A	
18551	Dust cover ...	1	ALL except P11, P11A	
19646	Bearing spacer assembled ...	1	ALL except P11, P11A	
030055	Front-wheel spindle ...	1	ALL except P11, P11A	
E.4768	Wheel spindle nut ...	1	ALL except P11, P11A	
50257	Front-wheel cover plate ...	1	ALL except P11, P11A	
E.5944A	Brake plate packing washer ...	1	ALL except P11, P11A	
50249	Brake-shoe cam ...	1	ALL except P11, P11A	
18502	Brake shoes with lining ...	2	ALL except P11, P11A	
16782	Brake shoe lining only ...	pair	ALL except P11, P11A	
E.5061	Brake-shoe lining rivets ...	set 16	ALL except P11, P11A	
E.5832	Brake-shoe return springs ...	2	ALL except P11, P11A	
14454	Pivot-retaining plate ...	1	ALL except P11, P11A	
14506	Retaining-plate tab washer ...	1	ALL except P11, P11A	
12342	Retaining-plate bolts ...	2	ALL except P11, P11A	
20052	Expanding lever ...	1	ALL except P11, P11A	
E.3255	Lever clevis pin ...	1	ALL except P11, P11A	
47735	Clevis pin split pin ...	1	ALL except P11, P11A	
5.5455	Expander-lever washer ...	1	ALL except P11, P11A	
E.3224	Expander-lever nut ...	1	ALL except P11, P11A	
33297	Wheel complete with brake ...	1	P11, P11A	
33298	Wheel only ...	1	P11, P11A	
324248	Rim-only—WM2-19 ...	1	P11, P11A	
021152	Spokes ...	40	P11, P11A	
021154	Spoke nipples ...	40	P11, P11A	
032019	Hub shell with liner ...	1	P11, P11A	
029261	Hub spindle ...	1	P11, P11A	
029264	Spindle bearings ...	2	P11, P11A	
029271	Hub disc ...	1	P11, P11A	
029265	Tube between bearings ...	1	P11, P11A	
029269	Bearing retainer ...	1	P11, P11A	
029270	Felt seal ...	1	P11, P11A	
029237	Oil seal ...	1	P11, P11A	
029268	Oil-seal collar ...	1	P11, P11A	
029238	Bearing-retaining lock ring ...	1	P11, P11A	
029263	Oil seal ...	1	P11, P11A	
029262	Oil-seal collar ...	1	P11, P11A	
000001	Hub-spindle nut ...	1	P11, P11A	
000008	Hub-spindle washer (outer) ...	1	P11, P11A	
25465	Brake shoe with lining ...	2	ALL except P11, P11A	
029246	Hub-spindle nut (inner) ...	1	P11, P11A	
029221	Cover-plate spacer (outer) ...	1	P11, P11A	
029258	Cover plate assembled ...	1	P11, P11A	
000051	Grease nipple ...	1	P11, P11A	
029260	Brake shoe pivot pin ...	1	P11, P11A	
000011	Pivot-pin washer ...	1	P11, P11A	
000004	Pivot-pin nut ...	1	P11, P11A	
029247	Brake shoes with linings ...	pair	P11, P11A	
029248	Brake-shoes linings ...	pair	P11, P11A	
000113	Brake-shoe lining rivets ...	set 16	P11, P11A	
029226	Brake-shoe springs ...	2	P11, P11A	
013291	Adjusting thrust pins ...	2	P11, P11A	
029489	Brake-shoe expander ...	1	P11, P11A	
029272	Expander lever ...	1	P11, P11A	
000009	Expander-lever washer ...	1	P11, P11A	
024546	Expander-lever nut ...	1	P11, P11A	
000736	Clevis pin for lever ...	1	P11, P11A	
000014	Split pin for clevis pin ...	1	P11, P11A	
029222	Expander washer ...	1	P11, P11A	

BRAKE ANCHOR

021474	Cover-plate anchor arm ...	1	P11, P11A	
014807	Anchor-arm bolt ...	1	P11, P11A	
014119	Anchor-arm bolt washer ...	1	P11, P11A	
019629	Brake-cable yoke end ...	1	P11, P11A	

REAR WHEEL

25351	Wheel complete with sprocket and brake parts ...	1	650SS	
25352	Wheel complete with sprocket and brake parts ...	1	Atlas	

REAR WHEEL — continued

032322	Wheel complete with sprocket and brake parts ...	1	G15 Mark II ...	
032323	Wheel complete with sprocket and brake parts ...	1	G15CS, N15CS ...	
032324	Wheel complete with sprocket and brake parts ...	1	G15CSR ...	
M12-2-649	Wheel bare less fittings ...	1	650SS, G15CSR ...	
25296	Wheel bare less fittings ...	1	Atlas, G15 Mark II ...	
25298	Wheel bare less fittings ...	1	G15CS, N15CS ...	
18350	Rim only—WM2-19 ...	1	650SS, G15CSR ...	
23319	Rim only—WM3-18 ...	1	Atlas, G15 Mark II ...	
030432	Rim only—WM3-18 ...	1	G15CS, N15CS ...	
20053	Spokes—long head ...	20	650SS, G15CSR ...	
23331	Spokes—long head ...	20	Atlas, G15 Mark II ...	
030433	Spokes—long head ...	20	G15CS, N15CS ...	
20051	Spokes—short head ...	20	650SS, G15CSR ...	
23332	Spokes—short head ...	20	Atlas, G15 Mark II ...	
030434	Spokes—short head ...	20	G15CS, N15CS ...	
021693	Spoke nipples ...	40	650SS, Atlas, G15 Mark II, G15CSR ...	
021694	Spoke nipples ...	40	G15CS, N15CS ...	
19689	Rear hub shell only ...	1	ALL except P11, P11A ...	
030052	Sprocket and brake drum ...	1	ALL except P11, P11A ...	
18233	Sleeve nut for brake drum and sprocket ...	3	ALL except P11, P11A ...	
040100	Bearing (right side) ...	1	ALL except P11, P11A ...	
18721	Bearing (left side) ...	1	ALL except P11, P11A ...	
18234	Bearing spacer ...	1	ALL except P11, P11A ...	
18232	Bearing locking ring ...	1	ALL except P11, P11A ...	
E.5889	Bearing washer ...	1	ALL except P11, P11A ...	
E.5885	Felt washers ...	2	ALL except P11, P11A ...	
19714	Retaining ring ...	1	ALL except P11, P11A ...	
18231	Inner sleeve ...	1	ALL except P11, P11A ...	
E.4760	Brake drum retaining stud ...	1	ALL except P11, P11A ...	
18348	Hub diaphragm ...	1	ALL except P11, P11A ...	
25100	Hammer-drive screws ...	6	ALL except P11, P11A ...	
18731	Diaphragm grommets ...	3	ALL except P11, P11A ...	
19265	Rear-wheel spindle ...	1	650SS, Atlas ...	
24882	Rear-wheel spindle ...	1	ALL except 650SS, Atlas, P11, P11A ...	
19266	Wheel-spindle washers ...	2	650SS, Atlas ...	
030023	Wheel-spindle washer ...	1	ALL except 650SS, Atlas, P11, P11A ...	
19267	Wheel-spindle nut ...	1	ALL except P11, P11A, ...	
18235	Wheel-spindle spacer ...	1	650SS, Atlas ...	
030018	Wheel-spindle spacer ...	1	ALL except 650SS, Atlas, P11, P11A ...	
25453	Brake cover plate ...	1	ALL except P11, P11A ...	
19847	Torque pivot pin ...	1	ALL except P11, P11A ...	
19848	Torque pivot-pin nut ...	1	ALL except P11, P11A ...	
50011	Brake-expander cam ...	1	ALL except P11, P11A ...	
19584	Brake shoes with linings ...	2	ALL except P11, P11A ...	
16547	Brake-shoe lining ...	pair	ALL except P11, P11A ...	
E.5061	Brake-shoe lining rivets ...	set 14	ALL except P11, P11A ...	
E.5832	Brake-shoe return springs ...	2	ALL except P11, P11A ...	
23436	Brake-expander lever ...	1	ALL except P11, P11A ...	
E.5455	Expander-lever washer ...	1	ALL except P11, P11A ...	
E.3224	Expander-lever nut ...	1	ALL except P11, P11A ...	
14454	Pivot-pin retaining plate ...	1	ALL except P11, P11A ...	
14506	Retaining-plate tab washer ...	1	ALL except P11, P11A ...	
12342	Retaining-plate bolts ...	2	ALL except P11, P11A ...	
19268	Brake-plate spacer—inner ...	1	650SS, Atlas ...	
030017	Brake-plate spacer—outer ...	1	ALL except 650SS, Atlas, P11, P11A ...	
E.5276	Brake-plate washer ...	AR	ALL except P11, P11A ...	
033197	Rear wheel complete with bearings ...	1	P11, P11A ...	
033198	Rear wheel only ...	1	P11, P11A ...	
033051	Rear rim only—WM3-18 ...	1	P11, P11A ...	
030366	Spokes ...	40	P11, P11A ...	
021694	Spoke nipples ...	40	P11, P11A ...	
033052	Hub shell only ...	1	P11, P11A ...	
014868	Hub bearings ...	2	P11, P11A ...	
021586	Hub-bearing spacer ...	1	P11, P11A ...	
012436	Oil-seal packing washer ...	1	P11, P11A ...	
018095	Oil-seal retaining ring—large ...	1	P11, P11A ...	
021585	Oil-seal retaining ring—small ...	1	P11, P11A ...	
014387	Oil-seal ...	1	P11, P11A ...	
018094	Oil-seal cups ...	2	P11, P11A ...	
010740	Oil-seal circlips ...	1	P11, P11A ...	
021608	Oil-seal spacers ...	2	P11, P11A ...	
021583	Bearing adjuster ...	1	P11, P11A ...	
021584	Bearing adjuster lock ring ...	1	P11, P11A ...	
033124	Rear-hub spindle ...	1	P11, P11A ...	

Part No.	Description	Qty.	Models fitted to	Bin No.
REAR WHEEL—continued				
033083	Hub-spindle spacer	1	P11, P11A	...
014869	Hub-spindle nut	1	P11, P11A	...
033090	Hub-spindle-nut spacer	1	P11, P11A	...
021582	Hub disc	1	P11, P11A	...
021550	Grommet	1	P11, P11A	...
028070	Speedometer/gearbox spacer	1	P11, P11A	...
021454	Speedometer/gearbox washer	1	P11, P11A	...
028073	Speedometer/gearbox locating bush	1	P11, P11A	...
029242	Speedometer/gearbox nut	1	P11, P11A	...
025225	Sprocket and brake drum	1	P11, P11A	...
025247	Brake drum/sprocket bolts	5	P11, P11A	...
25466	Brake shoe with linings	2	ALL except P11, P11A 1968
016213	Brake drum/sprocket bolt washers	5	P11, P11A	...
023281	Brake drum/sprocket bolt nuts	5	P11, P11A	...
033081	Rear brake cover plate assembly	1	P11, P11A	...
000051	Grease nipple	1	P11, P11A	...
012891	Brake-shoe cam	1	P11, P11A	...
013620	Rear-brake shoes with linings	pair	P11, P11A	...
010440	Rear brake-shoe linings	pair	P11, P11A	...
000113	Rear brake-shoe lining rivets	set 14	P11, P11A	...
012892	Brake-shoe return springs	2	P11, P11A	...
013291	Brake-shoe adjusting thrust pins	2	P11, P11A	...
033271	Brake-shoe expander lever	1	P11, P11A	...
000174	Expander-lever washer	1	P11, P11A	...
000204	Expander-lever nut	1	P11, P11A	...
033081	Cover-plate spacer (inner)	1	P11, P11A	...
028071	Cover-plate spacer (outer)	1	P11, P11A	...
033059	Torque strap	1	P11, P11A	...
019625	Torque-strap bolts	2	P11, P11A	...
000010	Torque-strap bolt washers	2	P11, P11A	...
016845	Torque-strap bolt nuts	2	P11, P11A	...

BRAKE OPERATING PARTS

19995	Rear-brake pedal	1	650SS, Atlas	...
19929	Pedal return spring	1	650SS, Atlas	...
19978	Grease and retaining-pin nipple	1	650SS, Atlas	...
19996	Brake-pedal spindle	1	650SS, Atlas	...
000008	Pedal-spindle washer	1	650SS, Atlas	...
041265	Pedal-spindle nut	1	650SS, Atlas	...
19997	Pedal-spindle spacer	1	650SS, Atlas	...
19976	Pedal stop	1	650SS, Atlas	...
15819A	Brake rod	1	650SS, Atlas	...
033023	Brake-rod yoke end	1	650SS, Atlas	...
E.3255	Yoke-end clevis pin	1	650SS, Atlas	...
17735	Clevis-pin split pin	1	650SS, Atlas	...
029559	Rear-brake pedal	1	G15 Mark II, G15CS, N15CS, G15CSR, 1968	...
021700	Pedal return spring	1	G15 Mark II, G15CS, N15CS, G15CSR 1968	...
000051	Grease nipple	1	ALL except 650SS, Atlas, P11, G15CSR 1968, P11A	...
021699	Brake-pedal spindle	1	G15 Mark II, G15CS, N15CS, G15CSR 1968	...
022609	Pedal bolt	1	G15 Mark II, G15CS, N15CS	...
022314	Pedal stop	1	G15 Mark II, G15CS, N15CS	...
022297	Brake rod	1	G15 Mark II, G15CS, N15CS, G15CSR 1968	...
023299	Brake-rod yoke end	1	G15 Mark II, G15CS, N15CS	...
000736	Yoke-end clevis pin	1	G15 Mark II, G15CS, N15CS	...
000014	Clevis-pin split pin	1	G15 Mark II, G15CS, N15CS	...
18929	Cam-lever roller	1	ALL except P11, P11A	...
022743	Brake-rod adjusting nut	1	ALL except P11, P11A	...
031573	Rear-brake pedal	1	G15CSR 1966-67	...
029896	Pedal return spring	1	G15CSR 1966-67	...
029893	Pedal spring	1	G15CSR 1966-67	...
029902	Brake rod	1	G15CSR 1966-67	...
029895	Brake pedal sleeve or pivot	1	G15CSR 1966-67	...
000009	Pedal-spindle washer	1	G15CSR 1966-67	...
000002	Pedal-spindle nut	1	G15CSR 1966-67	...
033162	Rear-brake pedal	1	P11, P11A	...
023269	Brake-pedal bolt	1	P11, P11A	...
032162	Brake-pedal pivot or sleeve	1	P11, P11A	...
000010	Brake-pedal bolt washers	2	P11, P11A	...

BRAKE OPERATING PARTS—continued

023281	Brake-pedal-bolt nut ...	1	PII, PIIA	
022297	Brake rod ...	1	PII, PIIA	
000005	Brake rod adjusting nuts ...	2	PII, PIIA	
017227	Brake-rod adjusting clip ...	1	PII, PIIA	
023299	Brake-rod yoke ...	1	PII, PIIA	
000736	Brake-rod clevis pin ...	1	PII, PIIA	
000014	Split pin ...	1	PII, PIIA	

SPEEDOMETER

030258	Speedometer head—m.p.h. only ...	1	ALL	
030259	Speedometer head—k.p.h. only ...	1	ALL	
22888	Speedometer-drive gearbox ...	1	ALL except PII, PIIA	
13270	Speedometer-gearbox spacer ...	1	ALL except PII, PIIA	
028073	Locating bush ...	1	PII, PIIA	
029242	Nut ...	1	PII, PIIA	
028070	Speedometer/gearbox spacer ...	1	PII, PIIA	
021454	Spacer washer ...	1	PII, PIIA	
25087	Speedometer-drive cable complete ...	1	650SS, Atlas	
030344	Speedometer-drive cable complete ...	1	ALL except 650SS, Atlas	
000012	Speedometer-head spacing washers ...	2	G15CS, N15CS, G15CSR	
030435	Speedometer light lead ...	1	ALL except 650SS	
024448	Speedometer/gearbox drive (BG-5330-267) ...	1	PII, PIIA	
000190	Gearbox drive screw spring washers ...	2	PII, PIIA	
1643	Bulb 12 volt 2.2 watt ...	1	ALL P.Tax 4d.	

ADLAMP

59666A	Headlamp complete less harness ...	1	ALL except G15CSR	
59579A	Headlamp complete less harness ...	1	G15CSR	
033166	Headlamp with harness (Lucas 54052779) ...	1	PII, PIIA	
033012	Headlamp with harness ...	1	ALL except PII, PIIA	
554248	Headlamp rim ...	1	ALL	
516798	Reflector and glass light unit ...	1	ALL	
144921	Rim fixing screw ...	1	ALL	
534296	Rim fixing plate ...	1	ALL	
554710	Pilot-bulb holder ...	1	ALL	
031540	Headlamp-bolt washers ...	2	ALL	
031555	Headlamp spacers ...	2	ALL	
112201	Headlamp bolts ...	2	ALL	
38189	Warning-light assembly ...	1	ALL 1968	
54952937	Cable harness ...	1	PII, PIIA	
54939967	Cable harness ...	1	ALL except 650SS, Atlas, PII, PIIA	
54939968	Cable harness ...	1	650SS, Atlas	
RV336	Bulb 12 volt 50/40 watt ...	1	ALL P.Tax 1s. 0d.	
989	Bulb 12 volt 6 watt ...	1	ALL P.Tax 4d.	
36296	Ammeter ...	1	ALL	

REAR LAMP

030071	Lamp complete (Lucas 564) ...	1	650SS, Atlas, G15CSR	
24840	Lamp complete (Lucas 679) ...	1	ALL except 650SS, G15CSR, Atlas	
54576001	Lens—red (model 564) ...	1	650SS, G15CSR	
54572932	Lens—red (model 679) ...	1	ALL except 650SS, G15CSR	
575219	Lens nuts (model 564) ...	2	650SS, G15CSR	
572289	Lens screws (model 679) ...	2	ALL except 650SS, G15CSR	
575208	Lens-seating gasket (model 564) ...	1	650SS, G15CSR	
54571677	Lens-seating gasket (model 679) ...	1	ALL except 650SS, G15CSR	
575207	Bulbholder grommet (model 564) ...	1	650SS, G15CSR	
54574348	Bulbholder with reflector (model 679) ...	1	ALL except 650SS, G15CSR	
575209	Bulbholder (model 564) ...	1	650SS, G15CSR	
573825	Cable entry grommet (model 564) ...	1	650SS, G15CSR	
380	Bulb 12 volt, 21/6 watt ...	1	ALL	
19429	Grommet ...	1	650SS, Atlas	
011094	Grommet ...	1	G15 Mark II, G15CS, N15CS	

HORN

030045	Electric horn ...	1	ALL	
23389	Horn fixing screws ...	2	650SS, Atlas	
E.3221	Fixing-screw nuts ...	2	650SS, Atlas	
23410	Fixing-screw washers ...	2	650SS, Atlas	
000342	Fixing bolts ...	2	ALL except 650SS, Atlas	
000012	Fixing-bolt washers ...	2	ALL except 650SS, Atlas	
000005	Fixing-bolt nuts ...	2	ALL except 650SS, Atlas	
030044	Horn-bracket ...	1	ALL except 650SS, Atlas	

STOP LIGHT

31621	Stop-light switch	1	ALL	
33042	Light-switch bracket	1	650SS, Atlas	
2807	Light-switch bracket bolt	1	650SS, Atlas	
00010	Switch bracket-bolt washers	2	650SS, Atlas	
3224A	Light-switch bracket-bolt nut	1	650SS, Atlas	
00450	Light-switch screws	2	G15 Mark II, G15CS, N15CS	
00451	Light-switch screws	2	650SS, Atlas, G15CSR, P11, P11A	
00039	Light-switch screw washers	4	ALL	
00080	Light-switch screw nuts	2	650SS, Atlas, G15CSR, P11, P11A	
14340	Light-switch bracket spacer	1	G15CSR 1967...	
33173	Brake-switch cable	1	P11, P11A	
0245	Brake-switch cable	1	ALL except P11, P11A	
21595	Stop-light/brake-pedal bolt	1	ALL except 650SS, Atlas, P11, P11A	
29245	Stop-light/brake-pedal bolt nut	1	ALL except 650SS, Atlas, P11, P11A	
33019	Stop-light/brake pedal bolt	1	G15CS, G15CSR, G15 Mark II, 1968 P11A	
80	Bulb 12 volt, 21/6 watt	1	ALL P.Tax 8d.	

ALTERNATOR

29632	Alternator (rotor and stator)	1	ALL	
72045	Stator only	1	ALL	
42130	Rotor only	1	ALL	
4106	Alternator grommet	1	ALL except 650SS, Atlas	
4595	Alternator grommet	1	650SS, Atlas	
1433	Stator studs	3	650SS, Atlas	
2157	Stator-stud washers	3	650SS, Atlas 1967	
8403	Stator-stud nuts	3	650SS, Atlas	
3738	Rotor spacer	1	650SS, Atlas	
0948	Rotor key	1	ALL	
9147	Rotor washer	1	650SS, Atlas	
0692	Rotor nut	1	650SS, Atlas	
11826	Stator studs	3	ALL except 650SS, Atlas	
00012	Stator-stud washers	3	ALL except 650SS, Atlas 1966-67, ALL 1968	
11843	Stator-stud nuts	3	ALL except 650SS, Atlas, P11	
30251	Rotor spacer	1	ALL except 650SS, Atlas	
4948	Rotor washer	1	ALL except 650SS, Atlas	
4947	Rotor nut	1	ALL except 650SS, Atlas	
81834	Contact-breaker plate complete	1	P11, 1967	
33045	Contact-breaker complete	1	ALL except P11, P11A	
34049	Contact-breaker housing and bearing c/w bush	1	ALL	
34051	Contact-breaker shaft	1	ALL	
33069	Contact-breaker housing bush	1	ALL	
9429	Contact-breaker cover grommet	1	ALL	
33016	Ignition switch	1	ALL	
33044	Ignition switch (lock with 2 keys)	1	G15CS, N15CS, P11, P11A	
33058	Ignition switch bracket	1	ALL except P11, P11A	
00174	Ignition switch bracket washer	1	650SS, Atlas	
33066	Contact-breaker housing c/w bush	1	ALL	
4415803	Contact set	1	ALL except P11A	
25377	Condensers	2	ALL except P11A	
4418910	Auto-advance unit	1	ALL except P11A	
4415642	Auto-advance unit springs	2	ALL	
33015	Coils complete with clips	2	ALL	
30479	Coil fixing bolts	3	650SS, Atlas	
00070	Coil fixing bolts	3	ALL except 650SS, Atlas	
00012	Coil fixing bolt washers	3	ALL except P11, P11A	
00005	Coil fixing bolt nuts	3	ALL except 650SS, Atlas	
3229	Coil fixing bolt nuts	3	650SS, Atlas	
33100	Coil rubbers	2	ALL	
33008	Coil bracket	1	ALL except 650SS, Atlas, P11, P11A	
33009	Coil strap	1	ALL except 650SS, Atlas, P11, P11A	
20319	Contact-breaker cam bolt	1	ALL 1967-68	
2221	Contact-breaker cam-bolt washer	1	ALL	
5306	Contact-breaker cam-bolt washer (fan disc)	1	ALL 1967-68	
99983	Contact-breaker fixing screws	2	ALL 1967-68	
99984	Contact-breaker fixing screw washers	2	ALL 1967-68	
33067	Contact-breaker shaft	1	ALL 1967-68	
00080	Contact-breaker shaft pin	1	ALL 1967-68	
33007	Contact-breaker shaft sprocket	1	ALL 1967-68	
33068	Contact-breaker shaft bearing	1	ALL 1967-68	
33066	Contact-breaker housing c/w bush	1	ALL P11A	
00082	Contact-breaker cover	1	ALL P11A	

ALTERNATOR — continued

033056	Contact-breaker cover gasket	1	ALL P11A	
19429	Contact-breaker cover grommet	1	ALL P11A	
030084	Contact-breaker cover spring clip	1	ALL	
031921	H.T. leads (54934904)...	2	P11, P11A	
25105	Contact-breaker housing bolt	1	P11	
010706	Contact-breaker housing-bolt washer	1	P11	
015306	Contact-breaker housing-bolt washer (fan disc)	1	P11	
E.3229	Contact-breaker housing-bolt nut	1	P11	
T.2245	Contact-breaker housing studs	2	P11	
11796	Contact-breaker housing-stud washers	2	P11	
E.3231	Contact-breaker housing-stud nuts...	2	P11	
T.2191	Contact-breaker housing-flange gasket	1	P11	
031075	Capacitor (Lucas 54170009)	1	P11	
031080	Capacitor spring	1	P11, P11A	
030479	Capacitor bolt...	1	ALL except P11, P11A	
E.3229	Capacitor bolt nut	1	ALL except P11, P11A	
T.2221	Contact-breaker cam bolt washer	1	ALL 1968	
033045	Contact-breaker plate complete	1	ALL 1968 except P11, P11A	
033257	Capacitor-spring bolt...	1	P11	
000012	Capacitor-spring bolt washers	2	P11, P11A	
000005	Capacitor-spring bolt nut	1	P11, P11A	
034086	Contact-breaker complete	1	P11A	
5419097	Contact-breaker plate	1	P11A	
5419827	Contact-breaker set	1	P11A	
5419340	Auto-advance unit	1	P11A	
5420128	Condenser	2	P11A	
5418528	Cover	1	P11A	
033107	Rectifier bracket	1	P11A	
06-0573	Condenser pack	1	P11A	
54190387	Fuse holder	1	P11, P11A	

35 AMP FUSE FOR ABOVE NOT SOLD SEPARATELY

BATTERY AND FITTINGS

030047	Batteries with lids (charged but dry)	2	ALL except P11	
030351	Link for batteries	1	ALL except P11	
040137	Battery to earth bolt	1	ALL except P11	
000012	Earth bolt washer	1	ALL except P11	
033049	Battery (Lucas PUZ5A)	1	P11, P11A	
033184	Battery strap	1	P11, P11A	
028044	Battery-strap pins	2	P11, P11A	
026359	Battery cushioning pad—large	1	P11	
033185	Battery cushioning pad—small	2	P11, P11A	
19101	Battery strap	1	650SS, Atlas 1968	
030056	Battery strap	1	G15 1968	
040454	Battery pad	1	G15 1968	

RECTIFIER AND ZENER DIODE

029604	Rectifier with nut	1	ALL	
015306	Rectifier washer	1	ALL	
033057	Rectifier nut	1	ALL	
030051	Zener diode	1	ALL	
032018	Heat-sink plates	2	ALL	
030043	Heat-sink plate spacer	1	ALL	
000362	Zener diode bolt	1	650SS, Atlas	
000367	Zener diode bolt	1	ALL except 650SS, Atlas	
014515	Zener diode spacer	1	ALL except 650SS, Atlas	
014779	Zener diode bolt washer	1	650SS, Atlas	
015306	Zener diode nut washer	1	ALL	
000011	Zener diode bolt washer	1	ALL except 650SS, Atlas	
000004	Zener diode bolt nut...	1	650SS, Atlas	
033057	Zener diode fixing nut	1	ALL	
026656	Zener diode bracket	1	650SS, Atlas	
014119	Zener diode bracket washer	1	650SS, Atlas	
033015	Coils only	2	P11, P11A	
000070	Coil fixing bolts	3	P11, P11A	
000012	Coil fixing-bolt washers	8	P11, P11A	
000005	Coil fixing-bolt nuts	4	P11, P11A	
033100	Coil rubbers	2	P11, P11A	
030479	Coil fixing bolt	3	650SS, Atlas	
E.3229	Coil fixing bolt nuts	3	650SS, Atlas	
033008	Coil bracket	1	G15, G15CS, G15CSR	

Part No.	Description	Qty.	Models fitted to	Bin No.
SWITCHES AND ELECTRICAL SUNDRIES				
022548	Horn and dipping switch	1	ALL	
380459	Rubber packing for switch	1	ALL	
021299	Switch screws	2	ALL	
76204D	Magneto cut-out switch	1	ALL except P11, P11A	
369218	Horn cable	R	ALL except P11, P11A	
369218	Cut-out switch cable	R	ALL except P11, P11A	
033024	H.T. cable for spark plug, with cover (left hand)	R	ALL except P11, P11A	
033025	H.T. cable for spark plug, with cover (right hand)	R	ALL except P11, P11A	
000541	H.T. cable terminal	R	ALL except P11, P11A	
032057	Spark plug (Champion N4)	R	ALL	
033016	Ignition switch	1	P11, P11A, ALL 1968	
033044	Ignition-switch lock with 2 keys	1	P11, P11A, ALL 1968	
033174	Ignition-switch bracket	1	P11	
030170	Lighting switch (Lucas 54033190)	1	P11, ALL 1968	
033167	Cut-out button lead (Lucas 54952938)	1	P11	
031921	H.T. Cables for spark plug, with cover	2	P11	
033170	Cut-out button contact	1	P11	
034080	Button cover	1	P11, P11A	
034079	Button cover clips	2	P11, P11A	
34289	Lighting switch	1	ALL except P11, P11A	

TOOL KIT

017253	Tool bag	1	ALL except P11, 1967 ALL 1968	
021625	Screwdriver	1	ALL except P11 1967, ALL 1968	
017022	Spanner— $\frac{1}{4}$ in. \times $\frac{3}{16}$ in.	2	ALL	
017268	Sidcutting pliers	1	ALL except P11 1967, ALL 1968	
LTU-07	Tyre levers	2	650SS, Atlas	
017007	Tyre levers	2	ALL except 650SS, Atlas	
017252	Sparking-plug spanner	1	ALL	
SBU2-76	Box spanner— $\frac{7}{16}$ in. \times $\frac{1}{2}$ in.	1	ALL	
030459	Tommy bar— $\frac{7}{16}$ in. diameter	1	ALL	
SBU2-20	Rocker-adjusting spanner	1	ALL except P11, P11A	
017053	Spanner— $\frac{5}{16}$ in. \times $\frac{3}{8}$ in.	1	ALL	
SBU1-183	Box spanner-wheel nut	1	ALL	
023284	Spanner—shock absorber unit	1	ALL	
024365	Contact-breaker screwdriver/guage	1	ALL	
SBU1-74	Spanner—cylinder head	1	ALL except P11, P11A	
SBU1-02	Spanner—cylinder head	1	ALL except P11, P11A	
017257	Spanner— $\frac{1}{8}$ in. \times $\frac{3}{16}$ in.	1	ALL except 650SS, Atlas	
017254	Spanner—clutch adjustment... ..	1	ALL except 650SS, Atlas	
TBU-01	Tommy bar— $\frac{7}{16}$ in. diameter	1	ALL except P11, P11A	
019869	Allen key	1	ALL	
25299	Tool kit complete less inflator	1	650SS, Atlas	
25308	Tool kit complete less inflator	1	ALL except 650SS, Atlas	
034154	Tool kit complete less inflator	1	P11, P11A	

GASKET SETS

25360	Gasket set complete	R	650SS	
25361	Gasket set complete	R	Atlas	
25362	Gasket set complete	R	ALL except 650SS, Atlas, P11	
033200	Gasket set complete	1	P11, P11A	
T.2236	Timing-cover gasket	1	P11, P11A	
048023	Oil seal (timing side)	1	P11, P11A	
T.2187	Oil seal (driving side)... ..	1	P11, P11A	
16949	Filter-body washer	1	P11, P11A	
20621A	Timing-cover screw washers	12	P11, P11A	
T.272	Oil-pump sealing washer	1	P11, P11A	
033056	Contact-breaker cover gasket	1	P11, P11A	
T.2191	Contact-breaker housing-flange gasket	1	P11, P11A	
021329	Oil-tank filler-cap gasket	1	P11, P11A	
025037	Outer-portion front-chaincase gasket	1	P11, P11A	
042025	Chaincase inspection-cap gaskets	2	P11, P11A	
T.1084	Rocker-feed-pipe banjo washers	6	P11, P11A	
25363	Decarbonising set	R	650SS	
25364	Decarbonising set	R	ALL except 650SS	
033199	Decarbonising set	1	P11, P11A	
25318	Cylinder-head gasket	1	P11, P11A	
24249	Cylinder-base gasket	1	P11, P11A	
T.2084	Rocker-cover gasket	1	P11, P11A	
T.2088	Rocker-cover gaskets... ..	2	P11, P11A	
T.2083	Rocker-shaft joint washers	4	P11, P11A	
T.2240	Rocker-shaft plate joint washers	4	P11, P11A	
T.2166	Exhaust pipe nut washers	2	P11, P11A	

FRONT CRASHBAR

033295	Crashbar set complete	1	ALL except P11, P11A	
--------	-----------------------	---	----------------------	--

REAR CRASHBAR

033296	Crashbar set complete	1	ALL except P11, P11A	
--------	-----------------------	---	----------------------	--

STEERING DAMPER

022060	Steering-damper set	1	P11, P11A	
030331	Steering-damper set	1	ALL except P11, P11A	
017260	Adjusting knob	1	ALL	
010808	Steering-damper sleeve	1	P11, P11A	
000073	Damper-sleeve lock nut	1	P11, P11A	
015137	Anchor sleeve	1	P11, P11A	
030323	Assembly sleeve	1	ALL except P11, P11A	
000195	Damper-knob spring washer	1	ALL P11A	
000162	Damper-knob ratchet washer	1	ALL P11A	
019559	Anchor plate	1	ALL except P11, P11A	
017008	Anchor plate	1	P11, P11A	
014577	Anchor-plate bolt	1	ALL P11A	
000012	Anchor-plate bolt washers	3	ALL P11A	
000191	Anchor-plate bolt spring washers	2	ALL P11A	
000812	Friction discs	2	ALL P11A	
030326	Draw stud	1	ALL except P11, P11A	
010807	Draw stud	1	P11, P11A	
010327	Draw-stud spacer	1	ALL	
000342	Friction plate bolt	1	ALL except P11, P11A	
019780	Spacer for bolt	1	ALL except P11, P11A	
030333	Fork stem top nut	1	ALL except P11, P11A	

SIDECAR FORK CONVERSION

030340	Crown assembly with stem	1	650SS, Atlas, G15 Mark II	
030402	Handlebar lug	1	650SS, Atlas, G15 Mark II	
15906A	Front fork main springs	2	650SS, Atlas, G15 Mark II	
24036	Rear suspension units complete	2	650SS, Atlas	
029612	Rear suspension units complete	2	G15 Mark II	
029787	Rear suspension springs only	2	650SS, Atlas, G15 Mark II	
T.2180C	Engine-sprocket—19 teeth	1	650SS, Atlas	
T.2180D	Engine-sprocket—20 teeth	1	G15 Mark II	
030331	Steering damper set of parts	1	650SS, Atlas, G15 Mark II	
18265	Front chain—75 link $\frac{1}{2}$ in. \times .305 in.	1	650SS, Atlas	
017299	Front chain—67 link $\frac{1}{2}$ in. \times .305 in.	1	G15 Mark II	

CRANKCASE SHIELD

033086	Crankcase shield	1	P11, P11A	
026491	Shield clips	2	P11, P11A	
042265	Shield bolts	2	P11, P11A	
000011	Shield-bolt washers	2	P11, P11A	
000004	Shield-bolt nuts	2	P11, P11A	

REVOLUTION COUNTER

030391	Revolution-counter head only	1	ALL	
030392	Revolution-counter cable	1	ALL	
030358	Revolution-counter head bracket—black	1	ALL except G15CSR, P11, P11A	
030358	Revolution-counter head bracket—chrome	1	G15CSR	
033063	Revolution-counter head bracket—black	1	P11, P11A	
031552	Claylastic strips	2	ALL except G15CSR	
24563	Revolution-counter gearbox...	1	ALL	
030435	Revolution-counter light lead	1	ALL	
23453	Blanking cover-revolution counter gearbox aperture	1	ALL except P11, P11A	
23649	Blanking-cover sealing disc	1	ALL except P11, P11A	
012873	Blanking cover screws	2	ALL	
23446	Washers	2	ALL	

AIR FILTER

030337	Air filter (Amal Monobloc carburettor)	1	650SS	
23559	Air-filter grommets	2	650SS, Atlas, G15CS, N15CS, G15 Mark II	
23552	Mounting plate	1	650SS, G15CS, N15CS, G15 Mark II	
?2034	Mounting-plate bolts	2	650SS	

Part No.	Description	Qty.	Models fitted to	Bin No.
AIR FILTER—continued				
21579	Mounting-plate bolt washers	2	650SS	
3555	Mounting-plate sleeves	2	650SS, Atlas, G15CS, N15CS, G15 Mark II	
5403	Air filter (Amal Monobloc carburettor)	1	Atlas, G15CS, N15CS, G15 Mark II 1966...	
5404	Mounting plate	1	Atlas, G15CS, N15CS, G15 Mark II 1966...	
4571	Mounting-plate sleeve	1	Atlas, G15CS, N15CS, G15 Mark II 1966...	
33188	Air-filter element	1	P11, P11A	
33258	Perforated plate	1	P11, P11A	
33187	Filter element body half (inner)	1	P11, P11A	
33186	Filter element body half (outer)	1	P11, P11A	
33189	Filter element body stud	1	P11, P11A	
00012	Filter-stud washers	2	P11, P11A	
00005	Filter-stud nuts	2	P11, P11A	
33027	Filter-mounting sleeves	2	P11, P11A	

AIR FILTER (FOR 930 CARBURETTOR)

33030	Air filter	1	650SS, Atlas, G15CS, N15CS, G15 Mark II	
33025	Air filter mounting plate	1	650SS, Atlas, G15CS, N15CS, G15 Mark II	
33026	Air filter mounting plate sleeves	2	650SS, Atlas, G15CS, N15CS, G15 Mark II	

CABLE CLIPS

011907	Rubber cable clips—short	3	P11, P11A	
026880	Rubber cable clips—medium	6	P11, P11A	
026881	Rubber cable clips—long	2	P11, P11A	